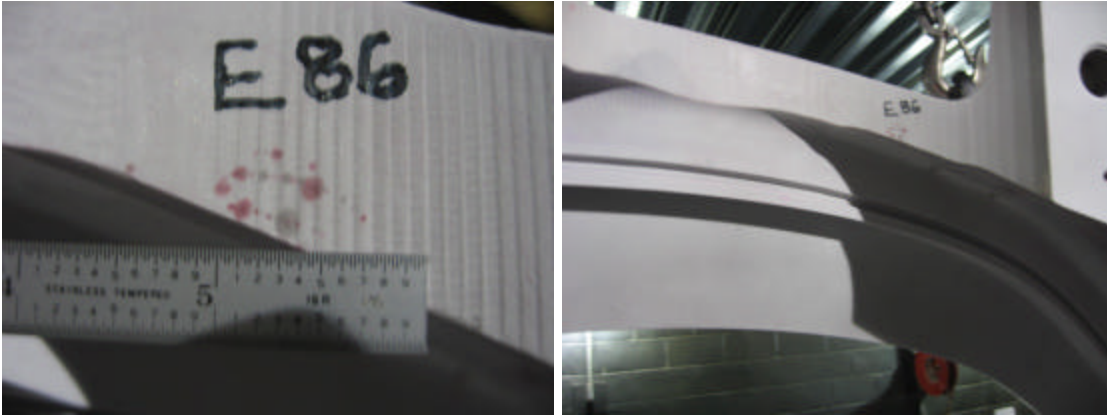


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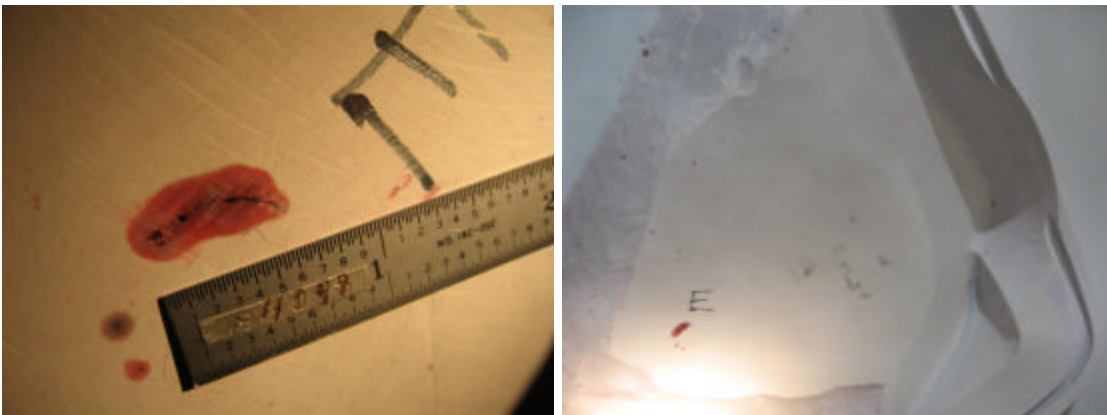
1. Linear cluster, longest is .550". Reference cutout on drawing sheet 5, zone C6.



2. Linear indication, .150" long. Located on E side short leg near hole 78.

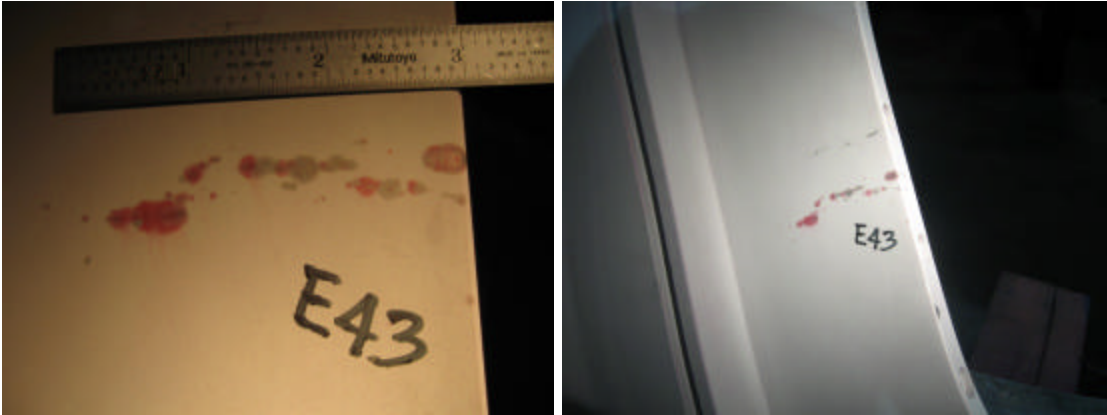


3. .600" long linear located on E side of inner cast wall. This area has been machined due to excess cast stock. Reference sheet 5, zone E5.



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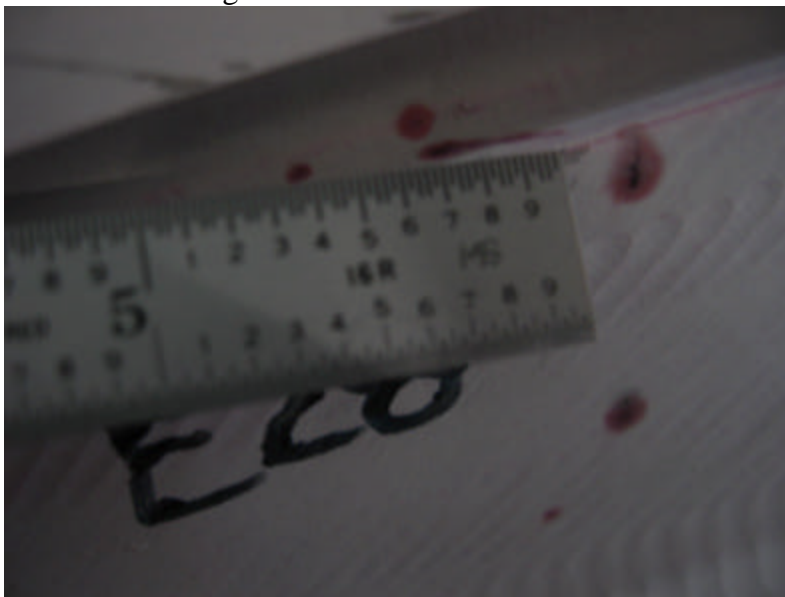
4. Linear cluster, longest is .300". Located on long leg of E side near hole 43.



5. Linear cluster approximately .550" long, located on long leg of E side near hole 28.

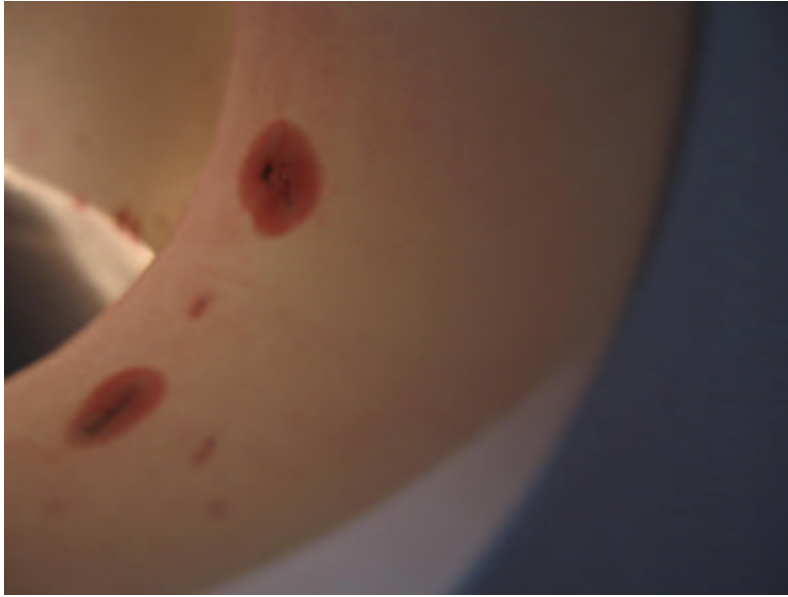


6. .350" linear located in VPI groove near hole 28 on E side.



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7. Linear indications in 1.885 thru hole in datum E flange. Longest is .200"

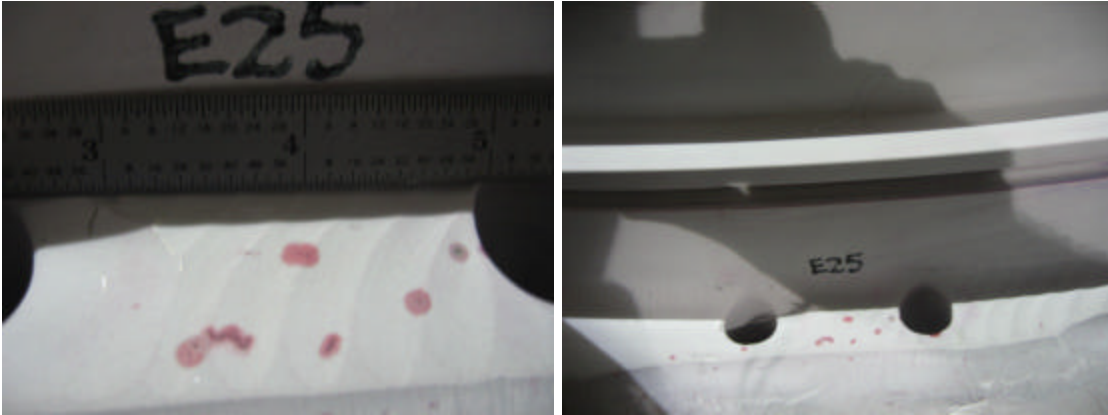


The picture below is a wide view of indications 5, 6 and 7. All of the indications are grouped in the same general area.



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8. .200 long linear indication on E side near hole 25 and between the two 1" holes.



9. .500" long linear indication in the 2.0" diameter hole on D flange near hole 80.

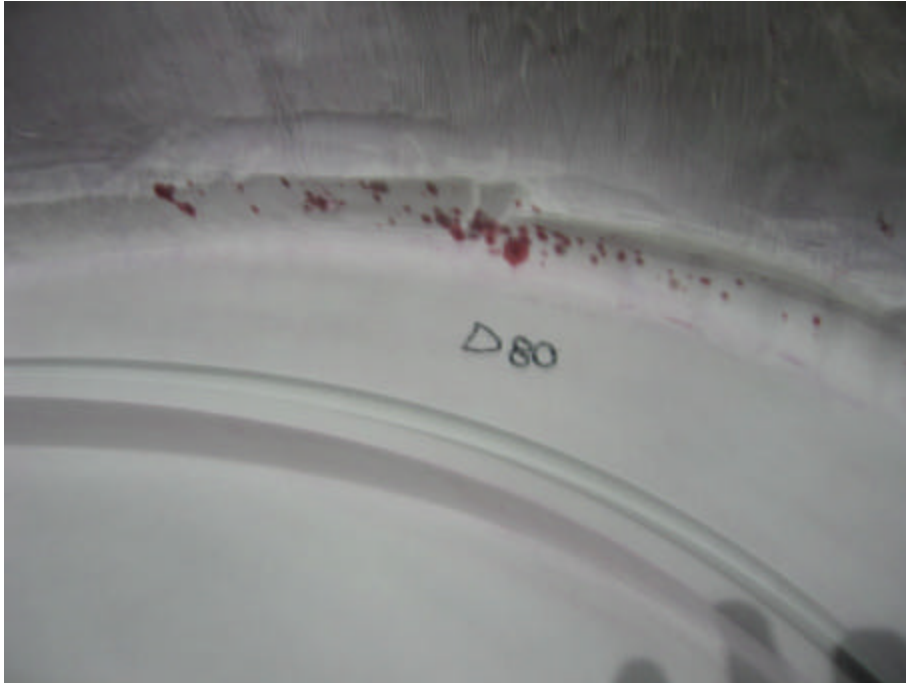


10. .200" long linear on D flange face near hole 80. This picture shows a wide view of indications 9, 10 & 11.



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11. Cluster of indications below VPI groove on D side of casting. Cluster is in area near hole 80. The largest indication is approximately .800" long.



12. The following photos show indications on the outer edge of the D flange (labeled D1 thru D3).

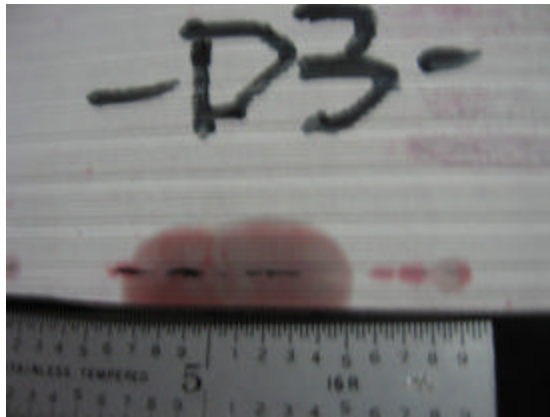
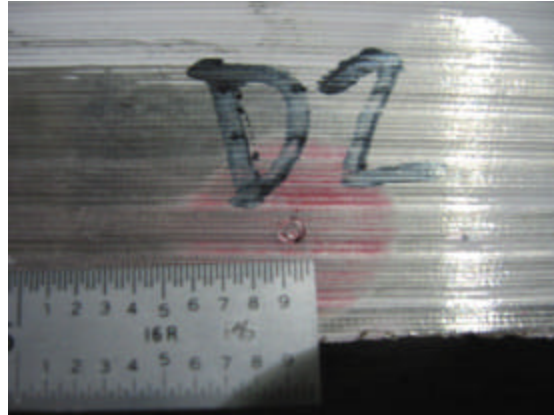
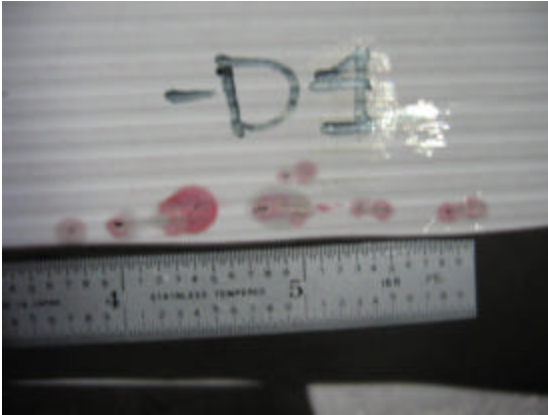


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D1 = linear cluster, longest is .800”.

D2 = rounded indication, .100”.

D3 = linear, approximately 1.3” long.



13. Rounded indication, approximately .150” located in large cut out of D flange near hole 5.

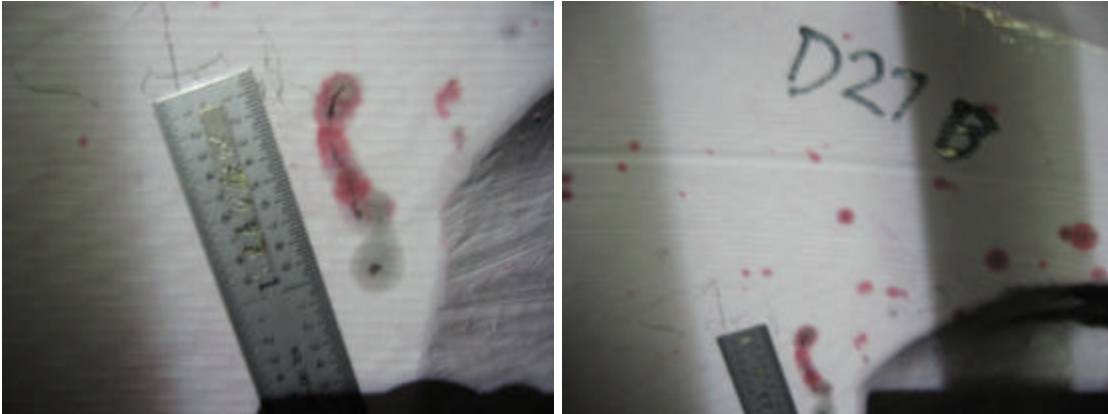


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14. Rounded indication, approximately .125" located in large cut out of D flange near hole 15.



15. Cluster of linear indications in large cut out. Largest is a .600". Reference sheet 4, zone G6.



16. Cluster of linear indications near 2" diameter bore on D flange near hole 27. Picture at the bottom right shows indications for both 15 and 16.



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17. Linear indication approximately .140" long on long leg of T near hole 28 on D side.

