



Customer: ENERGY INDUSTRIES OF OHIO

Contact: NANCY HORTON
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Telephone: 216-496-2314
Fax: 216-328-2001

Part: SE141-115 / MODULAR COIL, TYPE B

Drawing ID: SE141-115 Revision: 9
W/O Links: 1-Type:W: 65708/5.0 Sub: 1

Customer P.O.: S005242-F/Ln:5
Serial No./Qty: B5

Reported By: MIKE GRIFFITH
E-Mail: mGriffith@MajorTool.com

Telephone: 317-636-6433
Fax: 317-634-9420

Problem: Workorder: 65708/5.0 Sub:1 Op:132

- Inspection Test #: 90 rejected: OUTER AS CAST SURFACES: {g|.5|A|C|B}: .018 TO .546
- Inspection Test #: 150 rejected: MACHINED SURFACES
M TO M1: {g|.02|R|S|T}: -.025 TO .021
- Inspection Test #: 160 rejected: DATUM D SIDE
VERIFY SHELL INTERSECT CLEARANCE
USING GAGE MTMFX-3473: : REJECTED BETWEEN HOLES 82-83 AND 88-89
- Inspection Test #: 190 rejected: MACHINED SURFACES
N TO N1: {g|.02|R|S|T}: -.028 TO .022
- Inspection Test #: 200 rejected: DATUM E SIDE
VERIFY SHELL INTERSECT CLEARANCE
USING GAGE MTMFX-3473: : REJECTED BETWEEN HOLES 32-46, 48-56, HOLE 59 AND 83-90
- Inspection Test #: 260 rejected: : {#,06|R|S|T}: .004 TO .080
- Inspection Test #: 340 rejected: DATUM E: {f|.01}: .018
- Inspection Test #: 360 rejected: DATUM D: {f|.01}: .036
- Inspection Test #: 840 rejected: 2X .88/1.13: : 1.17 / 1.13
- Inspection Test #: 1010 rejected: AS CAST SURFACES: {g|.5|A|B|C}: -.267 TO .253
- Inspection Test #: 1020 rejected: WING SURFACES: {g|-.12;;-.25|A|B|C}: -.0371 TO +.026
- Inspection Test #: 1030 rejected: WING POCKET: {g|+0.0;;-.12|A|B|C}: -.076 TO .004

Proposed Disposition:

MTM Proposed to Accept Deviations As-Is

Number of additional pages: 11 page IDC attachment

Customer Disposition: Use As Is Rework Repair Scrap Replace

The attached IDC list was reviewed during a conference call held on 10 February 2007 attended by D. Williamson, T. Brown, L. Sutton, L. Dudek, J. Chrzanowski, S. Raftopoulos, W. Reiersen, P. Heitzenroeder, and F. Malinowski. All were similar to those of previously processed castings and were judged to not present problems during PPPL processing and consequently were dispositioned "Use As Is".

Approved by:



Tech. rep.

RLM.

Major Tool Implemented By: _____

Title: _____

Date: _____

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Workorder: 65708/5-0 Sub:1 Op:130

Revision:

Part: SE141-115 - MODULAR COIL, TYPE B -

Drawing ID: SE141-102 Rev: 3			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY			
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
2*	D2	Ø.001 - Ø.002 CHECK CLEARANCE OF ITEM 5 TO ITEM 6.		MFG			LESS THAN .002	825-B.JA			A
(10)								02-07-07			*
*		THE GAP BETWEEN THE POLOIDAL BREAK BUSHINGS AND FLANGE SHALL BE LESS THAN .002"		MFG			LESS THAN .002	825-B.JA			A
(15)								02-07-07			*
*		ENSURE THAT THE CUMULATIVE GAPS AT ANY SINGLE CROSS SECTION OF THE POLOIDAL FLANGE ELEMENTS IS LESS THAN .005".	FEELER GAGES	MFG		J-1149	LESS THAN .005	825-B.JA			A
(20)								02-07-07			*
*		THE MAX. GAP AT THE POLOIDAL BREAK PERIMETER IS .015" AND CANNOT EXCEED 1/8" FROM THE EDGE.	FEELER GAGES	MFG		J-1144	LESS THAN .005	825-B.JA			A
(30)								02-07-07			*
1*	F3	TORQUE ASSEMBLY TO 1500 +/- 30 FT-LBS PER DRAWING NOTE 15.	TORQUE MULTIPLIE	MFG		J-1240	1500	825-B.JA			A
(40)								02-07-07			*

Workorder: 65708/5-0 Sub:1 Op:132

Revision: 02/09/07 11:00

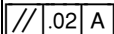
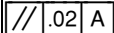
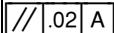
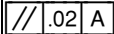


Part: SE141-115 - MODULAR COIL, TYPE B -

Drawing ID: SE141-115 Rev: 9			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY			
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
1*	C3	VERIFY PART MARKING: MAJOR TOOL		QA		VISUAL	ACCEPT	242-M.G			A

* To Far Right Indicates Data Package Requirement

NOTE: the recording of false, fictitious, or fraudulent statements or entries on this document may be punished as a felony under federal statutes including federal law, title 18, chapter 47.


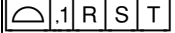
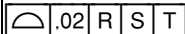

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(10)		SE141-115 B(casting number) (weight) LBS.						02-12-07	*
1* (20)	C3	RECORD FINAL PART WEIGHT		QA		5400 LB		503-B.HO 02-09-07	A *
1* (30)	F3	NOTE 14 BACK SPOTFACE ALL THRU HOLES TO MINIMUM CLEAN UP.		QA	VISUAL	ACCEPT		503-B.HO 02-09-07	A *
1* (40)	E7		CMM	QA		00064	.005	503-B.HO 02-09-07	A *
1* (50)	E6		CMM	QA		00064	.007	503-B.HO 02-09-07	A *
1* (60)	B6		CMM	QA		00064	.007	503-B.HO 02-09-07	A *
1* (70)	B5		CMM	QA		00064	.005	503-B.HO 02-09-07	A *
1* (90)	D3	 OUTER AS CAST SURFACES	CMM	QA		00064	.018 TO .546 [N/C:2 1142-Doc:NC21142]	339-E.RO 02-10-07	R *
2* (100)	G7	2X .03 X 45°		QA	VISUAL	ACCEPT		242-M.G 02-12-07	A *
2* (110)	G7	.40	CALIPER	QA		J-707	.390/.410 E SIDE .3 90/.410 D SIDE	503-B.HO 02-09-07	A *
2* (120)	G7	2X .03 X 45°		QA	VISUAL	ACCEPT		503-B.HO 02-09-07	A *
2* (130)	G8	2X R.11	RADIUS GAGE	QA		R-21	.100	503-B.HO 02-09-07	A *
2* (140)	H7	2X .31	CALIPER	QA		J-707	.310/.330 E SIDE .3 40 D SIDE	503-B.HO 02-09-07	A *
2*	H6		CMM	QA		00064	-.025 TO .021 [N/C:	339-E.RO	R

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(150)		MACHINED SURFACES M TO M1				21142-Doc:NC21142]		02-10-07	*
2* (160)	F5	DATUM D SIDE VERIFY SHELL INTERSECT CLEARANCE USING GAGE MTMFX-3473		QA	MTMFX-3473	REJECTED BETWEEN HO LES 82-83 AND 88-89 [N/C:21142-Doc:NC21 142]		242-M.G 02-12-07	R *
2* (170)	E6	 P TO M	CMM	QA	00064	.005 TO .100		339-E.RO 02-10-07	A *
2* (180)	H4	 MACHINED SURFACES M1 TO N1	CMM	QA	00064	-.010 TO .020		339-E.RO 02-10-07	A *
2* (190)	G3	 MACHINED SURFACES N TO N1	CMM	QA	00064	-.028 TO .022 [N/C: 21142-Doc:NC21142]		339-E.RO 02-10-07	R *
2* (200)	F3	DATUM E SIDE VERIFY SHELL INTERSECT CLEARANCE USING GAGE MTMFX-3473		QA	MTMFX-3473	REJECTED BETWEEN HO LES 32-46, 48-56, H OLE 59 AND 83-90 [N /C:21142-Doc:NC2114 2]		242-M.G 02-12-07	R *
2* (210)	F3	 Q TO N	CMM	QA	00064	.016 TO .092		339-E.RO 02-10-07	A *
2* (230)	C5	2X .06-.09 X 45°		QA	VISUAL	ACCEPT		503-B.HO 02-09-07	A *
2* (240)	C4	84X .375-16 UNC $\bar{\nabla}$.75	THREAD PLUG GAGE	QA	A-447	ACCEPT		242-M.G 02-12-07	A *

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2* (250)	C4	84X \perp .625 ∇ .188	PIN GAGE	QA		J-652-3	ACCEPT	242-M.G 02-12-07		A *
2* (260)	C4	\varnothing .06 R S T	CMM	QA		00064	.004 TO .080 [N/C:2 1142-Doc:NC21142]	339-E.RO 02-10-07		R *
3* (270)	G7	9.00	CALIPER	QA		J-707	8.997-9.001	503-B.HO 02-09-07		A *
3* (280)	G7	4.50	CALIPER	QA		J-707	4.501	503-B.HO 02-09-07		A *
3* (290)	G6	3.00	CALIPER	QA		J-707	2.991	503-B.HO 02-09-07		A *
3* (300)	F7	1.50	CALIPER	QA		J-707	1.498	503-B.HO 02-09-07		A *
3* (310)	F7	4X \varnothing 1.0-8UNC ∇ 2.1	THREAD PLUG GAGE	QA		A-347	ACCEPT	503-B.HO 02-09-07		A *
3* (320)	G5	17.00 AT MOUNTING AREA	CMM	QA		00064	REFER TO IGES	339-E.RO 02-10-07		A *
3* (330)	H2	$\sqrt[125]{}$ DATUM E	PROFILOMETER	QA		J-1152	19/41	503-B.HO 02-09-07		A *
3* (340)	G1	\square .01 DATUM E	CMM	QA		00064	.018 [N/C:21142-Doc :NC21142]	339-E.RO 02-10-07		R *
3* (350)	G3	.25 \pm .01 DATUM E	CALIPER	QA		J-707	.253	503-B.HO 02-09-07		A *
3* (360)		\square .01 DATUM D	CMM	QA		00064	.036 [N/C:21142-Doc :NC21142]	339-E.RO 02-10-07		R *
3* (370)	E2	.25 \pm .01 DATUM D	CALIPER	QA		J-707	.254	503-B.HO 02-09-07		A *
3* (380)	E2	$\sqrt[125]{}$	PROFILOMETER	QA		J-1152	25/58	503-B.HO		A

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INSPECTION DATA CHECKLIST

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(380)		DATUM D						02-09-07		*
3* (390)	F4	2X Ø2.50	CALIPER	QA		J-707	2.501/2.503	503-B.HO 02-09-07		A *
3* (400)	F4	4X Ø1.0 -8UNC ▽2.5	THREAD PLUG GAGE	QA		A-347	ACCEPT	503-B.HO 02-09-07		A *
3* (410)	F4	1.72	CALIPER	QA		J-707	1.72	503-B.HO 02-09-07		A *
3* (420)	D5	8X Ø1-8UNC ▽ 1.5	THREAD PLUG GAGE	QA		A-347	ACCEPT	503-B.HO 02-09-07		A *
3* (430)	B7	4X 1-8UNC ▽ 2.5	THREAD PLUG GAGE	QA		A-347	ACCEPT	503-B.HO 02-09-07		A *
3* (440)	C1	1.50	CALIPER	QA		J-707	1.499	503-B.HO 02-09-07		A *
3* (450)	C1	3.00	CALIPER	QA		J-707	2.998	503-B.HO 02-09-07		A *
3* (460)	C1	4X Ø 1-8UNC ▽ 2.1	THREAD PLUG GAGE	QA		A-347	ACCEPT	503-B.HO 02-09-07		A *
3* (470)	C1	4.50	CALIPER	QA		J-707	4.5	503-B.HO 02-09-07		A *
3* (480)	B1	9.00	CALIPER	QA		J-707	8.98-9.002	503-B.HO 02-09-07		A *
4* (500)	H6	Ø1.375-6UNC THRU OR Ø1.375-6UNC X ▽1.5 MIN FOR FLANGE THK GREATER THAN 1.5	THREAD PLUG GAGE	QA		A-375	ACCEPT	242-M.G 02-12-07		A *
4* (510)	E6	14X Ø1.885 ± .003 THRU	CALIPER	QA		J-707	1.882 TO 1.883	339-E.RO 02-10-07		A *
4* (520)	E6	14X └┘Ø3.00 SPOTFACE BACKSIDE MINIMUM TO CLEAN UP	CALIPER	QA		MTMFX-3564 J-707	ACCEPT	339-E.RO 02-10-07		A *

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4* (530)	E6	$\Phi .06$ M A D 14 X $\Phi 1.885$	CMM	QA		00064	.003 TO .041	339-E.RO 02-10-07			A *
4* (540)	D6	10X $\Phi 1.885 \pm .003$ THRU	CALIPER	QA		J-707	1.882 TO 1.884	339-E.RO 02-10-07			A *
4* (550)	D6	10X └┐ $\Phi 3.00$ SPOTFACE BACKSIDE MINIMUM TO CLEAN UP	CALIPER	QA		MTMFX-3564 J-707	ACCEPT	339-E.RO 02-10-07			A *
4* (560)	D6	$\Phi .06$ M A D 10 X $\Phi 1.885$	CMM	QA		00064	.013 TO .022	339-E.RO 02-10-07			A *
4* (580)	C7	3X └┐ $\Phi 2.000 - 2.001$ ▽ .990 - 1.000	CALIPER	QA		J-707	2.000 TO 2.0005 / . 991 - .994	339-E.RO 02-10-07			A *
4* (590)	C7	$\Phi \Phi .06$ M A D 3X $\Phi 1.130$	CMM	QA		00064	.012, .016, .017	339-E.RO 02-10-07			A *
4* (600)	D4	$\Phi 1.375-6UNC$ THRU OR $\Phi 1.375-6UNC$ X 1.5 MIN FOR FLANGE THK GREATER 1.5	THREAD PLUG GAGE	QA		A-375	ACCEPT	339-E.RO 02-10-07			A *
4* (610)	D4	$\Phi .06$ M A D $\Phi 1.375-6UNC$	CMM	QA		00064	.022	339-E.RO 02-10-07			A *
4* (620)	E2	10X .25-20UNC-2B	THREAD PLUG GAGE	QA		A-729	ACCEPT	503-B.HO 02-09-07			A *
4* (630)	E2	$\Phi .03 \times 45^\circ$ CHAMFER		QA		VISUAL	ACCEPT	503-B.HO 02-09-07			A *
5* (640)	F7	12X .25-20UNC-2B	THREAD PLUG GAGE	QA		A-729	ACCEPT	503-B.HO 02-09-07			A *
5* (650)	F7	$\Phi .03 \times 45^\circ$ CHAMFER		QA		VISUAL	ACCEPT	503-B.HO 02-09-07			A *
5* (660)	G6	3X 1.0	PIN GAGE	QA		J-921	.997/1.00	503-B.HO 02-09-07			A *

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5* (670)	G6	3X Ø3.00	CMM	QA		00064	2.998, 2.998, 2.999	339-E.RO 02-10-07			A *
5* (680)	G6	3X Ø1.50	CMM	QA		00064	1.49 / 1.5	339-E.RO 02-12-07			A *
5* (690)	E3	12XØ1.375-6UNC THRU OR Ø1.375-6UNC X ▽1.5 MIN FOR FLANGE THK GREATER THAN 1.5	THREAD PLUG GAGE	QA		A-375	ACCEPT	503-B.HO 02-09-07			A *
5* (700)	E3	Φ .06 N A E 12X Ø1.375-6	CMM	QA		00064	.001 TO .020	339-E.RO 02-10-07			A *
5* (710)	D4	14XØ1.375-6UNC THRU OR Ø1.375-6UNC X ▽1.5 MIN FOR FLANGE THK GREATER THAN 1.5	THREAD PLUG GAGE	QA		A-375	ACCEPT	503-B.HO 02-09-07			A *
5* (720)	D4	Φ .06 N A E 14X Ø1.375-6	CMM	QA		00064	.001 TO .033	339-E.RO 02-10-07			A *
5* (730)	E3	3X Ø1.885 ±.003 THRU	CALIPER	QA		J-707	1.883	503-B.HO 02-09-07			A *
5* (740)	E3	3X \square Ø3.00 SPOTFACE BACKSIDE MINIMUM CLEAN UP		QA		VISUAL	ACCEPT	503-B.HO 02-09-07			A *
5* (750)	E3	Φ .06 N A E 3X Ø1.885	CMM	QA		00064	.002	339-E.RO 02-10-07			A *
6* (760)	G7	5.00	CMM	QA		00064	REFER TO IGES	339-E.RO 02-12-07			A *
6* (770)	H7	5.00	CMM	QA		00064	REFER TO IGES	339-E.RO 02-12-07			A *
6* (780)	H6	5.00	CMM	QA		00064	REFER TO IGES	339-E.RO 02-12-07			A *
6* (790)	C6	6.00	CMM	QA		00064	REFER TO IGES	339-E.RO 02-12-07			A *
6*	C6		CMM	QA		00064	REFER TO IGES	339-E.RO			A

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INSPECTION DATA CHECKLIST


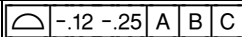
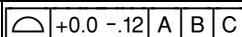
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(800)		5.00					02-12-07		*
6* (810)	F6	4X Ø1.00	PIN GAGE	QA	J-921	.998/1.002	503-B.HO 02-09-07		A *
6* (820)	F7	6.50	CMM	QA	00064	REFER TO IGES	339-E.RO 02-12-07		A *
6* (830)	F6	2.00	CMM	QA	00064	REFER TO IGES	339-E.RO 02-12-07		A *
6* (840)	H5	2X .88/1.13	CALIPER	QA	J-707	1.17 / 1.13 [N/C:21 142-Doc:NC21142]	339-E.RO 02-12-07		R *
6* (850)	C5	2.250 ± .010		QA	VISUAL	UNABLE TO MEASURE	339-E.RO 02-12-07		A *
6* (860)	F4	.06 - .09 × 45°		QA	VISUAL	UNABLE TO MEASURE	339-E.RO 02-12-07		A *
7* (880)	C4	2X 1.56	CALIPER	QA	J-707	1.558	503-B.HO 02-09-07		A *
7* (890)	C4	5.190	CALIPER	QA	J-707	5.193	503-B.HO 02-09-07		A *
7* (900)	C3	6X .375-16UNC-2B TAP ▽ .75 .03 X 45° CHAMFER	THREAD PLUG GAGE	QA	A-47	ACCEPT	503-B.HO 02-09-07		A *
7* (910)	B3	3.75	CALIPER	QA	J-707	3.748	503-B.HO 02-09-07		A *
7* (920)	B3	7.50	CALIPER	QA	J-707	7.494	503-B.HO 02-09-07		A *
8* (930)	C5	4 X Ø1.0 T H R U	CALIPER	QA	J-707	1.00	339-E.RO 02-12-07		A *
9* (940)	C7	2X Ø.50 THRU	CMM	QA	00064	0.49 TO 0.50	339-E.RO 02-12-07		A *
9*	F4		CMM	QA	00064	REFER TO IGES	339-E.RO		A

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(950)		10.15						02-12-07		*	
9* (960)	F4	1.63	CMM	QA		00064	REFER TO IGES	339-E.RO 02-12-07		A *	
9* (970)	D4	Ø.25 ∇5.0 └┘Ø.625 ∇3.0	CALIPER	QA		J-707	.625 / 2.94 / .25 / 4.96	339-E.RO 02-12-07		A *	
9* (980)	E2	Ø.25 └┘Ø.625 DETAIL D	CMM	QA		00064	.25 / .625	339-E.RO 02-12-07		A *	
9* (990)	F2	4X Ø1.0 THRU	CALIPER	QA		J-707	1.00	339-E.RO 02-12-07		A *	
11* (1010)	E5	 AS CAST SURFACES	CMM	QA		00064	-.267 TO .253 [N/C: 21142-Doc:NC21142]	339-E.RO 02-12-07		R *	
11* (1020)	C8	 WING SURFACES	CMM	QA		00064	-.0371 TO +.026 [N/ C:21142-Doc:NC21142]	242-M.G 02-12-07		R *	
11* (1030)	D1	 WING POCKET	CMM	QA		00064	-.076 TO .004 [N/C: 21142-Doc:NC21142]	339-E.RO 02-12-07		R *	
Drawing ID: ECN-5185 Rev: NONE			INSPECTION INSTRUCTIONS			RESULTS			INSPECTED BY		
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
2* (1040)		VERIFY 9.00" +/- .05" CLEARANCE	TAPE MEASURE	QA		P-5139	ACCEPT	339-E.RO 02-12-07		A *	
* (1050)		VERIFY CLEARANCE ABOVE SPOTFACE 3" DIAMTER CYLINDER 3" HIGH 1/4" BLEND IN RADIUS WERE APPLICABLE.	TAPE MEASURE	QA		P-5139	ACCEPT	339-E.RO 02-12-07		A *	

Workorder: 65708/5-0 Sub:1 Op:136

Revision:

* To Far Right Indicates Data Package Requirement

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B5

Part: SE141-115 - MODULAR COIL, TYPE B -

Drawing ID: SE141-115 Rev: 9			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY			
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
*		<u>D A T U M - E - S I D E</u> MAG PERMEABILITY TO BE NO GREATER THAN 1.02μ. CHECK 3 PLACES ADJACENT TO EVERY 5TH HOLE IN T SECTION.	MASTER GAGE	QA		J-1271	LESS THAN 1.02	503-B.HO			A
(10)								02-08-07			*
*		<u>D A T U M - D - S I D E</u> MAG PERMEABILITY TO BE NO GREATER THAN 1.02μ. CHECK 3 PLACES ADJACENT TO EVERY 5TH HOLE IN T SECTION.	MASTER GAGE	QA		J-1271	LESS THAN 1.02	242-M.G			A
(20)								02-12-07			*

Workorder: 65708/5-0 Sub:1 Op:140

Revision:

Part: SE141-115 - MODULAR COIL, TYPE B -

Drawing ID: SE141-102 Rev: 3			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY			
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
*		<u>T E S T 1</u> RESISTANCE TO BE >500 kohms CHECK RESISTANCE BETWEEN THE MID-PLANE POLOIDAL BREAK SHIM AND THE WINDING FORM.	MULTIMETER	QA		J-1358	.7 GOHMS	503-B.HO			A
(10)								02-08-07			*
*		<u>T E S T 2</u> RESISTANCE TO BE >500 kohms CHECK RESISTANCE BETWEEN THE JUMPERED BOLTS AND JUMPERED MID-PLANE CASTING AND WINDING FORM.	MULTIMETER	QA		J-1358	2.2 GOHMS	503-B.HO			A
(20)								02-08-07			*

Workorder: 65708/5-0 Sub:11 Op:30

Revision:

Part: SE141-139 - SHORT BEARING PLATE TYPE "B" -

Drawing ID: SE141-139 Rev: 1			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY		
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INSPECTION DATA CHECKLIST

B5

SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
1* (10)	G2	RECORD MAGNETIC PERMEABILITY. RESULTS TO BE NO GREATER THAN 1.02μ.	MASTER GAGE	QA		J-1270	LESS THAN 1.02	854-R.UP 07-09-06			A *

Workorder: 65708/5-0 Sub:12 Op:30

Revision: 07/09/06 15:49

Part: SE141-140 - LONG BEARING PLATE TYPE "B" -

Drawing ID: SE141-140 Rev: 1			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY			
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
1* (10)	G2	RECORD MAGNETIC PERMEABILITY. RESULTS TO BE NO GREATER THAN 1.02μ.	MASTER GAGE	QA		J-1165	LESS THAN 1.02	854-R.UP 07-16-06			A *

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