

Princeton University

Plasma Physics Laboratory

James Forrestal Campus
P.O. Box CN17
Princeton, N.J. 08543

10 January 2006

Ms. Nancy Horton
Energy Industries of Ohio
6100 Oak Tree Boulevard, Suite 200
Independence, Ohio 44131

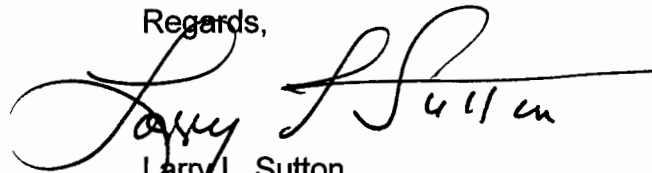
SUBJECT: Subcontract S005242-F
Dispositioned PPPL Major Tool & Machine Non-Conformance
Report (NCR) 18831

Dear Ms. Horton:

Attached is Major Tool & Machine Non-Conformance Report 18831 with the disposition "Use as is" assigned by the Princeton Technical Representative Phil Heitzenroeder and approved by the Responsible Line Manager Brad Nelson on 1/10/06.

NCR 18831 is now Closed.

Regards,

A handwritten signature in black ink, appearing to read "Larry L. Sutton". The signature is fluid and cursive, with a long horizontal line extending from the end of the name.

Larry L. Sutton
Senior Subcontract Administrator

Attachment

cc: M. Tyrrell
F. Malinowski
P. Heitzenroeder

Customer: ENERGY INDUSTRIES OF OHIO

Contact: NANCY HORTON
E-Mail: NKHFlowen@aol.com

Telephone: 216-496-2314
Fax: 216-328-2001

Part: ER316MNNF_093_GTAW / WELD WIRE,GTAW .093 DI

Drawing ID: Revision:

Customer P.O.: S005242-F/Ln:1
Serial No./Qty: C1

Reported By: MIKE GRIFFITH
E-Mail: mGriffith@MajorTool.com

Telephone: 317-636-6433
Fax: 317-634-9420

Problem: Actual results for the room temperature Tensile Test were not supplied on the material test report.

Proposed Disposition:

Metrode has supplied conforming test results from a previously tested batch of weld wire. Major Tool is proposing that these results be used for acceptance as they are representative of the actual wire used by Major Tool.

Number of additional pages: _____

Customer Disposition: Use As Is Rework Repair Scrap Replace

MTM has the chemistry certification for this batch. Since it is in conformance, the test results from the previously tested batch will be applicable to this batch.

NCSX will revise the spec with Rev. 11 to accept "typical" test results of weld wire that has certified chemistry.

Major Tool Implemented By: _____ Title: _____ Date: _____

Tech. Rep. Approval:

Phil
Heitzenroeder

Digitally signed by Phil Heitzenroeder
DN: CN = Phil Heitzenroeder, C =
US, O = PPPL, OU = Mech. Eng.
Division
Reason: I agree to 'specified' portions
of this document
Date: 2006.01.09 17:07:36 -05'00'

RLM Approval:

Brad
Nelson

Digitally signed by Brad Nelson
DN: cn=Brad Nelson, c=US,
o=ORNL, ou=FED,
email=nelsonbe@ornl.gov
Date: 2006.01.10 15:55:50
-05'00'