Customer: ENERGY INDUSTRIES OF OHIO

Contact: NANCY HORTON Telephone: 216-496-2314 E-Mail: NKHFlowen@aol.com Fax: 216-328-2001 Part: SE141-115 / MODULAR COIL, TYPE B Customer P.O.: S005242-F/Ln:6 Drawing ID: SE141-115 **Revision: 9** Serial No./Qty: B6 W/O Links: 1-Type:W: 65708/6.0 Sub: 1 Reported By: MIKE GRIFFITH Telephone: 317-636-6433 E-Mail: mGriffith@MajorTool.com Fax: 317-634-9420 Problem: Reference Drawing Sheet 3, Zone F-7, the 4, 1"-8 holes are off location relative to datum -F- by .100. They are shifted towards datum -D-. Zone C1, projection from section H-H. 1"-8 tapped hole located at bottom left in this view has excessive coutersink. Countersink measures 1.4" in diameter and .200" deep. See attachment. **Approvals: Proposed Disposition:** MTM Proposes that deviations be accepted as-is. Number of additional pages: 2 page attachment **Customer Disposition:** [X] Use As Is [] Rework [] Replace [] Repair [] Scrap The countersink will not impair the usefulness of the tapped hole in Zone F-7. The holes in Zone C mate to a coil positioning fixture that has been abandoned so they are no longer required. They may be used for lifting in the future but their deviation from nominal position will be of no consequence for that use.

Procurement Technical Representative

Responsible Line Manager

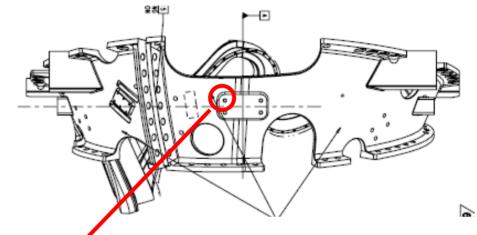
Date: Major Tool Implemented By: Title: n:\mtmapps\Mtnonc14.qrp Major Tool and Machine, Inc. 1458 East 19th Street, Indianapolis, IN 46218-4289 Tel: 317-636-6433 Fax: 317-634-9420

/All /WO:65708-6



NC21296 Attachment











NC21296 Attachment

