



**Customer: ENERGY INDUSTRIES OF OHIO**

Contact: NANCY HORTON  
E-Mail: NKHFlowen@aol.com

Telephone: 216-496-2314  
Fax: 216-328-2001

**Part: SE141-116 / MODULAR COIL WINDING FORM TYPE**

Drawing ID: SE141-116      Revision: 8  
W/O Links: 1-Type:W: 65707/6.0 Sub: 1

Customer P.O.: S005242-F/Ln:6  
Serial No./Qty: C6

Reported By: MIKE GRIFFITH  
E-Mail: mGriffith@MajorTool.com

Telephone: 317-636-6433  
Fax: 317-634-9420

Problem: Lead Block pad has insufficient casting stock to meet drawing requirements as shown on drawing sheet 8, zone C8.  
See attachment for further details.

**Proposed Disposition:**

WELD REPAIR AS NEEDED TO ACHIEVE DRAWING DIMENSIONAL REQUIREMENTS.

Number of additional pages: 2 page attachment

**Customer Disposition:**     Use As Is     Rework     Repair     Scrap     Replace

The lead block pad size is to be corrected by welding – see attached Letter of Authorization “rapid response” letter dated 2 February 2007 (Sutton to Horton)



Approved by:

Tech. Rep.

RLM

Major Tool Implemented By: \_\_\_\_\_ Title: \_\_\_\_\_ Date: \_\_\_\_\_

Princeton University

**Plasma Physics Laboratory**  
James Forrestal Campus  
P.O. Box CN17  
Princeton, N.J. 08543

2 February 2007

Ms. Nancy Horton  
Energy Industries of Ohio  
6100 Oak Tree Boulevard, Suite 200  
Independence, Ohio 44131

**SUBJECT: Subcontract S005242-F for NCSX Modular Coil Winding Forms  
(MCWFs) - MCWF C-6 Lead Block Pad**

Dear Ms. Horton:

Energy Industries of Ohio (EIO) is authorized to proceed with correction of the non-conforming MCWF C-6 Lead Block Pad by restoring the missing pad area by welding while a written Non-Conformance Report (NCR) is generated and submitted.

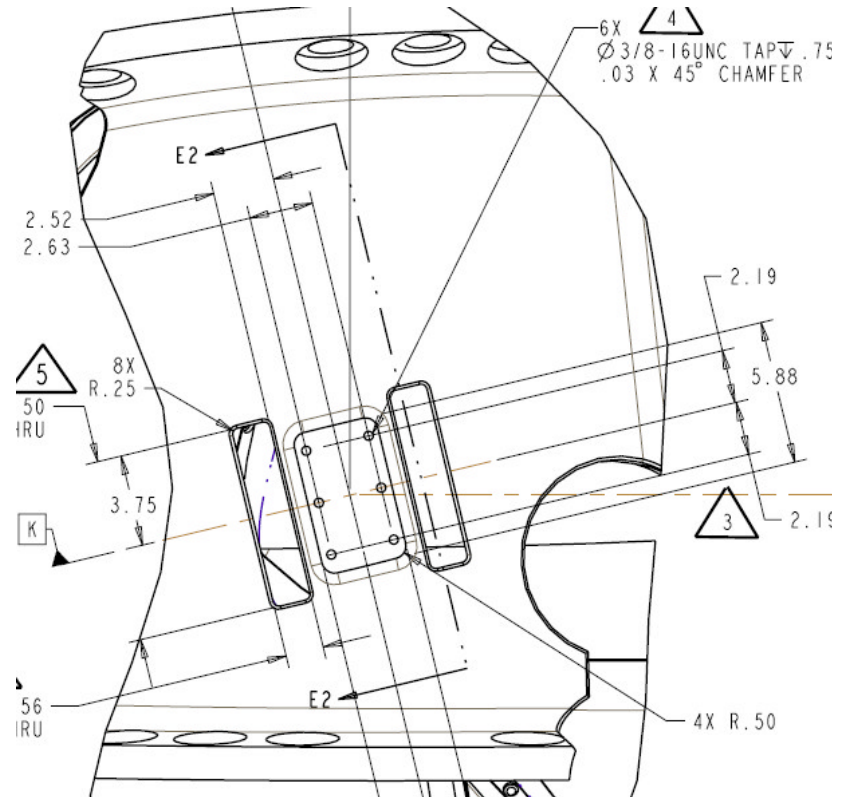
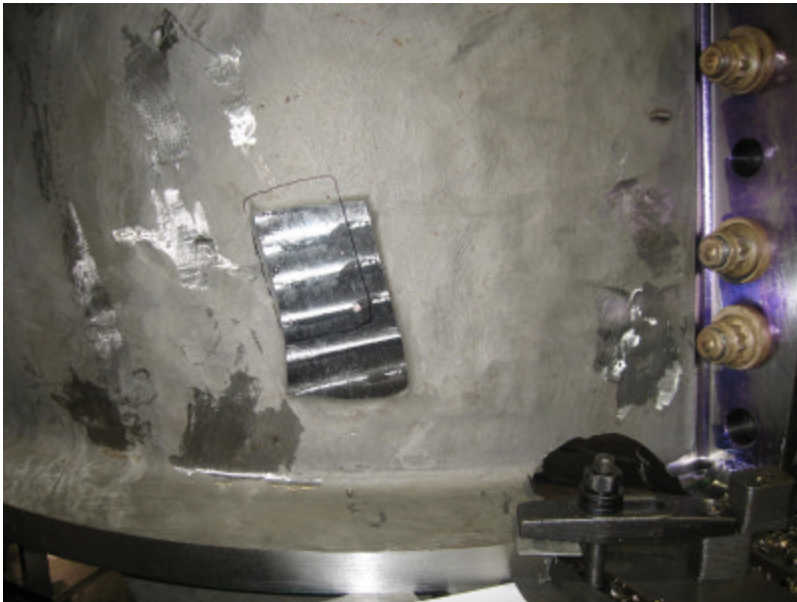
You are directed to monitor for distortion during the welding operation and stop welding and report the status to Phil Heitzenroeder is there is any indication of distortion.

Regards,

A handwritten signature in black ink that reads "Larry L. Sutton". The signature is written in a cursive style with a large initial "L".

Larry L. Sutton  
Senior Subcontract Administrator

# C6 Lead Block Pad – NC21114



## C6 Lead Block Pad – NC21114

