

Status	2 - Disposition Needed		Trend	01-Deviation From Doc/Proc	
Department	NCSX		Division	NCSX Project	
Source/Org	VENDOR				
Item Dwg/Part#	DS141-03, Rev. 1	Procurement #	S005242-F	Cost Center	9450 1*** 1404
RAP#	3209	Job Doc #	S005242-F	Vendor	Energy Industries of Ohio
RAP Title	NCSX - Modular Coil Winding Forms				
<input type="checkbox"/> HoldTag Applied					

(MCWF C2 to C5) The poloidal break studs and associated hardware on C2 through C5 MCWFs exceed the maximum allowed permeability of 1.02 Mu as required by NCSX-CSPEC-141-03-09, 3.1.1.5. Studs and nuts measure greater than 5.0 Mu. The length of the studs are required to be 9.5" in accordance with DS141-03, Rev. 1, studs measure 9.0" in length. This issue was reported on the C1 MCWF on NCR #3618, this NCR is to document which MCWFs currently have these out of tolerance items.

Reported By	Phelps C	Validated By	Malinowski F	Validated Date	05/02/06
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Disposition: Rework*__ Repair*__ Use As Is*__ Return To Vendor*__ Scrap*__

#Hours	\$Est Labor	\$G&A
\$Material	\$Burden	\$Total

PQA/QC Mgr Dispos Concur	_____	Date	_____
QC Field Verification By	_____	Date	_____

Cog Chrzanowski J
Insp Phelps C
Proj. Doc Control (when closed)
QC Files
Malsbury J
Boscoe J
Heitzenroeder P
Nelson B
Reiersen W
Williams M
Sutton L
Lumberger J
Tyrrell M
Malinowski F