

SE141-114 TYPE A1

NC19783 Attachment

Holes are numbered from center of Lead Block Slot toward the Poloidal Break.

Hole #	Depth
1	0.242
2	0.242
3	0.242
4	0.244 C
5	0.247
6	0.26 C
7	0.27
8	0.275 C
9	0.29
10	0.295 C
11	0.3
12	0.31 C
13	0.31
14	0.31 C
15	0.31
16	0.298 C
17	0.295
18	0.295 C
19	0.286
20	ACCEPT
21	ACCEPT
22	ACCEPT
23	ACCEPT
24	ACCEPT
25	ACCEPT
26	ACCEPT
27	ACCEPT
28	ACCEPT
29	ACCEPT
30	ACCEPT
31	ACCEPT
32	ACCEPT
33	ACCEPT

Hole #	Depth
34	ACCEPT
35	S
36	S
37	N/M
38	N/M
39	N/M
40	N/M
41	N/M
42	N/M
43	N/M
44	S
45	S
46	S
47	S
48	S
49	S
50	S
51	S
52	S
53	S
54	S
55	S
56	S
57	S
58	ACCEPT
59	0.215 C
60	ACCEPT
61	ACCEPT
62	ACCEPT
63	0.21 C
64	0.225
65	S
66	S

Hole #	Depth
67	S
68	S
69	N/M
70	N/M
71	N/M
72	N/M
73	N/M
74	S
75	S
76	S
77	S
78	S
79	S
80	S
81	S
82	S
83	S
84	S
85	S
86	S
87	S
88	0.26 C
89	0.262
90	0.258 C
91	0.253
92	0.25 C
93	0.25
94	0.246 C
95	0.245
96	0.245
Break	0.282

S = Shallow

N/M = Not Machined

ACCEPT = Within Tolerance

C = designates clamp hole which will require special bushing per DWG SE142C-294 Rev. 0