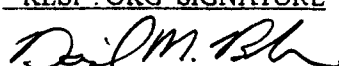


Dwg. No. SE184-052-01	Rev. 0	P.O. No. PE007703-W	Rec No.	Qty. Rec'd 1	Date Prep 12-13-07	Date Comp.	%	Qty. Scrap
Part Name Support "Tee"	Location	Vendor Customer	Customer PPPL	Qty. Insp. 1	Prep By MH	Comp. By		Qty. RTU
Work Order No. 029696-009	Opr	Next Opr.	Vendor Part No. SE184-052-01	Qty. Rej. 1	Verif. By clmb	Rework \$	Scrap \$	QtyAcc.

ITEM	REQUIREMENT/INSPECTION RESULTS	CLASS	DISPOSITION/INSTRUCTIONS	DISP. APPROVAL DATE	
1.	Inspect point #10 on VPC Inspection report measures out of tolerance.	-	1. VPC would like to ship "as is"	INSPECTION	
				QUALITY ENG	
				DESIGN ENGR.	
				PROCUREMENT	
				PLANNING	
				REWORK COMP. BY	
				MFG.	INSP
				RESPONSIBLE ORG.	
				<input type="checkbox"/> ENGINEERING <input type="checkbox"/> PLANNING <input type="checkbox"/> TOOL DESIGN <input type="checkbox"/> MACH SHOP <input checked="" type="checkbox"/> FAB SHOP <input type="checkbox"/> ASSEMBLY <input type="checkbox"/> INSPECTION <input type="checkbox"/> PROD. CONTROL <input type="checkbox"/> VENDOR <input type="checkbox"/> PROCUREMENT	
CAUSE AND CORRECTIVE ACTION				RESP. ORG SIGNATURE	
1. Holes were machined off centerline and in tolerance off \pm (.030). Train machine operator to examine print to obtain all drawing dimensions before starting operation.				Resp. Org. Signature 	
2. EMAIL MCR to PPPL for Approval Signatures					

VPC QA MANAGER