

Status	2 - Disposition Needed		Trend	05-Design Interference	
Department	NCSX		Division	WBS 142	
Source/Org	Fabrication, Operations & Maintenance				
Item Dwg/Part#	b1_mtm_data_check.asm	Procurement #	WPF-1224	Cost Center	
RAP#	3304	Job Doc #	WPF-1224	Vendor	
RAP Title Coil to Coil Assembly Trials					

☐ HoldTag Applied

Nonconforming Condition (include requirement(s) violated):

MCWF B1 & C1; During the trial fit-up of the B1 and C1 NCSX modular coils an interference was discovered in the vicinity of winding clamp #67. The interference is between the copper chill plates of each coil just above the VPI groove where the vertical chill plates are attached to the horizontal or base cladding, see attachment 1 for details.

Lot Size Recd	0	Sample Size Insp	0	<input type="checkbox"/> Lot Rejected	# Rejected	0
Reported By	Chrzanowski J	Validated By	Phelps C	Validated Date	11/15/07	

~~Disposition: Rework* __ Repair* __ Use As Is* __ Return To Vendor* __ Scrap* __~~

Please use p. 2 for disposition and approvals .

~~For rework or repair of vendor supplied equipments, fill in information below:~~

#Hours	_____	\$Est Labor	_____	\$G&A	_____
\$Material	_____	\$Burden	_____	\$Total	_____

Disposition By	_____	Date	_____
Supervisor's Concur	_____	Date	_____
Eng. Dept. Head Concur	_____	Date	_____
WCO/Other	_____	Date	_____

PQA/QC Mgr Dispos Concur	_____	Date	_____
QC Field Verification By	_____	Date	_____

Distribution

Cog L. Dudek
Insp C. Phelps
 Proj. Doc Control (when closed)
 QC Files
 Malsbury J
 Boscoe J
 J. Chrzanowski
 M. Viola
 Heitzenroeder P
 Brown T
 Williams M
 Simmons B
 Tyrrell M

Disposition: Rework____ Repair ____ Use As Is____ Return to Vendor____ Scrap____

For rework or repair of vendor supplied equipment, fill in information below:

Hours _____ \$ Est Labor_____ \$ G&A_____

\$ Material _____ \$ Burden _____ \$ Total _____

Disposition by _____

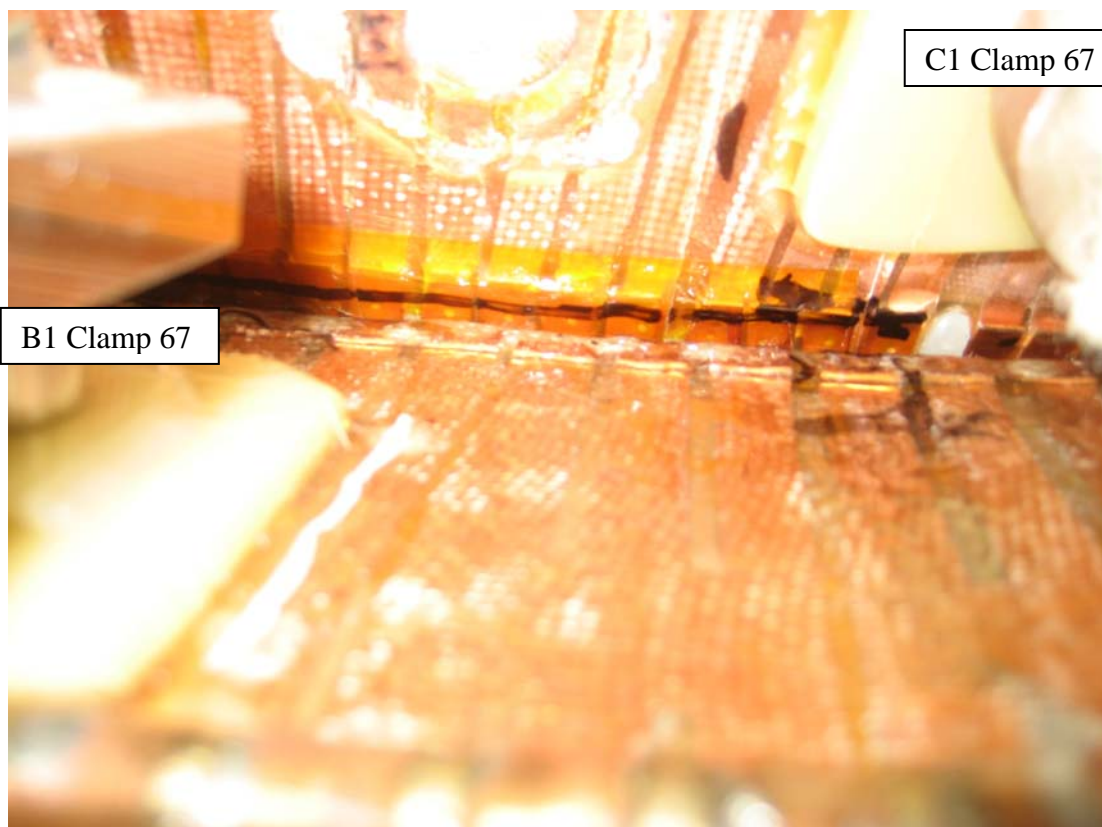
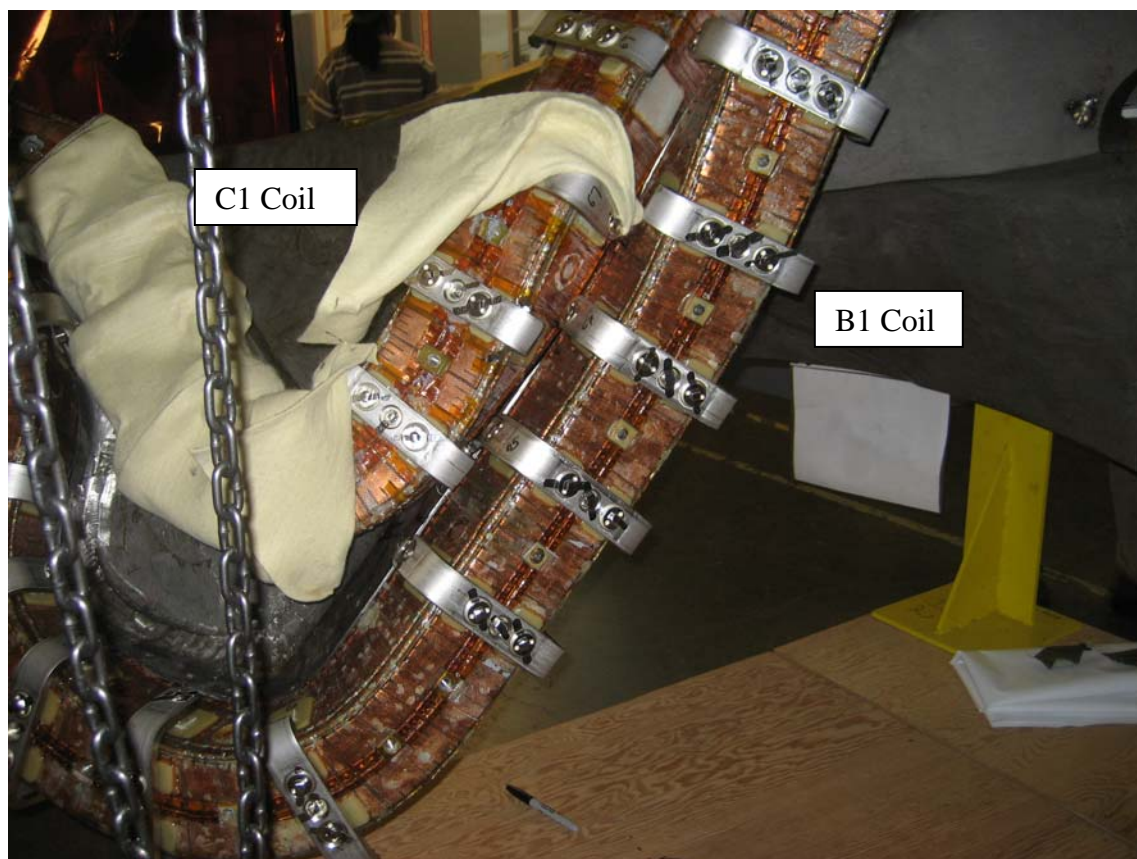
~~Supervisor's Concurrence~~ _____

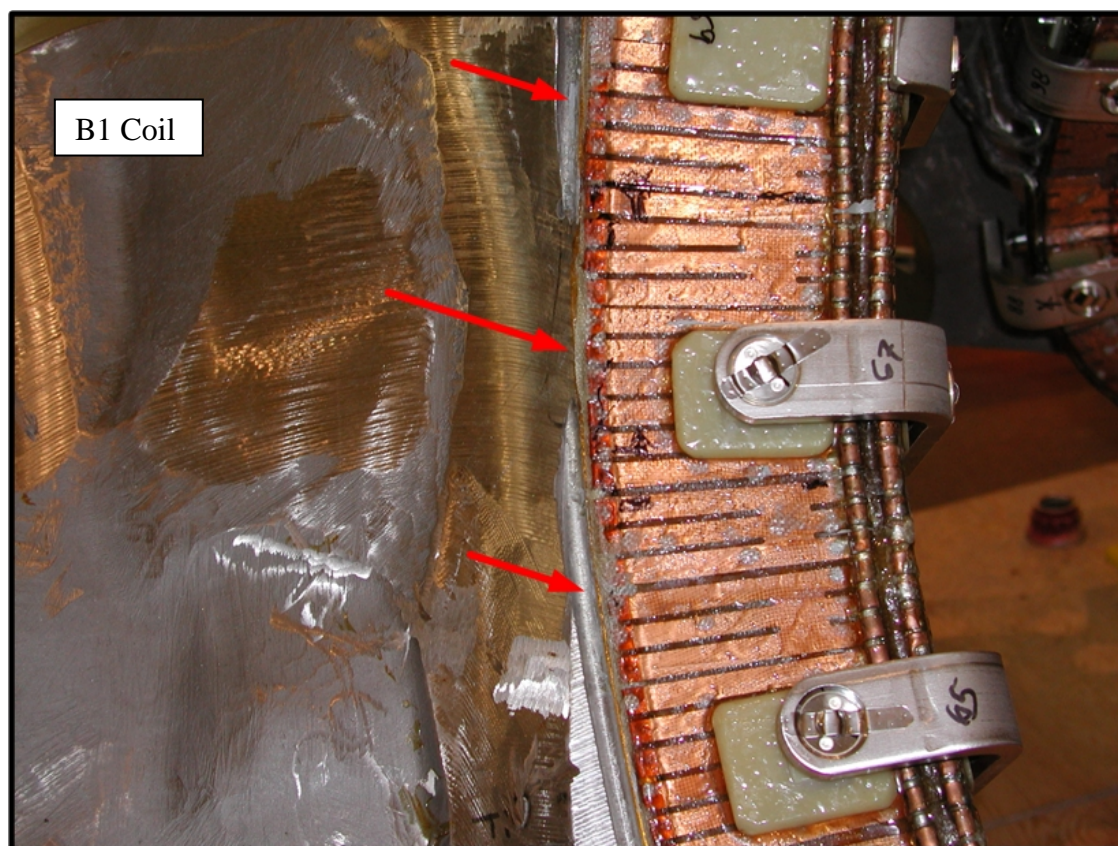
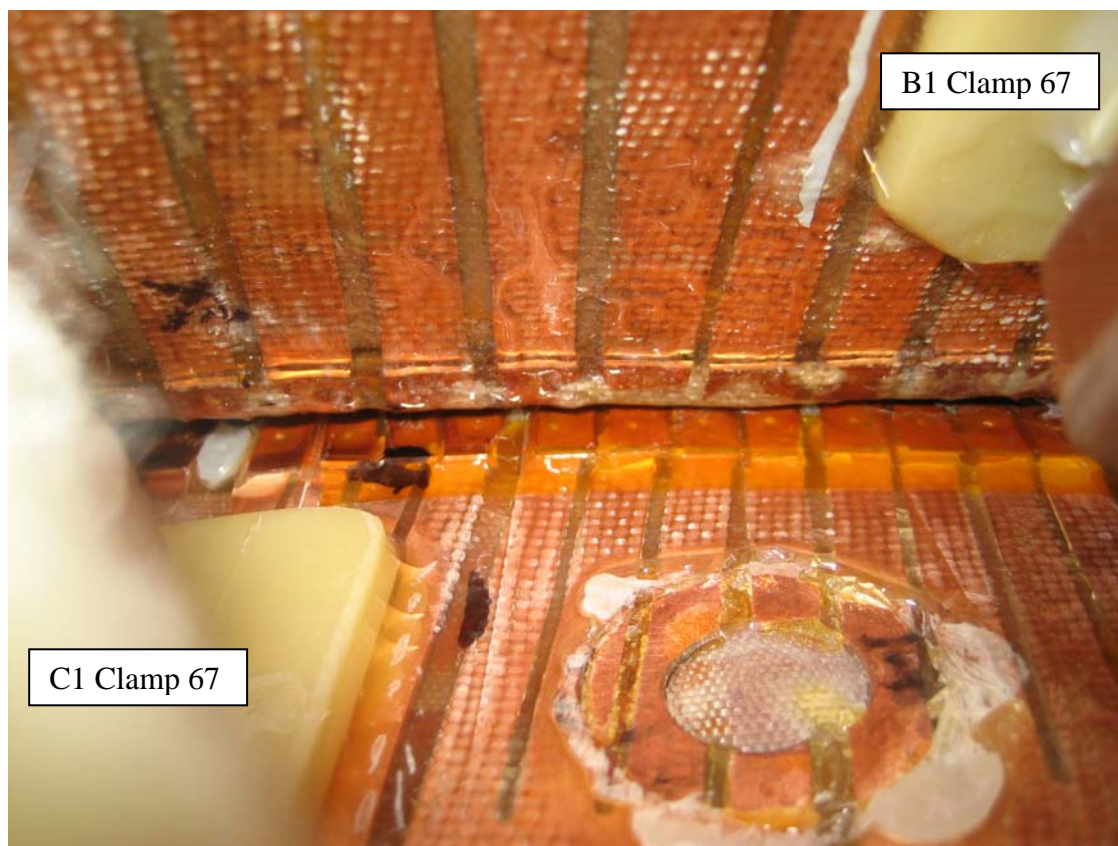
Eng. Dept. Head Concurrence _____

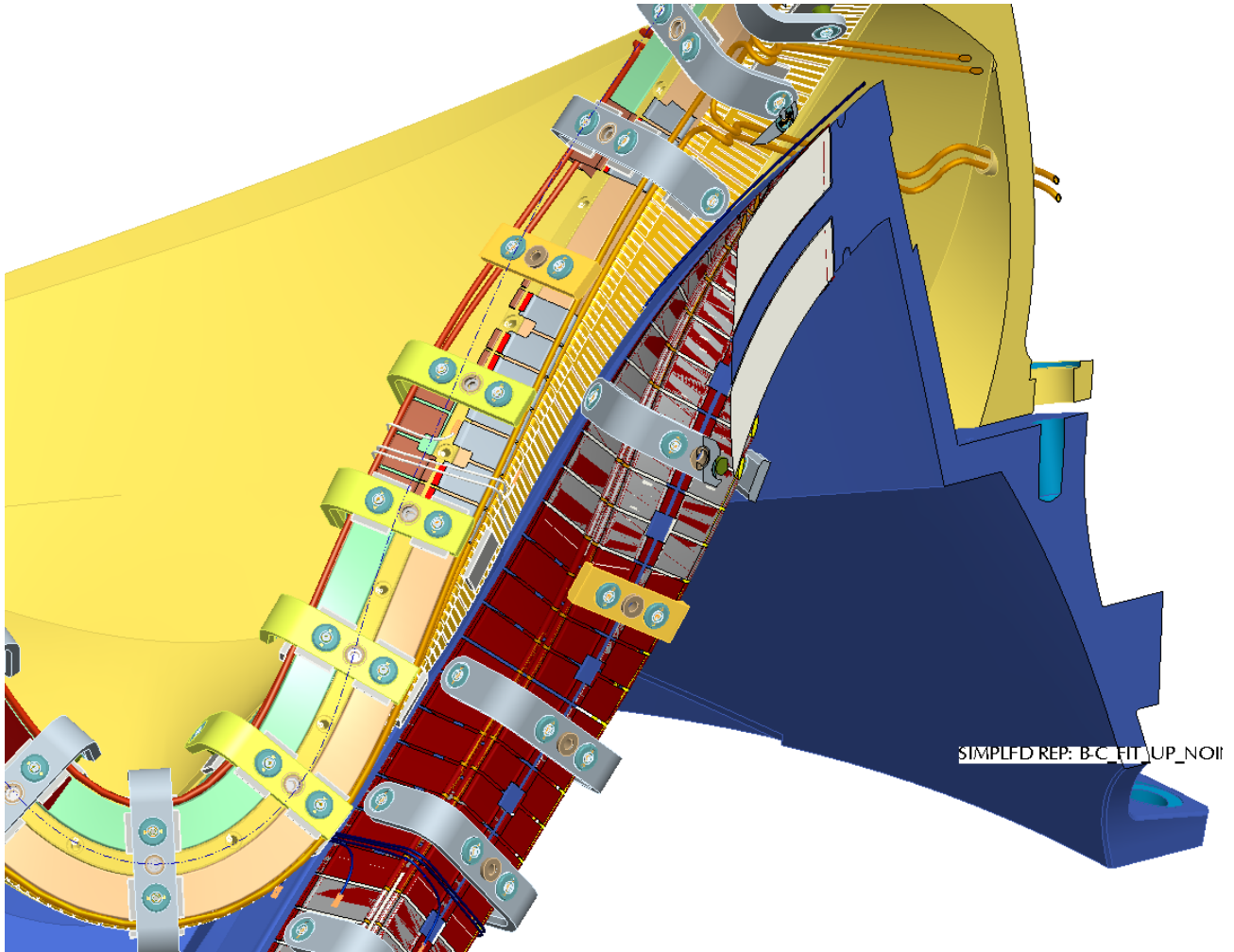
Other (i.e., WCO/FPE) Concurrence _____

PQA/QC Mgr Disposition Concurrence _____

QA Field Verification by _____







Portion of master machine model identified as "b1_mtm_data_check.asm" which brings together the top level MC assemblies, sel41-102 and -103 which include the MC Type-B and Type-C details.