

Customer: ENERGY INDUSTRIES OF OHIO

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Part: /

Drawing ID: SE141-116

Revision: 6

Customer P.O.: S005242-F/Ln:3
Serial No./Qty:

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Problem: THERE ARE NUMEROUS INDICATIONS ON THE MACHINED SURFACE OF THE DATUM -D- FLANGE THAT EXCEED THE ALLOWABLE INDICATION SIZE PER ASTM A 903/A 903M LEVEL 1. SEE ATTACHED MAP FOR SIZE AND LOCATION OF INDICATIONS.

Proposed Disposition:

INDICATIONS WILL BE SUBMITTED TO CUSTOMER FOR REVIEW. CONTINUE MACHINING OF CASTING.

Number of additional pages: 3

Customer Disposition: Use As Is Rework Repair Scrap Replace

THIS REFERS TO THE C3 CASTING. Since these indications are in a low stress area, they can be accepted in this case. However, EIO is requested to radiograph ~18" of the adjacent flange region to assure that those regions do not have unacceptable indications also.. EIO is also requested to investigate why these defects were not identified during NDT testing at the foundry.



Technical Rep. Approval:

RLM Approval:

Major Tool Implemented By: _____ **Title:** _____ **Date:** _____