

Customer: ENERGY INDUSTRIES OF OHIO

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Part: ER316MNNF_093_GTAW / WELD WIRE,GTAW .093 DI

Drawing ID: _____ Revision: _____

Customer P.O.: S005242-F/Ln:1
Serial No./Qty: C1

Reported By: MIKE GRIFFITH
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Problem: NCSX-CSPEC-141-03-10 section 3.1.1.2 table 3-4 requires Elongation percentage to be a minimum of 32% at 77K.
Actual test results for elongation are 27%.

Proposed Disposition:

Major Tool proposes that the elongation percentage be accepted as is and the specification be revised to include this elongation percentage.

Number of additional pages: _____

Customer Disposition: **Use As Is** **Rework** **Repair** **Scrap** **Replace**

NCSX-CSPEC-141-03-10, Sect. 3.1.1.2, Table 3-4 was revised; the min. elongation at 77 K is now specified to be 25%. This is still adequate ductility.

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Tech. Rep. Approval

RLM Approval:

Major Tool Implemented By: _____ Title: _____ Date: _____