

PPPL NONCONFORMANCE REPORT NO: 3642 Open Date 03/27/06

Status	2 - Disposition Needed		Trend	05-Design Interference	
Department	NCSX		Division	NCSX Project	
Source/Org	FABRICATION, OPERATIONS & MAINTENANCE				
Item Dwg/Part#	SE142C-270 Rev. 0	Procurement #	D-NCSX-MCF-004-00	Cost Center	
RAP#	3234	Job Doc #	D-NCSX-MCF-004	Vendor	VARIOUS
RAP Title	Modular Coil Fabrication - Post VPI Activities				

☐ HoldTag Applied

Nonconforming Condition (include requirement(s) violated):

MCWF C1 - Upon installation of the final winding clamps on the NCSX C1 MCWF it was discovered that in certain areas there is not adequate thread engagement between the clamp assembly and the G-11 pads on the coil. See attached pictures for details.

Lot Size Recd	0	Sample Size Insp	0	<input type="checkbox"/> Lot Rejected	# Rejected	0
Reported By	Chrzanowski J	Validated By	Phelps C	Validated Date	03/27/06	

Disposition: Rework*__ Repair*__ Use As Is*__ Return To Vendor*__ Scrap*__

For rework or repair of vendor supplied equipments, fill in information below:

#Hours	_____	\$Est Labor	_____	\$G&A	_____
\$Material	_____	\$Burden	_____	\$Total	_____

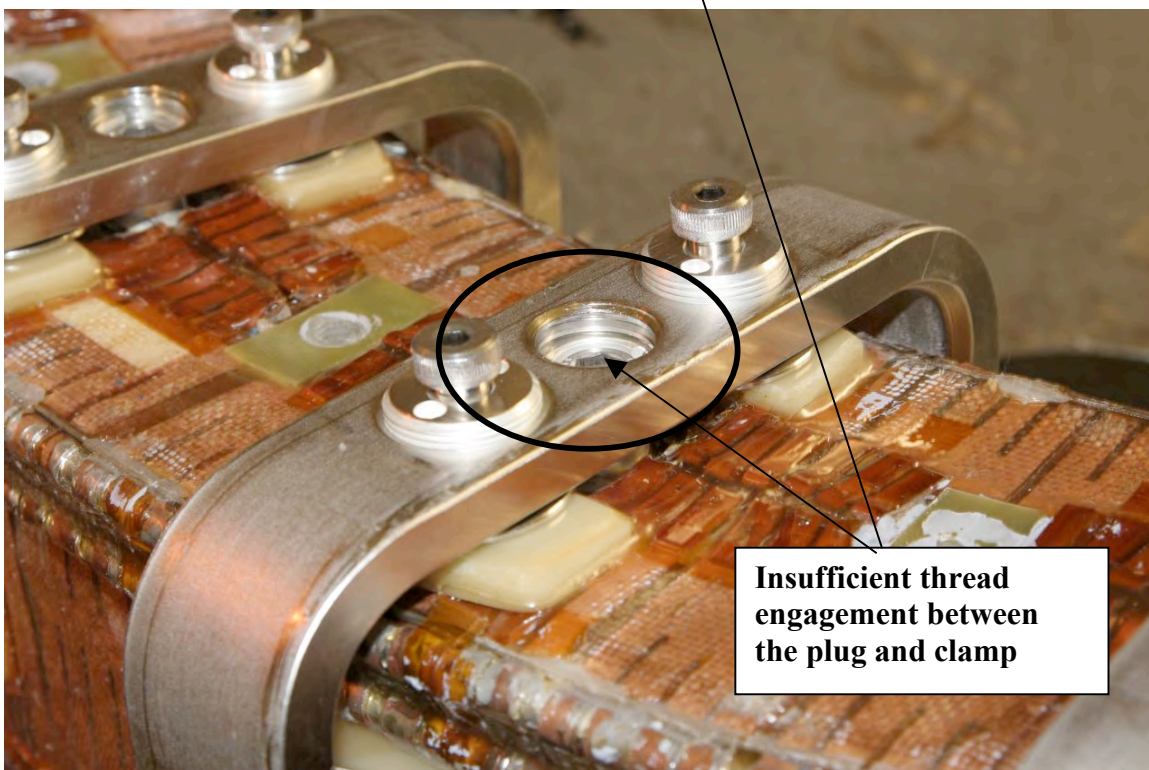
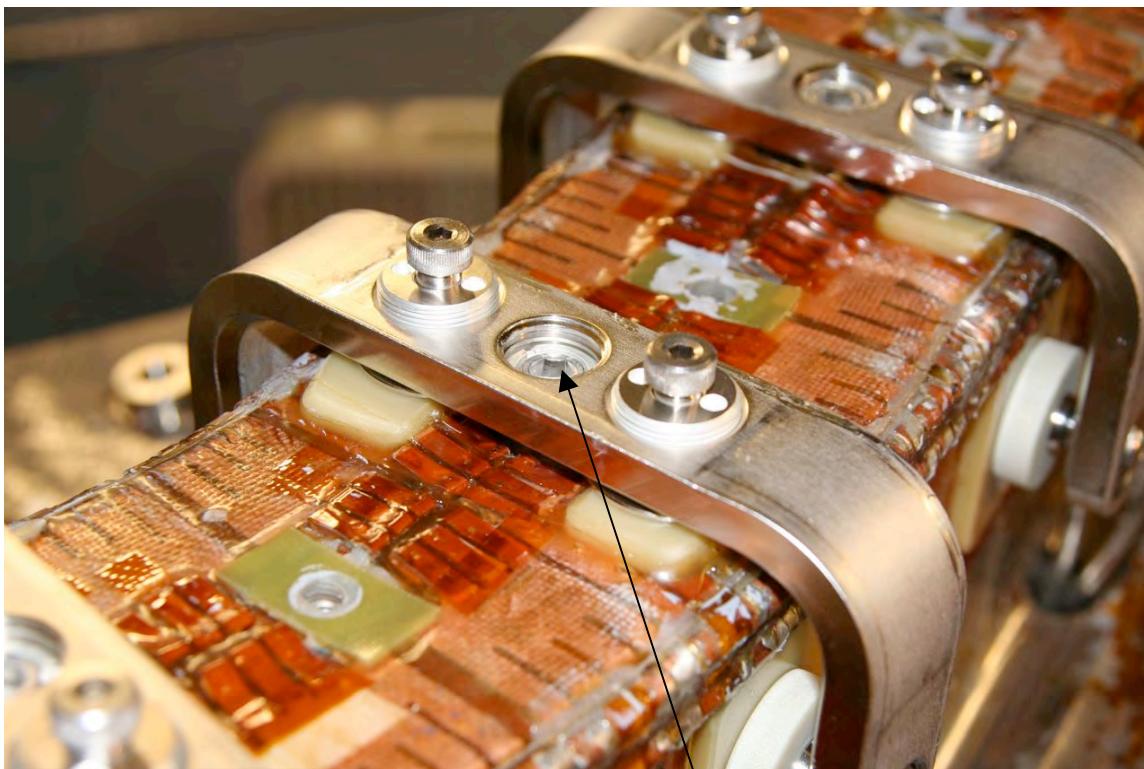
Disposition By	_____	Date	_____
Supervisor's Concur	_____	Date	_____
Eng. Dept. Head Concur	_____	Date	_____
WCO/Other	_____	Date	_____

PQA/QC Mgr Dispos Concur	_____	Date	_____
QC Field Verification By	_____	Date	_____

Distribution

Cog J. Chrzanowski
Insp C. Phelps
 Proj. Doc Control (when closed)
 QC Files
 Malsbury J
 Boscoe J
 T. Meighan
 Chrzanowski J
 Dudek L
 Heitzenroeder P
 Nelson B
 Williams M
 Tyrrell M

Coil Clamp Concern



**Insufficient thread
engagement between
the plug and clamp**

Coil Clamp Concern

