

PPPL NONCONFORMANCE REPORT NO: 3757 Open Date 04/28/08

Status 2 - Disposition Needed **Trend** 07-Out Of Tolerance

Department NCSX **Division** Construction

Source/Org Fab, Ops and Maint

Item Dwg/Part# _____ **Procurement #** D-NCSX-FPA-002

Cost Center _____ **WBS/Other** WBS 185

RAP# 3317 **Job Doc #** D-NCSX-FPA-002 **Vendor** _____

RAP Title Field Period Assembly Station Two

HoldTag Applied

Nonconforming Condition (include requirement(s) violated):

Step 8.1.35 of D-NCSX-FPA-002 requires measuring the position of all monuments within .009" of the desired position. Three out of seventy (3 of 70) monument measurements were .010", .010" and .012".

Lot Size Recd 0 **Sample Size Insp** 0 Lot Rejected **# Rejected** 0

Reported By Ellis R **Validated By** Boscoe J **Validated Date** 04/28/08

Distribution **Cog** M. Viola **Insp** J. Boscoe

Proj. Doc Control (when closed) QC Files Malsbury J Boscoe J

Edwards J Dudek L Ellis R Williams M Heitzenroeder P Tyrrell M

Simmons R

Disposition: Rework___ Repair ___ Use As Is___ Return to Vendor___ Scrap___

For rework or repair of vendor supplied equipment, fill in information below:

Hours _____ \$ Est Labor _____ \$ G&A _____
\$ Material _____ \$ Burden _____ \$ Total _____

Disposition by _____

Supervisor's Concurrence _____

Eng. Dept. Head Concurrence _____

Other (i.e., WCO/FPE) Concurrence _____ N/A

PQA/QC Mgr Disposition Concurrence _____

QA Field Verification by _____