

**NCR 3634 Attachment (p. 1 of 1)**

| <b><u>Part #</u></b> | <b><u>Part Type</u></b> | <b><u>Quantity</u></b> | <b><u>Sample Size</u></b> | <b><u>Results</u></b>                                                                                       |
|----------------------|-------------------------|------------------------|---------------------------|-------------------------------------------------------------------------------------------------------------|
| 2                    | Bar, Clamp              | 175                    | 21                        | (12) >1.10, <1.15 (4) >1.15, <1.2<br>(5) >1.2, <1.8                                                         |
| 3                    | Bushing Spacer          | 1                      | 1                         | (1) >1.06, <1.08                                                                                            |
| 4                    | Washer, Convex          | 1610                   | 100                       | (40) <1.02 (60) >1.02, <1.03                                                                                |
| 5                    | Washer, Concave         | 1610                   | 100                       | (6) >1.02, <1.03 (9) >1.03, <1.04<br>(30) >1.04, <1.05 (30) >1.05, <1.06<br>(25) >1.06, <1.08               |
| 6                    | Keeper Screw            | 4                      | 4                         | (1) >1.02, <1.03 (1) >1.03, <1.04<br>(2) >1.04, <1.05                                                       |
| 7                    | Clamp Swivel            | 1                      | 1                         | (1) >1.03, <1.04                                                                                            |
| 10                   | 3/8-16 x 1 ¼ SH         | 882                    | 44                        | (41) >1.02, <1.03 (3) <1.02                                                                                 |
| 11                   | 3/8 x 3/8 shoulder      | 188                    | 20                        | (1) >1.02, <1.03 (1) >1.03, <1.04<br>(3) >1.04, <1.05 (6) >1.05, <1.06<br>(6) >1.06, <1.08 (3) >1.08, <1.09 |

The following parts were found to be acceptable.

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|----------------------|-------------------------|------------------------|---------------------------|------------------------|
| 8                    | Belleville Washers      | ~10,000                | ~200                      | (~200) <1.02 (Inconel) |
| 12                   | ¼-20 x ½ BH             | 1850                   | 100                       | (100) <1.02            |