
Customer: ENERGY INDUSTRIES OF OHIO

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Part: /

Drawing ID: SE141-116

Revision: 6

Customer P.O.: S005242-F/Ln:3
Serial No./Qty: C3

Reported By: MIKE GRIFFITH
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Problem: There are two tool gouges in the edge of T section as shown in the attached picture.

The size of the first gouge is approximately 1" long x .500" wide across the face of the T and approximately .200" in depth along the edge of the T. There is .030" stock left on the top and side of the T and therefore this gouge will not clean up completely during final machining.

The second gouge is insignificant in the fact that it will clean up during final machining.

Recommend hand blending area around the gouge after final machining.

Proposed Disposition:

Number of additional pages: _____

Customer Disposition: Use As Is Rework Repair Scrap Replace

Agree with recommended disposition to blend the area around the gouge after final machining to eliminate any sharp edges and stress concentrations.

Technical Contact Approval:

Eng. Mgr. Approval:

Major Tool Implemented By: _____ **Title:** _____ **Date:** _____

Tooling Gouges

