
Customer: ENERGY INDUSTRIES OF OHIO

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Part: SE141-115 / MODULAR COIL, TYPE B

Drawing ID: SE141-115 Revision: 8

Customer P.O.: S005242-F/Ln:2
Serial No./Qty: B2

Reported By: MIKE GRIFFITH
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Fax: 317-634-9420

Problem: Sheet 5, zone D4.
8 of the 1.375 threaded holes on datum -E- are out of position by a 1/2 inch (holes 19 thru 26).

Proposed Disposition:

MTM RECOMMENDS REPAIRING HOLES PER ATTACHED REWORK PROPOSAL.

Number of additional pages: 2 Page Rework Proposal

Customer Disposition: Use As Is Rework Repair Scrap Replace

MTM's re-work proposal (attached) is accepted, with the understanding that the insert will be made of Stelalloy (to assure that magnetic permeability and strength requirements will be met). The strength of this repair is not an issue since the insert is threaded into the flange with 2.5-6 UNC threads and then tack welded in place.

Accepted by:

Tech. Rep.

RLM

Major Tool Implemented By: _____ **Title:** _____ **Date:** _____

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MTM REVISIONS

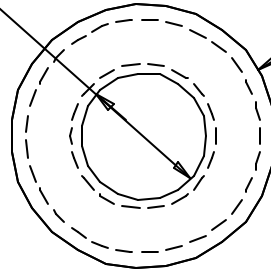
| SYMBOL | ZONE | DESCRIPTION | DATE | BY |
|--------|------|-----------------|---------|-----|
| - | | INITIAL RELEASE | 0/13/08 | MJB |

D

D

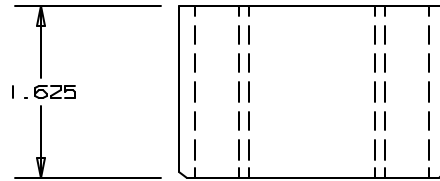
Ø 1.375-6 UNC2B

Ø2.50-6 UN-2B



C

C



.06" CHAMFER

B


B

| QTY | PART NUMBER/MATERIAL | DESCRIPTION | ITEM |
|-----|----------------------|-------------|------|
| | | | 8 |
| | | | 7 |
| | | | 6 |
| | | | 5 |
| | | | 4 |
| | | | 3 |
| | | | 2 |
| | | | 1 |

A

A

LIST OF MATERIAL

| | | |
|--|------------------|--------------|
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | |
| .X Ø6 | .XX Ø20 | .XXX Ø10 |
| FRACTIONS | ANGLES | |
| MATERIAL | | |
| STELLALLOY | | |
|  Major <small>TOOL & MACHINE DESIGNERS DELAWARE, PENN.</small> | | |
| MCWF FLANGE INSERT | | |
| SIZE | NUMBER | |
| A | SE141-INSERT-MTM | |
| SCALE | ANVIL | SHEET 1 OF 1 |

DRWN BY: MIKE GRIFFITH
 CHKD BY: NATHAN HIRSCHY

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