Major Tool & Machine, Inc.

1458 East 19th Street
MTM N/C: 19783
Date: 05/08/06
Indianapolis, IN 46218-4289
User ID: GRIFFITH

Telephone: 216-496-2314

**Customer: ENERGY INDUSTRIES OF OHIO** 

Contact: NANCY HORTON

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Part: Drawing ID:		<b>14 / MODULAR C</b> 14	COIL WINDING Revision: 6	G FORM TYPE	Customer P. Serial No./Q	O.: S005242-F/Li Qty: A1	n:1			
Reported By: E-Mail:		RIFFITH n@MajorTool.com				one: 317-636-6433 Fax: 317-634-9420				
Problem:	n: Sheet 2, Zone B5; 96X .625 diameter counterbore, .188" +/005 deep. 31 counterbores plus the 1 hole in poloidal break (total of 32) check from .210" to .310". 34 counterbores are under the low limit of the tolerance. (see attachment for details)									
Proposed Dispo	Propose to shallow v	to machine all of the will be machined to ool will provide PPI	meet the drawin	g requirements.	_		-			
Number	of addition	nal pages: 1 attach	ment							
Customer Dispo	osition:	[ ] Use As Is	X Rework	[ ] Repair	[ ] Scrap	[ ] Replace				
Approved by:		grees with MTM's ended that MTM co								
Tech. Rep.				RLM						
Major Too	l Implem	ented By:			Title: _		Date:			
n:\mtmapps\Mtnonc14 arp										

## **SE141-114 TYPE A1**

## NC19783 Attachment

## Holes are numbered from center of Lead Block Slot toward the Poloidal Break.

Hole #	Depth		Hole #	Depth		Hole #	Depth	
1	0.242		34	ACCEPT		67	S	
2	0.242		35	S		68	S	
3	0.242		36	S		69	N/M	
4	0.244	C	37	N/M		70	N/M	
5	0.247		38	N/M		71	N/M	
6	0.26	C	39	N/M		72	N/M	
7	0.27		40	N/M		73	N/M	
8	0.275	C	41	N/M		74	S	
9	0.29		42	N/M		75	S	
10	0.295	C	43	N/M		76	S	
11	0.3		44	S		77	S	
12	0.31	C	45	S		78	S	
13	0.31		46	S		79	S	
14	0.31	C	47	\$ \$ \$ \$		80	000000000000000000000000000000000000000	
15	0.31		48	S		81	S	
16	0.298	С	49	S		82	S	
17	0.295		50	S		83	S	
18	0.295	С	51			84	S	
19	0.286		52	S		85	S S	
20	ACCEPT		53	S		86	S	
21	ACCEPT		54	S		87	S	
22	ACCEPT		55	S S S S S		88		C
23	ACCEPT		56			89	0.262	
24	ACCEPT		57	S		90		C
25	ACCEPT		58	ACCEPT	_	91	0.253	
26	ACCEPT		59	0.215	С	92		
27	ACCEPT		60	ACCEPT		93	0.25	
28	ACCEPT		61	ACCEPT		94		
29	ACCEPT		62	ACCEPT		95	0.245	
30	ACCEPT		63	0.21	С	96	0.245	
31	ACCEPT		64	0.225		_		
32	ACCEPT		65	S		Break	0.282	
33	ACCEPT		66	S				

S = Shallow N/M = Not Machined ACCEPT = Within Tolerance

C = designates clamp hole which will require special bushing per DWG SE142C-294 Rev. 0