

5512 W. State St-Milwaukee, WI 53208 (414) 771-3060 Fax (414)771-9481 (800) 818-6403 www.cooperheat-mqs.com

CUSTOMER RSS NO.: _____ SHEET: _____ REV: _____ MQS TECH. NO.: 13205
 MQS RSS NO.: _____

CUSTOMER METALTEK INTERNATIONAL/ CARONDOLET DIV. DATE: 1/14/2006

PART NO. MCWF-B DESCRIPTION B-COIL MATERIAL SS

TOTAL NUMBER OF VIEWS 107 NUMBER X-RAY VIEWS 107 NUMBER GAMMA RAY VIEWS 0

MACH(s) MAKE(s) VARIAN MODEL(s) L200 S/N(s) 20 MAX KV(s) 7500

SOURCE(s) N/A

PROCEDURE SPECIFICATION ASTM E94-93 ACCEPTANCE CRITERIA MSS-SP-54-1999

MQS PROCEDURE NO. 20.H.010 REV. 0 PENETRAMETER SPEC. ASTM E142-86

PROCESSING: AUTOMATIC PROCESSOR B2000 MANUAL TEMPERATURE 27.5

TECHNICIAN JP, SS, ST NDT LEVEL II APPROVED BY C. RUDOLPH NDT LEVEL III

VIEW IDENTIFICATION	SEE ATTACHED				
SOURCE/X-RAY MACH USED	VARIAN				
CURIES OR KV	7500				
MA OR PULSES	N/A				
SOURCE TO FILM DISTANCE	*				
EXPOSURE TIME OR RADS	*				
MATERIAL THICKNESS	*				
MATERIAL GROUP	*				
PENETRAMETER SIZE/(AMT)	GP. <input type="checkbox"/> 1	*			
SHIM BLOCK SIZE	GP. <input type="checkbox"/>	N/A			
FILM SIZE	*				
FILM TYPE/BRAND	*				
PB SCREEN, FRONT	.010				
PB SCREEN, BACK	.010				
SENSITIVITY	2-2T				
FILTER TYPE/LOCATION	N/A				
MASKING TYPE/LOCATION	N/A				
ANGLE	N/A				
NO. OF FILMS IN CASSETTE	*				
VIEWING: SING./DOUB./BOTH	BOTH				
FOCAL SPOT SIZE	2 MM				
SKETCH AND/OR REMARKS	*				
GEOMETRIC UNSHARPNESS	N/A			** ATTACHEDD PHOTOS	

View	SFD	Exposure Time	Film Type	Film Size	IQI
1-2	65"	55 KR	AA-M125-T	14 x 17	(2)50, 80, 100
2-3	65"	55 KR	AA-M125-T	14 x 17	(2)50, 80, 100
3-4	65"	55 KR	AA-M125-T	14 x 17	(2)50, 80, 100
4-5	70"	60 KR	AA-M125-T	14 x 17	(2)50, 80, 100
5-6	65"	55 KR	AA-M125-T	14 x 17	(2)50, 80, 100
6-7	65"	55 KR	AA-M125-T	14 x 17	(2)50, 80, 100
7-8	55"	45 KR	AA-M100-T	14 x 17	(2)50, 80, (2)100
8-9	55"	45 KR	AA-M125-T	14 x 17	(2)50, 80, 100
9-10	65"	55 KR	AA-M100-T	14 x 17	(2)50, 80, (2)100
10-11	90"	110 KR	D8-M100-T	14 x 17	(2)50, 80, 100
11-12	65"	65 KR	AA-M100-T	14 x 17	(2)50, 80, (2)100
12-13	65"	65 KR	AA-M100-T	11 x 14	(2)50, 80, 100
13-14	80"	80 KR	AA-M100-T	14 x 17	(2)50, 80, 100
14-15	80"	120 KR	AA-M100-T	11 x 14	(2)50, 80, 100
15-16	80"	150 KR	/D8//A-M100-T/	14 x 17	(2)50, (2)80, (2)100, (2)120
16-17	68"	67 KR	AA-M100-T	14 x 17	(2)50, 80, (2)100
17-18	68"	67 KR	AA-M100-T	14 x 17	(2)50, 80, (2)100
18-19	80"	85 KR	M100	7 x 17	(2)50
19-20	80"	85 KR	M100	7 x 17	(2)50
20-21	72"	70 KR	AA-M100-T	14 x 17	(2)50, 80, (2)100
21-22	58"	55 KR	AA-M125-T	11 x 14	(2)50, 80, 100
22-23	70"	80 KR	AA-M100-M125-TT	14 x 17	(2)50, 80, 100
23-24	68"	73 KR	AA-M100-T	14 x 17	(2)50, 80, 100
24-25	80"	80 KR	AA-M125-T	14 x 17	(2)50, 80, 100
25-26	70"	75 KR	AA-M100-T	14 x 17	(2)50, 80, 100
26-27	73"	70 KR	AA-M125-T	14 x 17	(2)50, 80, 100
27-28	73"	70 KR	AA-M125-T	14 x 17	(2)50, 80, 100
28-29	72"	70 KR	AA-M125-T	14 x 17	(2)50, 80, 100
29-1	68"	65 KR	AA-M125-T	14 x 17	(2)50, 80, 100
30-31	72"	30 KR	T-T	14 x 17	(2)50
31-32	72"	30 KR	T-T	14 x 17	(2)50
V33	72"	400 KR	D8-D8	14 x 17	200, 220
34-35	72"	30 KR	T-T	14 x 17	(2)50
36-37	72"	30 KR	T-T	14 x 17	(2)50
V38	72"	70 KR	T-M125-T	14 x 17	50, (2)100
39-40	72"	30 KR	T-T	14 x 17	(2)50
40-41	72"	30 KR	T-T	14 x 17	(2)50
42-43	72"	30 KR	T-T	14 x 17	(2)50
43-44	72"	30 KR	T-T	14 x 17	(2)50
V45	72"	70 KR	T-T	14 x 17	(2)100
46-47	72"	30 KR	T-T	14 x 17	(2)50
48-49	72"	30 KR	T-T	14 x 17	(2)50

View	SFD	Exposure Time	Film Type	Film Size	IQI
49-50	72"	30 KR	T-T	14 x 17	(2)50
V51	72"	400 KR	D8-D8	14 x 17	200, 220
V51 A	72 "	400 KR	D8-D8	14 x 17	200, 220
52-53	72"	30 KR	T-T	14 x 17	(2)50
53-54	72"	30 KR	T-T	14 x 17	(2)50
54-55	72"	30 KR	T-T	14 x 17	(2)50
55-56	72"	30 KR	T-T	14 x 17	(2)50
56-57	72"	30 KR	T-T	14 x 17	(2)50
58-59	90"	50 KR	M100-M125	14 x 17	(2)30, 40
59-60	90"	60 KR	T-M100-M125	14 x 17	(2)30, 40, 50
60-61	90"	75KR	D8-M100-D8	14 x 17	(2)30, (2)100
61-62	90"	50 KR	M100-M125	14 x 17	(2)30, 40
62-63	90"	50 KR	M100-M125	14 x 17	(2)30, 40
V64	90"	75 KR	D8-M100-D8	14 x 17	(2)30, 80, 100
63-65	90"	50 KR	M100-M125	14 x 17	(2)30, 40
65-66	90"	50 KR	M100-M125	14 x 17	(2)30, 40
66-67	90"	50 KR	M100-M125	14 x 17	(2)30, 40
67-68	90"	50 KR	M100-M125	14 x 17	(2)30, 40
V69	80"	35 KR	T-M125	14 x 17	(2)30, 40
70-71	80"	85 KR	AA-M100-T	14 x 17	30, 40, 50, 60, 80, 100
71-72	80"	115 KR	/D8-D8//T-DR-M100/	14 x 17	30, 40, 60, 80, (2)140, 160
73-74	72"	105 KR	/D8-AA//T-DR-M100/	14 x 17	30, 40, 50, 60, 100, 120, 140, 160
74-75	72"	95 KR	/AA//T-DR-M100	14 x 17	30, 40, 50, 60, 80, 100
75-76	72"	25 KR	/D8-AA//T-M100/	14 x 17	50, 100, 120, 160, 200
77-78	72"	25 KR	AA-M125-T	14 x 17	30, 100
78-79	72"	25 KR	AA-T	14 x 17	80, 120
80-81	72"	25 KR	T-T	14 x 17	(2)50
81-82	72"	25 KR	T-T	14 x 17	(2)50
82-83	72"	25 KR	T-T	14 x 17	(2)50
84-85	72"	25 KR	T-T	14 x 17	(2)50
85-86	72"	25 KR	T-T	14 x 17	(2)50
86-87	72"	25 KR	T-T	14 x 17	(2)50
87-88	72"	25 KR	T-T	14 x 17	(2)50
88-89	72"	25 KR	T-T	14 x 17	(2)50
89-90	72"	25 KR	T-T	14 x 17	(2)50
90-91	72"	25 KR	T-T	14 x 17	(2)50
91-92	72"	25 KR	T-T	14 x 17	(2)50
93-94	72"	25 KR	T-T	14 x 17	(2)50
94-95	72"	25 KR	T-T	14 x 17	(2)50
96-97	70"	150 KR	AA-T	14 x 17	100, 140, 160
97-98	70"	165 KR	AA-T	14 x 17	100, 140, 160
98-99	70"	195 KR	AA-DR-M125-T	14 x 17	50, 100, (2)160
99-100	70"	195 KR	D8-DR-M125-AA	14 x 17	50, 100, 160, 180

Customer
 Metaltek/ Crondalet

RSS#
 13205

Part Number
 MCWF-B1

View	SFD	Exposure Time	Film Type	Film Size	IQI
101-102	90"	95 KR	AA-M100-T	14 x 17	30, 70, 90
102-103	90"	50 KR	M100-M125	14 x 17	(2)30, 40
103-104	90"	130 KR	AA-DR50-T	14 x 17	30, 80, 100, 120
104-105	90"	50 KR	M100-M125	14 x 17	(2)30
106-107	90"	55 KR	M100-M125	14 x 17	(2)30, 40, 60
107-108	90"	50 KR	M100-M125	14 x 17	(2)30, 40
108-109	90"	50KR	M100-M125	14 x 17	(2)30, 40
109-110	90"	50 KR	M100-M125	14 x 17	(2)30, 40
110-111	90"	50 KR	M100-M125	14 x 17	(2)30, 40
111-112	90"	130 KR	AA-DR-T	14 x 17	(2)30, 120
112-113	90"	50 KR	M100-M125	14 x 17	(2)30, 40
113A-114	90"	130 KR	AA-DR-T	14 x 17	30, 40, 120
115-116	90"	50 KR	M100-M125	14 x 17	30
117-118	90"	120 KR	AA-M100-DR-T	14 x 17	30, 40, 60, 80, 100
118-119	90"	50 KR	M100-M125	14 x 17	(2)30, 40
119-120	90"	50 KR	M100-M125	14 x 17	(2)30, 40
120-121	90"	50 KR	M100-M125	14 x 17	(2)30, 40
121-122	90"	60 KR	T-M125	14 x 17	50, 60
123-124	90"	115 KR	AA-DR-M100-T	14 x 17	40, 60, 80
124-125	90"	115 KR	AA-DR-M100-T	14 x 17	30, 40, 60, 80
126-127	90"	50 KR	M100-M125	14 x 17	30, 40
127-128	90"	50 KR	M100-M125	14 X 17	30, 40