

# INSPECTION DATA CHECKLIST

C4

Workorder: 65707/4-0 Sub:1 Op:85

Revision: 03/16/06 9:14

Part: SE141-116 - MODULAR COIL WINDING FORM TYPE-C - PRODUCTION MODULAR COIL WINDING FORM TYPE-C

Drawing ID: SE141-116 Rev: 8			INSPECTION INSTRUCTIONS			RESULTS		INSPECTED BY		
SHEET	ZONE	CHARACTERISTIC	GAGE/EQUIP	BY	SAMPLE	SER#	DATA/REMARKS	INSP	VERFD	AUDIT
*		VERIFY CLEARANCE BELOW VPI GROOVE ON BOTH SIDES OF THE T SECTION USING MTMFX-3473		MFG		MTMFX-3473	ACCEPT TO SUPPLIED GAGE	313-R.BA		
(10)								03-20-06		*
*		22 PLACES DATUM E FLANGE VERIFY 2" CLEARANCE ABOVE 3" COUNTERBORE SURFACE USING MTMFX-3564.		MFG		MTMFX-3564	ACCEPT TO SUPPLIED GAGE	313-R.BA		
(20)								03-20-06		*
*		26 PLACES DATUM D FLANGE VERIFY 2" CLEARANCE ABOVE 3" COUNTERBORE SURFACE USING MTMFX-3564.		MFG		MTMFX-3564	ACCEPT TO SUPPLIED GAGE	313-R.BA		
(30)								03-20-06		*
6*	F3	VERIFY THAT 1" DIAMETER COOLING HOLES PASS COMPLETELY THROUGH CASTING WITH NO INTERFERENCE FROM CASTING STOCK.		MFG	4	VISUAL	ACCEPT	313-R.BA		
(40)								03-20-06		*
9*	D7	VERIFY THAT 1" DIAMETER COOLING HOLES PASS COMPLETELY THROUGH CASTING WITH NO INTERFERENCE FROM CASTING STOCK.		MFG	4	VISUAL	ACC PET	313-R.BA		
(50)								03-20-06		*
9*	F3	VERIFY THAT 1" DIAMETER COOLING HOLES PASS COMPLETELY THROUGH CASTING WITH NO INTERFERENCE FROM CASTING STOCK.		MFG	4	VISUAL	ACCEPT	313-R.BA		
(60)								03-20-06		*

Employees: 313-R.Bachek

\* To Far Right Indicates Data Package Requirement

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