

PPPL NONCONFORMANCE REPORT NO: 3644 **Open Date 03/31/06**

Status	2 - Disposition Needed		Trend	06-Workmanship/Needs Repair	
Department	NCSX		Division	NCSX Project	
Source/Org	VENDOR				
Item Dwg/Part#	SE141-116, r8 - MCWF C-4	Procurement #	S005242-F	Cost Center	9450 1*** 1404
RAP#	3209	Job Doc #	S005242-F	Vendor	Energy Industries of Ohio
RAP Title	NCSX - Modular Coil Winding Forms				

HoldTag Applied

Nonconforming Condition (include requirement(s) violated):

MCWF #4 - On unpacking MCWF C-4, an approximately 4" long linear indication, as shown in the attached photos, was noted. The indication is located at what appears to be a weld repair adjacent to Clamp Hole #1.

Lot Size Recd 1 **Sample Size Insp** 1 **Lot Rejected** **# Rejected** 1
Reported By Chrzanowski J **Validated By** Malinowski F **Validated Date** 03/29/06

Disposition: Rework* Repair* Use As Is* Return To Vendor* Scrap*

For rework or repair of vendor supplied equipments, fill in information below:

#Hours	_____	\$Est Labor	_____	\$G&A	_____
\$Material	_____	\$Burden	_____	\$Total	_____
Disposition By	_____	Date	_____		
Supervisor's Concur	_____	Date	_____		
Eng. Dept. Head Concur	_____	Date	_____		
WCO/Other	_____	Date	_____		
PQA/QC Mgr Dispos Concur	_____	Date	_____		
QC Field Verification By	_____	Date	_____		

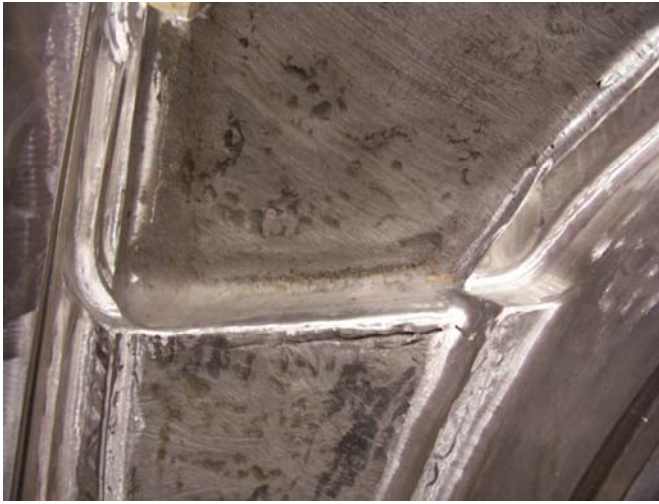
Distribution

Cog Heitzenroeder P
Insp Chrzanowski J
 Proj. Doc Control (when closed)

QC Files
 Malsbury J
 Boscoe J
 Nelson B
 Reiersen W
 Williams M
 Sutton L
 Tyrrell M
 Phelps C

NCR 3644 - MCWF C-4, approximately 4" long linear indication noted.





Indication after informal penetrant testing.

