

Customer: ENERGY INDUSTRIES OF OHIO

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Part: SE141-116 / MODULAR COIL WINDING FORM TYPE

Drawing ID: SE141-103 Revision: 3

Customer P.O.: S005242-F/Ln:3
Serial No./Qty: C3

Reported By: MIKE GRIFFITH
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Problem: Tool Marks, Gouges and Blended Areas on T Section

- #1 .700" L x .100" W x .004" D
- #2 .700" L x .400" W x .012" D
- #3 .300" L x .150" W x .014" D
- #4 1.5" L x .150" W x .080" D
- #5 1.0" L x .150" W x .060" D

#6 Step at outer surface Datum E flange adjacent to poloidal break
1.950" L x 1.300" W x .225 D SEE ATTACHMENT

Proposed Disposition:

PROPOSE TO USE AS IS.

Number of additional pages: 9 pictures

Customer Disposition: Use As Is Rework Repair Scrap Replace

MTM notes that corrective actions have been taken to avoid the large step mistakenly machined at location six shown in the attached photos.

Major Tool Implemented By: _____ Title: _____ Date: _____

Accepted by:

Phil
Heitzenroeder

Digitally signed by Phil Heitzenroeder
DN: CN = Phil Heitzenroeder, C = US,
O = PPPL, OU = Mech. Eng. Division
Reason: I agree to the terms defined
by the placement of my signature on
this document
Date: 2006.02.21 15:21:22 -05'00'

Brad
Nelson

Digitally signed by Brad Nelson
DN: cn=Brad Nelson, c=US,
o=ORNL, ou=FED,
email=nelsonbe@ornl.gov
Date: 2006.02.21 17:41:32
-05'00'

Tech. Rep.

RLM







