

PRODUCT CONFORMANCE REPORT



Product	LNM 4455	Size(s) mm	1,2
Class.	EN 12072-99: G 20 16 3 Mn L	Lot/Batch	3018513/78308
		Item No.	692129
Customer	EUROWELD MOORESVILLE N.C. 28117 UNITED STATES	Quantity	105,0 KG
		Customer ref.	P.O.: 05 - 46
		LSW Order No.	SD427896

Chemical analysis (%)										EN10204 2.2
C	Si	Mn	P	S	Cr	Ni	Mo	Cu	N	
0,01	0,5	7,3	0,015	0,001	20,3	15,4	2,9	0,1	0,19	

Mechanical tests, all weld metal										EN10204 2.2
Tensile testing					Impact testing					
Cond.	Temp.	Rp0.2	Rm	A5	Cond.	Temp.1	Av1			
	°C	N/mm2	N/mm2	%		°C	J			
AW	RT	407	623	41	AW	-196	67			

Additional information										EN10204 2.2
Other tests										

Remarks
 Impact testing (individual values): 70J - 65J - 67J.

The product identified above has been manufactured, tested and supplied in compliance with a Quality Assurance Programme that fulfils the requirements of EN 29000/ ISO 9000/BS 5750 or similar standard.
 We herewith certify that the product complies with the above-mentioned standards.
 Certified ISO 9001:2000.

Company	Lincoln Smitweld B.V.	Registered Office	Nieuwe Dukenburgseweg 20 6534 AD NIJMEGEN	Post address	P.O. Box 253 6500 AG Nijmegen	Issued by	P. Nagels	Telephone	31 24 3522911	Function	QA Administrator	Date	22/03/2005	Cert.No.	3018513/7830
										Fax:	31 24 3522200				

