
Customer: ENERGY INDUSTRIES OF OHIO

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Part: SE141-114 / MODULAR COIL WINDING FORM TYPE

Drawing ID: SE141-114

Revision: 7

Customer P.O.: S005242-F/Ln:3
Serial No./Qty: A3

Reported By: MIKE GRIFFITH

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Problem: Sheet 5, Zone C7; 1.885 +/- .003" (hole 17).

Hole diameter measures 2.0515" (.1635" over the high limit of tolerance).

Rev. 1 - 2.057" changed to 2.0515 due to measurement error.

Proposed Disposition:

MTM proposes to accept the hole as is and increase the OD of the insulating bushing to compensate for the oversize condition.

Recommended bushing size to be 2.0495" +.000/-.002"

Number of additional pages: None

Customer Disposition: Use As Is Rework Repair Scrap Replace

Rework the bushing to 2.0495" +.000/-.002"

Approvals:

Procurement Technical Representative

Responsible Line Manager:

Major Tool Implemented By: _____ **Title:** _____ **Date:** _____