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**Customer: ENERGY INDUSTRIES OF OHIO**

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**Part: SE141-114 / MODULAR COIL WINDING FORM TYPE**

Drawing ID: SE141-114      Revision: 8  
W/O Links: 1-Type:W: 65709/6.0 Sub: 1

Customer P.O.: S005242-F/Ln:6  
Serial No./Qty: A6

Reported By: MIKE GRIFFITH  
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Problem: Reference sheet 7, zone C1; 6X 3/8-16 UNC-2B.  
All six holes were drilled to depth using a .484" drill rather than the required .312 drill.

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**Proposed Disposition:**

Proposed Disposition:


- 1) Tap holes to 9/16-12 and mill a .100" chamfer at top of hole.
- 2) Manufacture 9/16-12 OD plugs from Stelalloy material.
- 3) Screw plugs into oversized holes and seal weld 100%.
- 4) Face off pad and drill/tap for 3/8-16.
- 5) PT inspect and perform a Mag Permeability check of the repaired areas around each hole.
- 6) Waive requirement for RT of weld repair.

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Number of additional pages: None

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Customer Disposition:     Use As Is     Rework     Repair     Scrap     Replace

The proposed disposition is accepted. 

Accepted by:

Tech. Rep.

RLM:

Major Tool Implemented By: \_\_\_\_\_ Title: \_\_\_\_\_ Date: \_\_\_\_\_