

Status	2 - Disposition Needed		Trend	01-Deviation From Doc/Proc	
Department	NCSX		Division	WBS 114	
Source/Org	FABRICATION, OPERATIONS & MAINTENANCE				
Item Dwg/Part#	MCWF-B1	Procurement #			Cost Center
RAP#	3234	Job Doc #	D-NCSX-MCF-004	Vendor	
RAP Title Modular Coil Fabrication - Post VPI Activities					

☐ HoldTag Applied**Nonconforming Condition (include requirement(s) violated):**

MCWF-B1, On the B1 modular coil one (1) of the twelve (12) liquid nitrogen cooling tubes is in electrical contact with the winding form. Paragraph 6.14.1 of D-NCSX-MCF-004-03 states "Verify that cooling tubes are electrically isolated from all other cooling tubes and from the modular coil winding form using a multi-meter." The cooling tubes in contact with the winding form are listed below are other cooling tubes were found to be isolated. These tubes were found during post VPI operations, all of the cooling tubes were verified isolated prior to VPI operations.

Side B - Zone 3 - Inner - 0.3 ohms

Lot Size Recd	0	Sample Size Insp	0	<input type="checkbox"/> Lot Rejected	# Rejected	0
Reported By	Phelps C	Validated By	Boscoe J	Validated Date	05/08/07	

~~Disposition: Rework* __ Repair* __ Use As Is* __ Return To Vendor* __ Scrap* __~~

Please use p. 2 for disposition and approvals .

~~For rework or repair of vendor supplied equipments, fill in information below:~~

#Hours	_____	\$Est Labor	_____	\$G&A	_____
\$Material	_____	\$Burden	_____	\$Total	_____

Disposition By	_____	Date	_____
Supervisor's Concur	_____	Date	_____
Eng. Dept. Head Concur	_____	Date	_____
WCO/Other	_____	Date	_____

PQA/QC Mgr Dispos Concur	_____	Date	_____
QC Field Verification By	_____	Date	_____

Distribution

Cog J. Chrzanowski
Insp C. Phelps
Proj. Doc Control (when closed)
QC Files
Malsbury J
Boscoe J
T. Meighan
Chrzanowski J
Reiersen W
Dudek L
Williams M
Tyrrell M

Disposition: Rework____ Repair ____ Use As Is____ Return to Vendor____ Scrap____

For rework or repair of vendor supplied equipment, fill in information below:

Hours _____ \$ Est Labor _____ \$ G&A _____
\$ Material _____ \$ Burden _____ \$ Total _____

Disposition by _____

~~Supervisor's Concurrence~~ _____

Eng. Dept. Head Concurrence _____

Other (i.e., WCO/FPE) Concurrence _____

PQA/QC Mgr Disposition Concurrence _____

QA Field Verification by _____