Major Tool & Machine, Inc.
1458 East 19th Street
Indianapolis, IN 46218-4289

MTM N/C: 20761

Date: 11/14/06
User ID: GRIFFITH

Customer: ENERGY INDUSTRIES OF OHIO
Contact: NANCY HORTON — Telephone: 216-496-2314
E-Mail: NKHFlowen@aol.com — Fax: 216-328-2001

Part: SE141-114 / MODULAR COIL WINDING FORM TYPE — Customer P.O.: S005242-F/Ln:4
Drawing ID: SE141-101 — Revision: 3 — Serial No./Qty: A4
W/O Links: 1-Type:W: 65709/4.0 Sub: 0

Reported By: MIKE GRIFFITH — Telephone: 317-636-6433
E-Mail: mGriffith@MajorTool.com — Fax: 317-634-9420

Problem: Tooling marks were identified in 3 separate areas during the visual review of the casting. See attachment for details.

Proposed Disposition:

MTM proposes acceptance as is of this nonconformance.

Number of additional pages: 1 page attachment

Customer Disposition: [x] Use As Is [Rework [ ] Repair [ ] Scrap [ ] Replace

These (3) tooling marks were jointly reviewed during a conference call attended by D. Williamson, J. Chrzanowski, L. Sutton, F. Maninowski, L.Dudek, P. Djordjevich, N. Horton, R. Sheppard, P. Heitzenroeder and are accepted as is. They are similar to tool marks on other castings; they are all very shallow (0.005-0.010) and will fill in with epoxy during the VPI.

Approved by:

Phil Heitzenroeder
Digitally signed by Phil Heitzenroeder
DN: cn=Phil Heitzenroeder, c=US, o=PPPL, ou=Mech. Eng. Division
Date: 2006.11.28 14:48:03 -05'00'

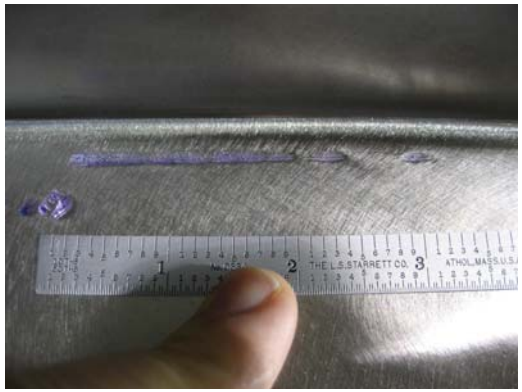
Tech. Rep.

Brad Nelson
Digitally signed by Brad Nelson
DN: cn=Brad Nelson, c=US, o=ORNL, ou=FED, email=nelsonbe@ornl.gov
Date: 2006.11.29 08:00:16 -05'00'

RLM

Major Tool Implemented By: _____ **Title:** _____ **Date:** _____

NC20761 – A4 Visual Review



Tool gouges on long leg of T E datum side between holes 6 and 7. Gouges are approx. 3” long and .005’ deep.

Tool marks on short leg of T E datum side between holes 8 and 12. The tool marks are less than .005” deep.

Round tool mark on short leg E side of T section. Mark is approx. .200” round and .010” deep.