

**SUPPLIER NONCONFORMANCE REPORT**

Date 06-02-08

Number: 116 rev 1

Company: Vulcan Products Company

PPPL PO# PE007982-W rev. 1

Job Description: MCWF Support Cart Miscellaneous Details

Item Drawing/Part# SE186-331-1 - Floor Mounted Roller Track – Type “A” Hold Tag Applied? YES

NONCONFORMING CONDITION (include requirement(s) violated):

**VPC Inspection Point 2, Ø1.125” counterbore (±.005”) has been found out of tolerance in 10 out of 24 places. The range of the 24 counterbores dimensions is from Ø1.125” to Ø1.140”**

Reported By David Barber – VPC Quality Manager

Date: 06-02-08

RECOMMENDED DISPOSITION (include actions to prevent recurrence):

Use-As-Is

Repair

Rework

Scrap

VPC is submitting this project in a “Use-As-Is” condition. Hole diameter size will be improved by moving the operation from a drilling operation to a milling operation on future orders.

The three place dimension called for at this location in the drawing is in error. The resulting counterbore dimensions are acceptable.

Disposition By: David Barber – VPC Quality Manager

Date: 06-02-08

PPPL Approval/Disapproval Justification:

\_\_\_\_\_  
PPPL Cognizant Engineer (COG) Date \_\_\_\_\_

\_\_\_\_\_  
PPPL Responsible Line Manager (RLM) Date \_\_\_\_\_