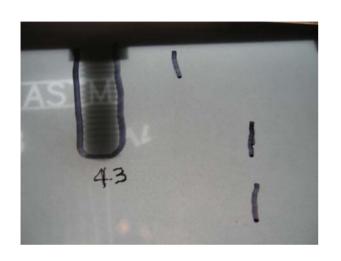
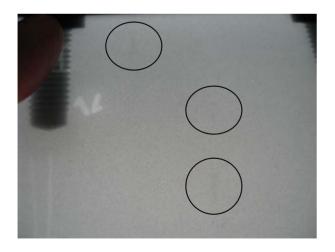
Major Tool & Machine, Inc.

1458 East 19th Street
MTM N/C: 20741
Date: 11/13/06
Indianapolis, IN 46218-4289
User ID: GRIFFITH

Contact:	ENERGY I NANCY HO NKHFlower		ГОНЮ			ne: 216-496-2314 x: 216-328-2001	
Drawing ID:	MCWF TY	/ MODULAR CO PE-A XRAY MA 65709/4.0 Sub: 1		FORM TYPE	Customer P.C Serial No./Qt	D.: S005242-F/Ln:4 y: A4	l
Reported By: E-Mail:		FFITH MajorTool.com		Telephon Fa			
Problem:	Shot 26-30 i	I per the requirement reveled area of shr has three .25" long	ink extending fro	om the base of the			
Proposed Dispo		O CUSTOMER FO	OR REVIEW.				
Number	of additional	pages: 4 page att	achment				
Customer Dispo	osition: [] Use As Is	[] Rework	[] Repair	[] Scrap	[] Replace	
Major Too	l Implement	ted By:		Tit	le <u>:</u>	Da	ate:

NC20741 Attachment – A4 RT Failures





The picture to the left is of an overlay that shows the three .25" long rejections between holes 43 and 44.

The picture below is the actual film. The defects are circled but difficult to see with a picture.

NC20741 Attachment – A4 RT Failures





The picture to the left is of an overlay that shows the reject directly below hole 28. This indication did show up during the PT inspection on the D side of the T but it has a "Y" shape to it that we did not see during PT.

The length of this defect is 2" – 2.5" from the base upward.

RT Map of High Stress Region

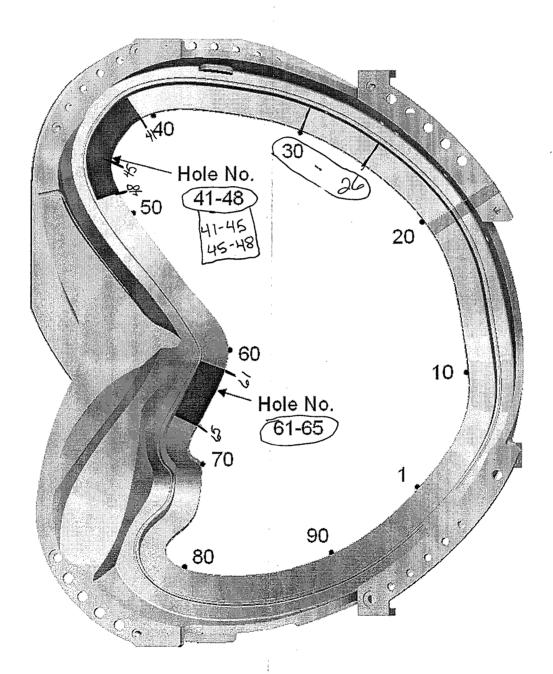


Figure 1 High Stress Region Identification for Type-A MCWF

65709/4.0/1/134/818 SE141-114 rev.8 /A4 11/7/06 Page 20f2 Industrial Services, Inc. 10540 Chester Road Cincinnati, Ohio 45214

Cincinnati, Ohio 45215

(513) 771-3292 Phone

RADIOGRAPHY READER SHEET

. No.

Form # 20.3A Rev. 3

Cal Date:

Densitometer S/N: /2/05

9)	Date /	11/7/06	Double	Kodak AA	,.080°.	End View Sida View	SINGLE WALL				DOUBLE WALL			A A A A A A A A A A A A A A A A A A A	0			R		P Peretrameter	L Location Merker	
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5/2	Job No.	13860001	1 or 2	7	14	ilm Identification for	4	SUOTAONS CONTOUR S-MATICH TOAHING	MIS METC	1												and a second and a second and a second
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TEAM Technician Signature

Customer Representative Signature