



Carondelet Division

8600 Commercial Blvd. - Pevely, MO 63070 USA
Phone: 636-479-4499 - Fax: 636-479-3399

Final Inspection Report

Customer ENERGY
INDUSTRIES OF
OHIO

Pattern: MCWF-B6 COIL

Order PPPL-FP-LTS-2

ASTM Metal CF8MNMN MOD

Date 6/30/2006

Type Description	Cert Number	Procedure	Acceptance Criteria	Actual
Liquid Penetrant	183530-1	CQP - 300 Rev 9	SEE NOTE	Acceptable
Notes Acceptance per ASTM A903. Acceptance criteria - level 1 for high stressed areas, level 2 for all other areas.				
Mag Perm	183530-1	SOP Mag Perm 100 Rev 1	<1.02	Acceptable
Radiographic	183530-1	Technique # 12726	MSS SP 54	Acceptable
Visual	183530-1	CQP - 500 REV 4	ASTM A802 LEVEL 2	Acceptable

Liquid Penetrant

Technician: Tom Chapman
ASNT Level II

Visual

Technician Kevin Anderson
ASNT Level II

Respectfully Submitted,
Charles A. Ruud
Quality Assurance Manager

Superior Quality Engineered Metal Products

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