PPPL NONCONFO	DRMANCE	KLFOKI								1	, 5/	
	Disposition Need	ed		Tre	nd	01-D	eviation F	rom Doc	/Proc			
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	DOR											
tem Dwg/Part# SE1	42C-270 Rev. 0	Pı	rocurem	ent #	D-NCS>	X-MCF	-004	Cost	Cente	er		
		ICSX-MCF-00		endor <u>VA</u>	RIOUS							
RAP Title Modular Co	il Fabrication - Po	ost VPI Activiti	ies									
HoldTag Applie	d											
Nonconforming C MCWF #4 - The following than the maximum allowe additional final winding of PART #s 3 AND 6 (SEE The following parts were PART #9 (SEE ATTACHE	additional parts of the per NCSX-ASF amp parts that are ATTACHED FOR found to be accepted for DETAILS	PEC-GRD-03 pe over the ma DETAILS.) otable.	nodular c paragraph gnetic pe	coil final wind n 3.3.1.1 (pe ermeability li	ding clar rmeabil mit.	mp as	semblies					
REV 1: ADDITIONAL PA	RTS RECEIVED A	AND INSPECT	ED. SEE	ATTACHM	ENT.							
										ected		0
Lot Size Recd	Sam	ple Size In	sp	0		Lot	Rejecte	d	# Rej			U
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Reported By Pheliposition: Rework  For rework or repair  #Hours  \$Material  Disposition By  Supervisor's Concur  Eng. Dept. Head Co	of vendor sup  SES SES SES SES SES CONCUR	Validate Use As It	ed By	Boscoe J Return To	Vendo A A B B B B B B B B B B B B B B B B B	or*	OW:	lidated	Date  Dist Cog Insp Proj. close QC F Malst Bosc T. Me Heitz Dude Willia	ribu J. C. F. Doc Cod) illes bury J. boe J. ighan enroed k L. ms M	Chrzan Phelps Ontrol (v	owski

Disposition:	Rework	Repair	Use As Is	Return to Vendor	Scrap
For rework or	repair of vend	dor supplied e	equipment, fill in	information below:	
# Hou	rs	\$ Est Lab	or	\$ G&A	
\$ Mate	erial	\$ Burden		\$ Total	
Disposition b	у				
Supervisor's	Concurrence				
Eng. Dept. He	ead Concurren	ce			
Other (i.e., W	CO/FPE) Conc	urrence			
PQA/QC Mgr	Disposition Co	oncurrence			
QA Field Veri	fication by				
					NCR, p. 2

## **NCR 3639 ATTACHMENT, R1 (p. 1 of 1)**

The following additional parts for the NCSX modular coil final winding clamp assemblies exhibit a magnetic Permeability higher than the maximum allowed per NCSX-ASPEC-GRD-03 paragraph 3.3.1.1 (permeability shall not exceed 1.02). See NCR 3634 for a list of additional final winding clamp parts that are over the magnetic permeability limit.

<u>Part #</u> 3	Part Type Bushing Spacer (silver plated 316)	Quantity 805	Sample Size 30	Results (5) >1.06, <1.08 (23) >1.08, <1.09 (2) >1.09, <1.10
6	Keeper Screw (silver plated 316)	1756	40	(21) >1.02, <1.03 (7) >1.03, <1.04
	•	1464	80	<b>(4)</b> < <b>1.02 (36)</b> > <b>1.02</b> , < <b>1.03</b>
		(2nd shipment	t)	(24) >1.03, <1.04 (14) >1.04, <1.05
				(1) > 1.05, < 1.06

The following parts were found to be acceptable:

Part #	<u>Part Type</u>	<b>Quantity</b>	Sample Size	Results
9	Flat Washer	1980	40	(40) < 1.02
	(316)			