



INSPECTION DATA CHECKLIST

1458 E. 19th Street, Indianapolis, In 4621  
TEL:(317)636-6433 FAX:(317)634-9420

REV. 1 - STEP 210 OF OPERATION 132 CORRECTED.

Workorder: 65707/6-0 Sub:1 Op:88

Revision: 05/03/07 8:04

Part: SE141-116 - MODULAR COIL WINDING FORM TYPE-C - PRODUCTION MODULAR COIL WINDING FORM TYPE-C

Drawing ID: SE141-116 Rev: 8			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY			
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
*		22 PLACES DATUM E FLAN GE VERIFY 2" CLEARANCE ABOVE 3" COUNTERBORE SURFACE USING MTMFX-3564.		MFG			ACC	524			A
(20)								05-03-07			*
*		26 PLACES DATUM D FLAN GE VERIFY 2" CLEARANCE ABOVE 3" COUNTERBORE SURFACE USING MTMFX-3564.		MFG			ACC	524			A
(30)								05-03-07			*

Workorder: 65707/6-0 Sub:1 Op:130

Revision: 05/03/07 13:43

Part: SE141-116 - MODULAR COIL WINDING FORM TYPE-C - PRODUCTION MODULAR COIL WINDING FORM TYPE-C

Drawing ID: SE141-103 Rev: 3			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY			
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
2*	D3	Ø.001 - Ø.002 CHECK CLEARANCE OF ITEM 5 TO ITEM 6.	FEELER GAGES	QA		J-1144	LESS THAN .002	711			A
(10)								05-03-07			*
*		THE GAP BETWEEN THE POLOIDAL BREAK BUSHINGS AND FLANGE SHALL BE LESS THAN .002"	FEELER GAGES	QA		J-1144	LESS THAN .002	711			A
(15)								05-03-07			*
2*	F2		FEELER GAGES	QA		J-1144	.018" WILL PASS THR OUGH THIN SECTION O FT [N/C:21762-Doc:	242			R

\* To Far Right Indicates Data Package Requirement

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REV. 1 - STEP 210 OF OPERATION 132 CORRECTED.

(20)		ENSURE THAT THE CUMULATIVE GAPS AT ANY SINGLE CROSS SECTION OF THE POLOIDAL FLANGE ELEMENTS IS LESS THAN .005".				NC21762]		05-08-07	*
*		THE MAX. GAP AT THE POLOIDAL BREAK PERIMETER IS .015" AND CANNOT EXCEED 1/8" FROM THE EDGE.	FEELER GAGES	QA		J-1144	LESS THAN .015	711	A
(30)								05-03-07	*

Workorder: 65707/6-0 Sub:1 Op:132

Revision: 05/09/07 8:20

Part: SE141-116 - MODULAR COIL WINDING FORM TYPE-C - PRODUCTION MODULAR COIL WINDING FORM TYPE-C

Drawing ID: SE141-116 Rev: 8			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY		
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT
1* (10)	E8	47.19 ± .03	CMM	QA		00064	47.192	533 05-07-07		A *
1* (20)	B8	47.19 ± .03	CMM	QA		00064	47.185	533 05-07-07		A *
1* (30)	D6	47.19 ± .03	CMM	QA		00064	47.185	533 05-07-07		A *
1* (40)	C6	47.19 ± .03	CMM	QA		00064	47.192	533 05-07-07		A *
1* (50)	E6	// .02 A	CMM	QA		00064	.007	533 05-07-07		A *
1* (60)	B6	// .02 A	CMM	QA		00064	.009	533 05-07-07		A *
2* (80)	H6	2X R.187 +.025 -.005	RADIUS GAGE	QA		R-25	ACCEPT	533 05-07-07		A *
2* (90)	C8	2X .03 X 45°	CHAMPHER GAGE	QA		29205	ACCEPT	533 05-07-07		A *
2*	C8	.40 ± .010	CALIPER	QA		J-707	ACCEPT	533		A

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REV. 1 - STEP 210 OF OPERATION 132 CORRECTED.

(100)							05-07-07		*
2* (110)	G8	2X .030 X 45°	CHAMPHER GAGE	QA	29205	ACCEPT	339 05-08-07		A *
2* (120)	F7	2X .32	CALIPER	QA	J-707	.314 TO .318	533 05-07-07		A *
2* (130)	F7	2X R.11	RADIUS GAGE	QA	R-25	E SIDE .05 TO .120 D SIDE .08 TO .120 [N/C:21790-Doc:NC21790]	533 05-07-07		R *
2* (140)	G6	 P TO M	CMM	QA	00064	-.008 TO .070	533 05-07-07		A *
2* (150)	G6	4.790 OR SHELL INTERSECT. VERIFY USING TEMPLATE PER DRAWING NOTE 16 (MTMFX-3473)		QA	MTMFX-3473	AREAS THAT DO NOT ACCEPT GAGE ARE 9-13, 26-36, 41-52 [N/C:21790-Doc:NC21790]	339 05-08-07		R *
2* (160)	G3	 Q TO N	CMM	QA	00064	.015 TO .104 [N/C:21790-Doc:NC21790]	533 05-07-07		R *
2* (170)	G3	4.790 OR SHELL INTERSECT. VERIFY USING TEMPLATE PER DRAWING NOTE 16 (MTMFX-3473)		QA	MTMFX-3473	ACCEPT	533 05-07-07		A *
2* (180)	E6	 M TO MI	CMM	QA	00064	-.020 TO .024 [N/C:21790-Doc:NC21790]	533 05-07-07		R *
2*	F3		CMM	QA	00064	-.018 TO .024 [N/C:21790-Doc:NC21790]	533		R

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REV. 1 - STEP 210 OF OPERATION 132 CORRECTED.

(182)		N TO NI						05-07-07			*
2* (185)	E5		CMM	QA		00064	-.010 TO .025	533 05-07-07			A *
Drawing ID: NCSX-CSPEC-141-03 Rev: 11			INSPECTION INSTRUCTIONS			RESULTS			INSPECTED BY		
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
4* (188)	3.1.1.4	<sup>125</sup> THE TWO "L" MACHINED SURFACES OF TEE.	PROFILOMETER PROFILOMETER	QA		J-1308 J-775	D SIDE 54 E SIDE 88	533 05-07-07			A *
Drawing ID: SE141-116 Rev: 8			INSPECTION INSTRUCTIONS			RESULTS			INSPECTED BY		
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
2* (190)	B5	R S T  96X .375-16 UNC .750 DEEP .625 C'BORE .188 DEEP	CMM  PIN GAGE	QA	50%	00064 J-652-3	.004-.065 POSITION, 24 C'BORE OUT OF TO L. (.623 TO .628 RA NGE) [N/C:21790-Doc :NC21790]	339 05-08-07			R *
2* (195)	B5	.375-16 UNC .750 DEEP GAGE 100% OF THE HOLES AND VERIFY CLEANLINES.	THREAD PLUG GAGE	QA	100%	A-151	ACCEPT	339 05-08-07			A *
2* (200)	B4	2X .06-.09 X 45°	CALIPER	QA		J-707	.04 TO .07 [N/C:217 90-Doc:NC21790]	339 05-08-07			R *
3* (210)	G7	A B C 8X Ø1-8 UNC THRU	CMM THREAD PLUG GAGE	QA		00064 A-666	ACCEPT	339 05-09-07			A *
3* (230)	H3		CMM	QA		00064	.014 [N/C:21790-Doc :NC21790]	533 05-07-07			R *
3* (230)	H4	<sup>125</sup>	PROFILOMETER	QA		J-775	55	533			A

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REV. 1 - STEP 210 OF OPERATION 132 CORRECTED.

(240)		DATUM -E- FLANGE					05-07-07		*
3*	F3		CMM	QA	00064	.014 [N/C:21790-Doc :NC21790]	533		R
(250)		DATUM -D- FLANGE					05-07-07		*
3*	F3		PROFILOMETER	QA	J-1308	53	533		A
(260)		DATUM -D- FLANGE					05-07-07		*
3*	E4	 8X Ø1.13 THRU BACK SPOT FACE Ø2.38 MIN DEPTH FOR C'UP	CMM	QA	00064	.001 TO .0049	533		A
(280)							05-07-07		*
4*	H8	 3X Ø1.885 THRU	CMM	QA	00064	.0228, .0236, .0238	533		A
(290)							05-07-07		*
4*	H8	3X Ø1.885 +/- .003 Ø3.00 BACK SPOTFACE VERIFY MIN CLEANUP	CMM	QA	00064	1.8832, 1.8842, 1.8 844 ACCEPT SPOTFACE	533		A
(291)					MTMFX-3564		05-07-07		*
4*	H7		CMM	QA	00064	.0176, .007, .0272 DEPTH SHALLOW .981, .983, .981 [N/C:217 90-Doc:NC21790]	339		R
(300)		3X 2.000" COUNTERBORE 1.00 DP	DEPTH MICROMETER		J-1062		05-08-07		*
4*	H7	Ø	DIAL BORE GAGE	QA	J-1401	2.0003, 2.0004, 2.0 005	533		A
(305)							05-07-07		*
4*	H6	 17X Ø1.885 THRU	CMM	QA	00064	.0022 TO .039	533		A
(310)							05-07-07		*
4*	H6		CMM	QA	00064	1.8832 TO 1.8862 AC	533		A

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REV. 1 - STEP 210 OF OPERATION 132 CORRECTED.

(311)		3X Ø1.885 +/- .003 THRU Ø3.00 BACK SPOTFACE VERIFY MIN CLEANUP				MTMFX-3564	CEPT SPOTFACE	05-07-07	*
4*	H5	⊕ Ø.060 D A N 3X Ø1.13	CMM	QA	00064	.041, .034, .036	533	05-07-07	A
(320)								05-07-07	*
4*	H5	3X Ø1.13 +/- .010 Ø2.38 BACK SPOTFACE VERIFY MIN CLEANUP	CMM	QA	00064	1.1259, 1.1257, 1.1265	533	05-07-07	A
(321)			CALIPER					05-07-07	*
4*	E6	⊕ Ø.060 D A N	CMM	QA	00064	.0026, .0312, .0312	533	05-07-07	A
(340)		3X Ø1.375-6 UNC THRU	THREAD PLUG GAGE		A-375	, ACCEPT THREADS		05-07-07	*
4*	E6	⊕ Ø.060 D A N 5X Ø1.885 THRU	CMM	QA	00064	.0078 TO .009	533	05-07-07	A
(350)								05-07-07	*
4*	E6	5X Ø1.885 +/- .003 THRU Ø3.00 BACK SPOTFACE VERIFY MIN CLEANUP	CMM	QA	00064	1.8856 TO 1.8859 AC CEPT SPOTFACE	533	05-07-07	A
(351)					MTMFX-3564			05-07-07	*
4*	D4	⊕ Ø.060 D A N Ø1.885 THRU	CMM	QA	00064	.0068	533	05-07-07	A
(360)								05-07-07	*
4*	D4	Ø1.885 +/- .003 THRU Ø3.00 BACK SPOTFACE VERIFY MIN CLEANUP	CMM	QA	00064	1.8847 ACCEPT SPOTFACE	533	05-07-07	A
(361)					MTMFX-3564			05-07-07	*
4*	B5	⊕ Ø.060 D A N	CMM	QA	00064	.010, .010, .004	533		A

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REV. 1 - STEP 210 OF OPERATION 132 CORRECTED.

(370)		3X Ø1.13						05-07-07		*
4*	B5		CMM	QA	00064	1.1263, 1.1257, 1.1264		533		A
(371)		3X Ø1.13 +/- .010 Ø2.38 BACK SPOTFACE VERIFY MIN CLEANUP	CALIPER					05-07-07		*
4*	D1		THREAD PLUG GAGE	QA	A-730	ACCEPT THREADS		533		A
(375)		12X .25-20 UNC -2B						05-07-07		*
4*	G8	⊕ Ø.06 D A N	CMM	QA	00064	.0016 TO .037		533		A
(376)		12X .25-20 UNC -2B SUMMARY OF HOLE POSITIONS. ACTUAL FEATURE CONTROL FRAME IS NOT ON DRAWING.						05-07-07		*
5*	E8	⊕ Ø.060 E A J	CMM	QA	00064	.0054		533		A
(380)		Ø1.885 THRU						05-07-07		*
5*	E8		CMM	QA	00064	1.8838 ACCEPT SPOTFACE		533		A
(381)		Ø1.885 +/- .003 THRU Ø3.00 BACK SPOTFACE VERIFY MIN CLEANUP			MTMFX-3564			05-07-07		*
5*	F6	⊕ Ø.060 E A J	CMM	QA	00064	.015, .020, .011		533		A
(400)		3X Ø1.375-6 UNC THRU						05-07-07		*
5*	F6	⊕ Ø.06 E A J	CMM	QA	00064	.013, .022, .015 DEPTH .990, .991, .993		533		A
(410)		3X 2.000" COUNTERBORE 1.00 DP	DEPTH MICROMETER		J-1062			05-07-07		*
5*	F6	Ø 2.000 - 2.001	DIAL BORE GAGE	QA	J-1401	2.0006, 2.0005, 2.0007		533		A
(412)								05-07-07		*

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**REV. 1 - STEP 210 OF OPERATION 132 CORRECTED.**

5* (415)	F7	7X 1/4-20 UNC -2B	THREAD PLUG GAGE	QA		A-730	ACCEPT THREADS	533 05-07-07			A *
5* (420)	F7	$\varnothing \varnothing .06$ E A J 7X 1/4-20 UNC -2B SUMMARY OF HOLE POSITIONS. ACTUAL FEATURE CONTROL FRAME IS NOT ON DRAWING.	CMM	QA		00064	.011 TO .037	533 05-07-07			A *
5* (430)	E7	$\varnothing \varnothing .060$ E A J 24X $\varnothing 1.885$ THRU	CMM	QA		00064	.0008 TO .036	533 05-07-07			A *
5* (431)	E7	24X $\varnothing 1.885 \pm .003$ THRU $\varnothing 3.00$ BACK SPOTFACE VERIFY MIN CLEANUP	CMM	QA		00064 MTMFX-3564	1.883 TO 1.886 ACCE PT SPOTFACE	533 05-07-07			A *
5* (440)	E7	$\varnothing \varnothing .060$ E A J 3X $\varnothing 1.5$ TO 2.00 DEEP $\varnothing 3.00$ TO 1.00 DEEP	CMM DEPTH MICROMETER	QA		00064 J-1062	.011, .013, .016 DE PTH 2.00 AND 1.005	533 05-07-07			A *
5* (450)	D7	3X $\varnothing 1.885 \pm .003$ THRU $\varnothing 3.00$ BACK SPOTFACE VERIFY MIN CLEANUP	CMM	QA		00064 MTMFX-3564	1.883, 1.884, 1.883 5 ACCEPT SPOTFACE	533 05-07-07			A *
6* (470)	E3	4X $\varnothing 1.00$ THRU	CALIPER	QA		J-707	.995, 1.001, 1.005, 1.006	533 05-07-07			A *
8* (650)	G7	4.00 $\pm .010$	CMM	QA		00064	ACCEPT	339 05-08-07			A *
8*	D7	6X $\varnothing .375-16$ UNC TO .75 DEEP .03 X 45° CHAMFER	THREAD PLUG GAGE	QA		A-151	ACCEPT THREADS ACCE PT CHAMFER	533			A

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## INSPECTION DATA CHECKLIST

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**REV. 1 - STEP 210 OF OPERATION 132 CORRECTED.**

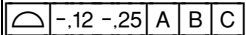

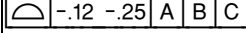

(750)			CALIPER			J-707		05-07-07		*
8* (760)	D7	13.6 °	CMM	QA		00064	ACCEPT	339 05-08-07		A *
8* (770)	D7	5.88 VERIFY THAT PAD MEETS THE MINIMUM OF 5.88	SCALE	QA		J-922	GREATER THAN 5.88	533 05-07-07		A *
8* (780)	D7	2.19 ± .010	CMM	QA		00064	ACCEPT	339 05-08-07		A *
8* (790)	D7	2.19 ± .010	CMM	QA		00064	ACCEPT	339 05-08-07		A *
8* (830)	C8	2X 1.56 ± .010 THRU	CALIPER	QA		J-707	1.55 TO 1.56	533 05-07-07		A *
8* (850)	C8	2X 7.50 ± .010 THRU	CMM	QA		00064	ACCEPT	339 05-08-07		A *
8* (860)	C8	8X R.25	RADIUS GAGE	QA		R-25	.250 TO .260	533 05-07-07		A *
8* (870)	C8	2X 2.52 ± .010	CMM	QA		00064	ACCEPT	339 05-08-07		A *
9* (900)	E7	2.54 ± .010	CMM	QA		00064	ACCEPT	339 05-08-07		A *
9* (910)	E7	5.08 ± .010	CMM	QA		00064	ACCEPT	339 05-08-07		A *
9* (920)	F3	4X Ø1.0 THRU VERIFY THAT HOLES BREAK COMPLETELY THROUGH INSIDE OF CASTING	CALIPER	QA		J-707	.999, 1.0, 1.003, 1 .004	533 05-07-07		A *
9* (930)	F3	2X Ø .50 ± .010 THRU	CALIPER	QA		J-707	.495, .496	533 05-07-07		A *

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REV. 1 - STEP 210 OF OPERATION 132 CORRECTED.

9* (940)	E3	2.44 ± .010	CMM	QA		00064	ACCEPT	339 05-08-07			A *
9* (950)	E3	1.22 ± .010	CMM	QA		00064	ACCEPT	339 05-08-07			A *
9* (960)	C7	4X Ø1.0 THRU VERIFY THAT HOLES BREAK COMPLETELY THROUGH INSIDE OF CASTING	CALIPER	QA		J-707	.999, 1.0, 1.0, 1.0 01	533 05-07-07			A *
9* (970)	C6	2X Ø.25 T.C. HOLE	CALIPER	QA		J-707	.249, .251	533 05-07-07			A *
10* (980)	E8		CMM	QA		00064	.049 TO .109 [N/C:2 1790-Doc:NC21790]	533 05-07-07			R *
10* (990)	D5	 DATUM -D- SIDE INNER CAST	CMM	QA		00064	-.250 TO .348 [N/C: 21790-Doc:NC21790]	533 05-07-07			R *
10* (1010)	C4	 SMALL WING E SIDE	CMM	QA		00064	.006 TO .062 [N/C:2 1790-Doc:NC21790]	533 05-07-07			R *
10* (1030)	D1	 DATUM -E- SIDE INNER CAST	CMM	QA		00064	-.216 TO .341 [N/C: 21790-Doc:NC21790]	533 05-07-07			R *
<b>Drawing ID: SE141-116 Rev: 7</b>			<b>INSPECTION INSTRUCTIONS</b>			<b>RESULTS</b>			<b>INSPECTED BY</b>		
<b>SHEET</b>	<b>ZONE</b>	<b>CHARACTERISTIC</b>	<b>GAGE/EQUIP</b>	<b>BY</b>	<b>SAMPLE</b>	<b>SER#</b>	<b>DATA/REMARKS</b>	<b>INSP</b>	<b>VERFD</b>	<b>AUDIT</b>	
10* (1035)	E1	MACHINE / GRIND THIS AREA TO PROFILE OF +.05/-.10	CMM	QA		00064	-.1249 TO .0139 [N/ C:21790-Doc:NC21790 ]	339 05-08-07			R *

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**REV. 1 - STEP 210 OF OPERATION 132 CORRECTED.**

Drawing ID: NCSX-CSPEC-141-03 Rev: 10			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY			
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
4*	3.1.1.4	UOS ALL MACHINED SURFACES TO BE 250 RMS SURFACE FINISH RECORD RANGE	PROFILOMETER	QA		J-1308	53 - 88	339			A
(1040)			PROFILOMETER			J-775		05-08-07			*
Drawing ID: SE141-116 Rev: 8			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY			
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
1*		NOTE 9 RECORD THE WEIGHT OF THE PART 6000LBS MAX	SCALE	QA		J-1173	5645	533			A
(1050)									05-07-07		*

Workorder: 65707/6-0 Sub:1 Op:136

Revision: 05/07/07 15:05

**Part: SE141-116 - MODULAR COIL WINDING FORM TYPE-C - PRODUCTION MODULAR COIL WINDING FORM TYPE-C**

Drawing ID: SE141-116 Rev: 8			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY			
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
*		<u>D A T U M - E - S I D E</u>	MASTER GAGE	QA		J-1270	LESS THAN 1.02 ON MACHINED SURFACES.	854			A
(10)		MAG PERMEABILITY TO BE NO GREATER THAN 1.02μ. CHECK 3 PLACES ADJACENT TO EVERY 5TH HOLE IN T SECTION.									
*		<u>D A T U M - D - S I D E</u>	MASTER GAGE	QA		J-1270	LESS THAN 1.02 ON MACHINED SURFACES	854			A
(20)		MAG PERMEABILITY TO BE NO GREATER THAN 1.02μ. CHECK 3 PLACES ADJACENT TO EVERY 5TH HOLE IN T SECTION.									

Workorder: 65707/6-0 Sub:1 Op:140

Revision: 05/07/07 12:33

\* To Far Right Indicates Data Package Requirement

NOTE: the recording of false, fictitious, or fraudulent statements or entries on this document may be punished as a felony under federal statutes including federal law, title 18, chapter 47.



INSPECTION DATA CHECKLIST

1458 E. 19th Street, Indianapolis, In 4621  
TEL:(317)636-6433 FAX:(317)634-9420

REV. 1 - STEP 210 OF OPERATION 132 CORRECTED.

Part: SE141-116 - MODULAR COIL WINDING FORM TYPE-C - PRODUCTION MODULAR COIL WINDING FORM TYPE-C

Drawing ID: SE141-103 Rev: 3			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY			
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
*		<u>T E S T 1</u> RESISTANCE TO BE >500 kohms CHECK RESISTANCE BETWEEN THE MID-PLANE POLOIDAL BREAK SHIM AND THE WINDING FORM.	MULTIMETER	QA		J-1358	110 M OHMS	503			A
(10)								05-07-07			*
*		<u>T E S T 2</u> RESISTANCE TO BE >500 kohms CHECK RESISTANCE BETWEEN THE JUMPERED BOLTS AND JUMPERED MID-PLANE CASTING AND WINDING FORM.	MULTIMETER	QA		J-1358	110 M OHMS	503			A
(20)								05-07-07			*

Workorder: 65707/6-0 Sub:14 Op:30

Revision: 05/08/06 9:33

Part: SE141-137-CSM - MCWF BEARING PLATE TYPE C SHORT -

Drawing ID: SE141-137 Rev: 2-A			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY			
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
1*	G2	RECORD MAGNETIC PERMEABILITY. RESULTS TO BE NO GREATER THAN 1.02μ.	MASTER GAGE	QA		J-1165	LESS THAN 1.02	503			A
(10)								07-10-06			*

Workorder: 65707/6-0 Sub:15 Op:30

Revision: 05/08/06 9:34

Part: SE141-138-CSM - MCWF BEARING PLATE TYPE "C" LONG -

Drawing ID: SE141-138 Rev: 2-A			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY			
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
1*	G2	RECORD MAGNETIC PERMEABILITY. RESULTS TO BE NO GREATER THAN	MASTER GAGE	QA		J-1165	LESS THAN 1.02	503			A

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INSPECTION DATA CHECKLIST

1458 E. 19th Street, Indianapolis, In 4621
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REV. 1 - STEP 210 OF OPERATION 132 CORRECTED.

Table with 10 columns: (10), 1.02μ., and 07-13-06, with an asterisk in the final column.

\* To Far Right Indicates Data Package Requirement

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