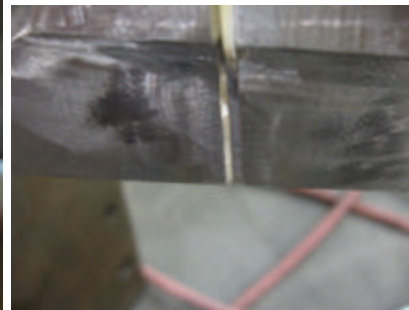
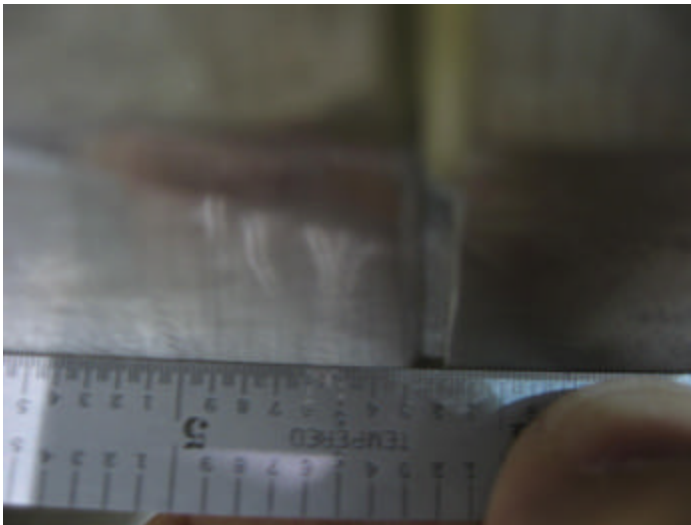
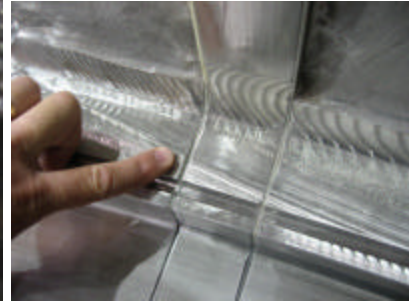
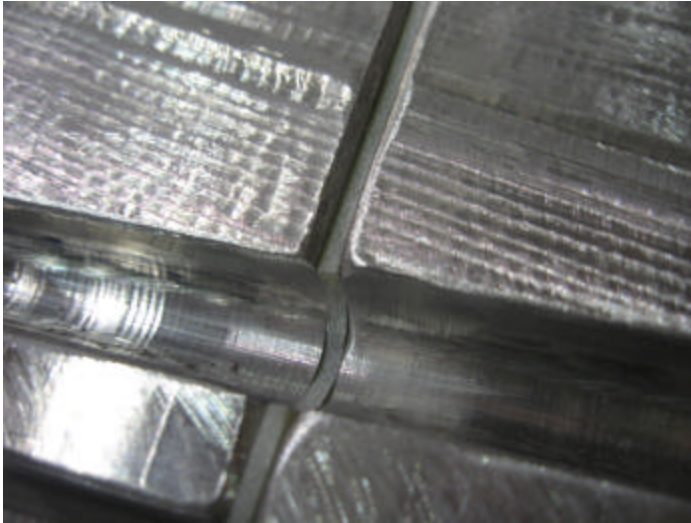


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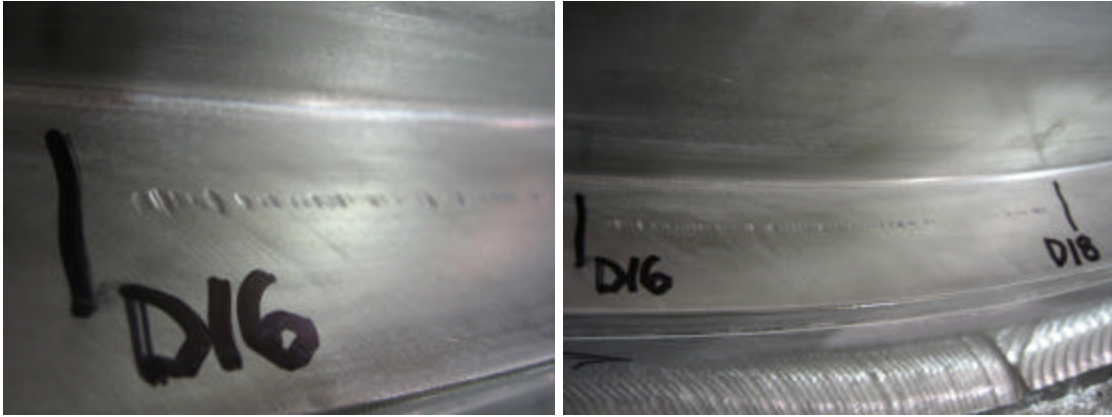
NC20201 attachment

1. The pictures below show examples of the G11 insulating material below the surface of the finished part. The top two are on the E side of the casting below the VPI groove. The bottom two pictures were taken at the perimeter of the datum D flange. The maximum amount the G11 is below the surface is .060”.



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2. The pictures below are of tooling marks on the short leg of the T section (datum D side). The numbers represent the corresponding T hole locations. The maximum depth of these marks is approximately .005”.



3. There were two areas of casting porosity on the D flange that were not rejectable during the PT process but are worth noting due to their visibility.

