

NCR 3630 Details - Attachment 1

SE142C-134 Rev. 2 “Modular Coil Type-C Side A Lower Lead Block Detail”

Area C-3

1. Drawing calls for two 0.63” dia. holes with a tolerance of +/- 0.01”, holes measure 0.60”.
2. Drawing calls for 1.0” dia. holes for a depth of 0.375” with a tolerance of +/- 0.01”, holes measure 0.90” with a depth of 0.563”.

Section A-A

1. Drawing calls for a thickness of 0.69” with a tolerance of +/- 0.01”, thickness measures 0.94”.

Section D-D

1. Drawing calls for a thickness of 1.02” with a tolerance of +/- 0.01”, thickness measures 0.94”.

A sampling of four out of the six pieces received were measured and all four were found to be out of tolerance as detailed above.

SE142C-135 Rev. 1 “Modular Coil Type-C Side B Lower Lead Block Detail”

Area D-5

1. Drawing calls for two 0.63” dia. holes with a tolerance of +/- 0.01”, holes measure 0.59”.
2. Drawing calls for 1.0” dia. holes for a depth of 0.375” with a tolerance of +/- 0.01”, holes measure 0.90” with a depth of 0.563”.

Section A-A

1. Drawing calls for a thickness of 0.69” with a tolerance of +/- 0.01”, thickness measures 0.94”.

A sampling of three out of the six pieces received were measured and all three were found to be out of tolerance as detailed above.