
Customer: ENERGY INDUSTRIES OF OHIO

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Part: SE141-114 / MODULAR COIL WINDING FORM TYPE

Drawing ID: SE141-114

Revision: 7

Customer P.O.: S005242-F/Ln:3
Serial No./Qty: A3

Reported By: MIKE GRIFFITH

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Problem: Sheet 5, Zone C7; 1.885 +/- .003" (hole 17).

Hole diameter measures 2.057" (.169" over the high limit of tolerance).

Proposed Disposition:

MTM proposes to accept the hole as is and increase the OD of the insulating bushing to compensate for the oversize condition.

Number of additional pages: None

Customer Disposition: ☐ Use As Is ☐ Rework ☐ Repair ☐ Scrap ☐ Replace

MTM is to supply a G-11 insulating bushing with an OD of 2.055 +.000 / -.002" . PPPL will drill the center hole during assembly. This bushing is to be provided within 30 days of delivery of the winding form.

Accepted by:

Tech. rep.

RLM

Major Tool Implemented By: _____ Title: _____ Date: _____