
Customer: ENERGY INDUSTRIES OF OHIO

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Part: SE141-116 / MODULAR COIL WINDING FORM TYPE

Drawing ID: SE141-103

Revision: 3

Customer P.O.: S005242-F/Ln:5
Serial No./Qty: C5

Reported By: MIKE GRIFFITH

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Problem: SIX SEPARATE AREAS WERE IDENTIFIED FOR MINOR WELD REPAIR. THE LARGEST AREA WAS .300" LONG X .150 WIDE X .040" DEEP (IDENTIFIED AS WELD #5 IN THE ATTACHMENT).

Proposed Disposition:

PROPOSE TO ACCEPT AS IS AND WAIVE RT REQUIREMENT.
AFTER WELDING PT AND MAG PERMEABILITY CHECKS WERE COMPLETED AND DOCUMENTED.
THE GOUGES WERE SHALLOW TOOL GOUGES FROM ROUGH MACHINING.

Number of additional pages: 3

Customer Disposition: Use As Is Rework Repair Scrap Replace

Since these were minor weld repairs, it is agreed that PT and mag permeability without RT is acceptable.

Approved by:

Tech. Rep.

RLM



Major Tool Implemented By: _____ **Title:** _____ **Date:** _____