

PPPL NONCONFORMANCE REPORT NO: 3751 Open Date 03/12/08

Status 2 - Disposition Needed **Trend** 07-Out Of Tolerance

Department NCSX **Division** Construction

Source/Org Fab, Ops and Maint

Item Dwg/Part# Coils A1 and C1 **Procurement #** D-NCSX-FPA-002

Cost Center _____ **WBS/Other** WBS 185

RAP# 3317 **Job Doc #** D-NCSX-FPA-002 **Vendor** _____

RAP Title Field Period Assembly Station Two

HoldTag Applied

Nonconforming Condition (include requirement(s) violated):

Step 6.4.16 of D-NCSX-FPA-002 requires coil racking alignment measurements with a maximum .005" RMS deviation. The actual measurements for A1 and C1 are .012".

Lot Size Recd 0 **Sample Size Insp** 0 Lot Rejected **# Rejected** 0

Reported By Ellis R **Validated By** Boscoe J **Validated Date** _____

Distribution **Cog** M. Viola **Insp** J. Boscoe

Proj. Doc Control (when closed) QC Files Malsbury J Boscoe J

Edwards J Dudek L Ellis R Williams M Chrzanowski J Heitzenroeder P

Simmons R Tyrrell M

Disposition: Rework___ Repair ___ Use As Is___ Return to Vendor___ Scrap___

For rework or repair of vendor supplied equipment, fill in information below:

Hours _____ \$ Est Labor _____ \$ G&A _____
\$ Material _____ \$ Burden _____ \$ Total _____

Disposition by _____

Supervisor's Concurrence _____

Eng. Dept. Head Concurrence _____

Other (i.e., WCO/FPE) Concurrence _____ N/A

PQA/QC Mgr Disposition Concurrence _____

QA Field Verification by _____