Major Tool & Machine, Inc. 1458 East 19th Street MTM N/C: 19709 **Indianapolis, IN 46218-4289 User ID: GRIFFITH** 

**Customer: ENERGY INDUSTRIES OF OHIO** 

Page: 1 Date: 04/25/06

	: NKHFlowen@aol.com	Telephone: 216-496-2 Fax: 216-328-2	
	<b>: SE141-114 / MODULAR COIL WINDING FORM TYPE</b> : SE141-114 Revision: 6 : 1-Type:W: 65709/1.0 Sub: 1 Op: 50	Customer P.O.: S005242-Serial No./Qty: A1	F/Ln:1
	: MIKE GRIFFITH : mGriffith@MajorTool.com	Telephone: 317-636-6 Fax: 317-634-9	
Problem	: Reference sheet 4, zone G7.  There is a tool gouge along the short leg of the T section on the long, .900" wide and .200 deep. See attachments for clarification.		is approximately 13.5"
Proposed Dispo	osition:  Propose to weld repair the tool gouge. Indicators would be approvement caused by welding. The welding process would alter A local mag permeability and PT inspection would be peformed designated as "High Stress". During the RT of the High Stress area. It is likely that this RT shot would prove inconclusive during the RT of the High Stress area.	ered as needed to minimize mode. This gouge is located on the area an additional shot would	ovement. ne short leg in the area
Number	of additional pages:		
Customer Disp	oosition: [ ] Use As Is [ ] Rework X Repair	[] Scrap [] Replac	e
	NOON CONTRACT TO THE CONTRACT OF THE CONTRACT		
	NCSX agrees with MTM's recommended disposition to weld a inspection, and RT during the RT of the high stress area. MTM repair is completed.		
	inspection, and RT during the RT of the high stress area. MTN repair is completed.		
	inspection, and RT during the RT of the high stress area. MTN repair is completed.  Tech. Rep.:	I is requested to provide docu	imentation after the
Major Too	repair is completed.  Tech. Rep.:  RLM:	A is requested to provide docu	mentation after the  Date: Date:

Corr Actn: 1:

Description:

Action:

By:





