

INSPECTION DATA CHECKLIST

C4

Workorder: 65707/4-0 Sub:1 Op:130

Revision: 03/17/06 14:47

Part: SE141-116 - MODULAR COIL WINDING FORM TYPE-C - PRODUCTION MODULAR COIL WINDING FORM TYPE-C

Drawing ID: SE141-103 Rev: 3			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY			
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT	
2* (10)	D3	Ø.001 - Ø.002 CHECK CLEARANCE OF ITEM 5 TO ITEM 6.	FEELER GAGES	QA		J-1144	ACCEPT	242-M.G 03-22-06			A *
* (15)		THE GAP BETWEEN THE POLOIDAL BREAK BUSHINGS AND FLANGE SHALL BE LESS THAN .002"	FEELER GAGES	QA		J-1144	LESS THAN .002"	242-M.G 03-22-06			A *
2* (20)	F2	ENSURE THAT THE CUMULATIVE GAPS AT ANY SINGLE CROSS SECTION OF THE POLOIDAL FLANGE ELEMENTS IS LESS THAN .005".	FEELER GAGES	QA		J-1144	LESS THAN .002"	242-M.G 03-22-06			A *
* (30)		THE MAX. GAP AT THE POLOIDAL BREAK PERIMETER IS .015" AND CANNOT EXCEED 1/8" FROM THE EDGE.	FEELER GAGES	QA		J-1144	LESS THAN .002"	242-M.G 03-22-06			A *

Employees: 242-M.Griffith

* To Far Right Indicates Data Package Requirement

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