

Customer: ENERGY INDUSTRIES OF OHIO

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Part: SE141-116 / WINDING FORM TYPE-C

Drawing ID: SE141-116 Revision: 8

Customer P.O.: S005242-F/Ln:3
Serial No./Qty: C3

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Problem: Workorder: 65707/3.0 Sub:1 Op:134

Inspection Test #: 10 rejected: : 47.19 ~ .03: 47.25
Inspection Test #: 20 rejected: : 47.19 ~ .03: 47.26
Inspection Test #: 30 rejected: : 47.19 ~ .03: 47.06
Inspection Test #: 40 rejected: : 47.19 ~ .03: 47.07
Inspection Test #: 50 rejected: : {h|.02|A}: .028
Inspection Test #: 130 rejected: : 2X R.11: .10 - .20
Inspection Test #: 140 rejected: P TO M: {g|.2|R|S|T}: -.300 TO .425 70 PTS / 54 OOT
Inspection Test #: 180 rejected: M TO MI: {g|.02|R|S|T}: -.0465 TO .0425 981 PTS / 328 OOT
Inspection Test #: 182 rejected: N TO NI: {g|.02|R|S|T}: -.0456 TO .0485 977 PTS / 341 OOT
Inspection Test #: 190 rejected: 96X
.375-16 UNC .750 DEEP
.625 C'BORE .188 DEEP: {#|.06|R|S|T}: .004 TO .098 48 PTS / 19 OOT
Inspection Test #: 210 rejected: 8X Ø1-8 UNC THRU: {#|.01|A|B|C}: .022 TO .054
Inspection Test #: 230 rejected: DATUM -E- FLANGE: {f|.01}: .020
Inspection Test #: 250 rejected: DATUM -D- FLANGE: {f|.01}: .030
Inspection Test #: 280 rejected: 8X
Ø1.13 THRU
BACK SPOT FACE Ø2.38
MIN DEPTH FOR C'UP: {#|.01|A|B|C}: .046 TO .056 / ACCEPT SPOTFACE
Inspection Test #: 291 rejected: 3X Ø1.885 +/- .003
Ø3.00 BACK SPOTFACE
VERIFY MIN CLEANUP: : 1.885 - 1.890 / ACCEPT SPOTFACE
Inspection Test #: 300 rejected: 3X SPH R.75 TO .75 DEEP: {#|d.01|D|A|N}: .0084 - .0986
Inspection Test #: 310 rejected: 17X Ø1.885 THRU
: {#|d.060|D|A|N}: .004 TO .104
Inspection Test #: 321 rejected: 3X Ø1.13 +/- .010
Ø2.38 BACK SPOTFACE
VERIFY MIN CLEANUP: : 1.125 - 1.126 / ACCEPT SPOTFACE
Inspection Test #: 360 rejected: Ø1.885 THRU
: {#|d.060|D|A|N}: 0.1088
Inspection Test #: 370 rejected: 3X Ø1.13
: {#|d.060|D|A|N}: .046 TO 0.1008
Inspection Test #: 410 rejected: 3X SPH R.75 TO .75 DEEP
: {#|d.01|E|A|J}: .022, .023, .026
Inspection Test #: 760 rejected: : 13.6 ~ 12.93
Inspection Test #: 980 rejected: : {g|.125|A|B|C}: -.278 / .492 75 PTS / 5 OOT
Inspection Test #: 990 rejected: DATUM -D- SIDE INNER CAST: {g|.5|A|B|C}: -.989 TO .733 90 PTS / 17 OOT
Inspection Test #: 1010 rejected: DATUM -E- SIDE LARGE WING: {g|.125|A|B|C}: .048 TO .1062 35 PTS / 9 OOT
Inspection Test #: 1030 rejected: DATUM -E- SIDE INNER CAST: {g|.5|A|B|C}: -.339 / .656 69 PTS / 18 OOT
Inspection Test #: 1035 rejected: MACHINE / GRIND THIS AREA
TO PROFILE OF +.05/.10: : -.114 TO -.160 ACTUAL DEVIATION FROM NOMINAL
Inspection Test #: 1110 rejected: : 87.87 ~ .010: 87.89

Inspection Test #: 1130 rejected: : 31.83 ~ .010: 31.85
Inspection Test #: 1150 rejected: : 11.48 ~ .010: 11.52
Inspection Test #: 1160 rejected: : 5.20 ~ .010: 5.24
Inspection Test #: 1170 rejected: : 18.31 ~ .010: 18.26
Inspection Test #: 1180 rejected: : 32.50 ~ .010: 32.45
Inspection Test #: 1210 rejected: : 23.74 ~ .010: 23.72
Inspection Test #: 1220 rejected: : 37.09 ~ .010: 37.06
Inspection Test #: 1290 rejected: : 88.39 ~ .010: 88.41
Inspection Test #: 1330 rejected: : 32.42 ~ .010: 32.44
Inspection Test #: 1340 rejected: : 22.117 ~ .005: 22.100
Inspection Test #: 1350 rejected: : 38.14 ~ .010: 38.12
Inspection Test #: 1370 rejected: : 87.62 ~ .010: 87.58
Inspection Test #: 1380 rejected: : 7.53 ~ .010: 7.50
Inspection Test #: 1390 rejected: : 4.91 ~ .010: 4.89

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Inspection Test #: 20 rejected: ENSURE THAT POLOIDAL BREAK
GAP DOES NOT EXCEED .002": : .013" SHIM WILL START / GAP THROUGH IS <.002"

Proposed Disposition:

PROPOSE TO USE AS IS.

Number of additional pages: 0

Customer Disposition: Use As Is Rework Repair Scrap Replace

These rejections were reviewed by NCSX and are accepted ' as is'.

Major Tool Implemented By: _____ Title: _____ Date: _____

Approved by:

Technical representative

RLM