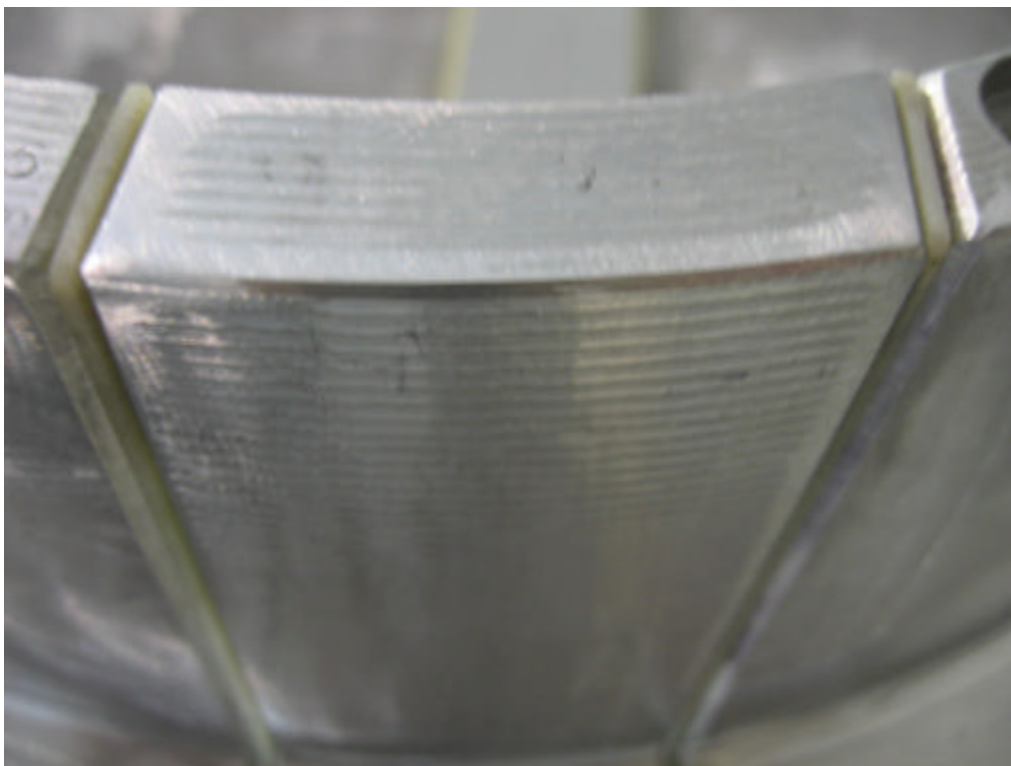
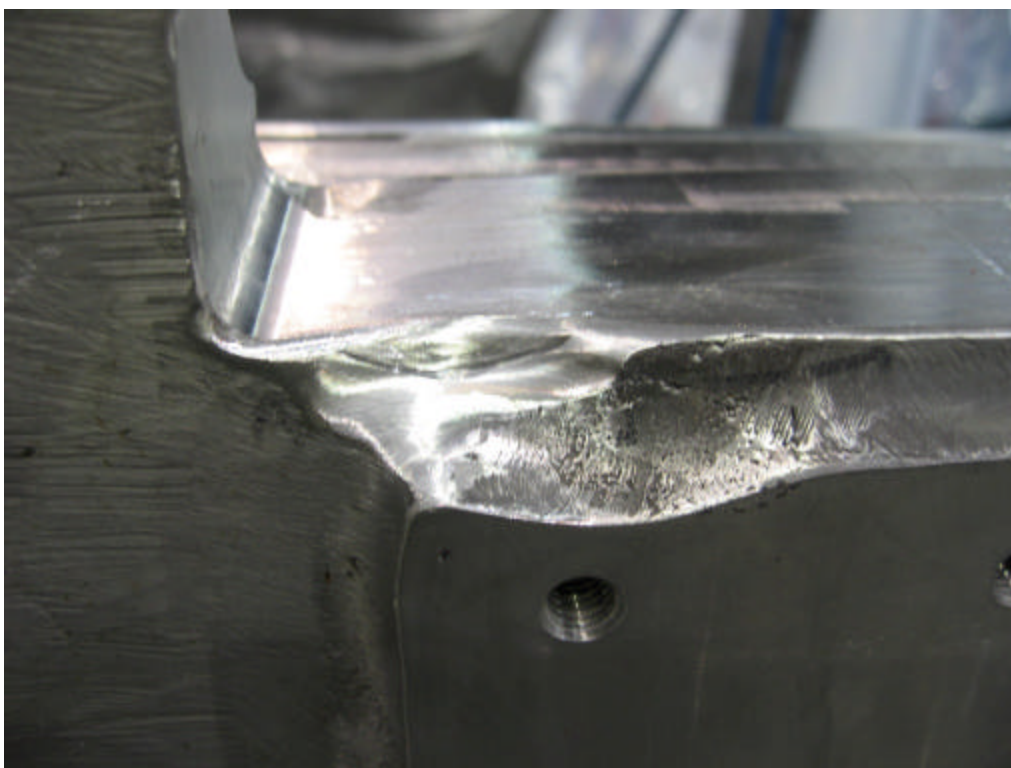


SE141-116 C5
NC19718 attachment.



Poloidal Break view – Chamfer on casting (.09”) is larger than chamfer on shim (.06”).

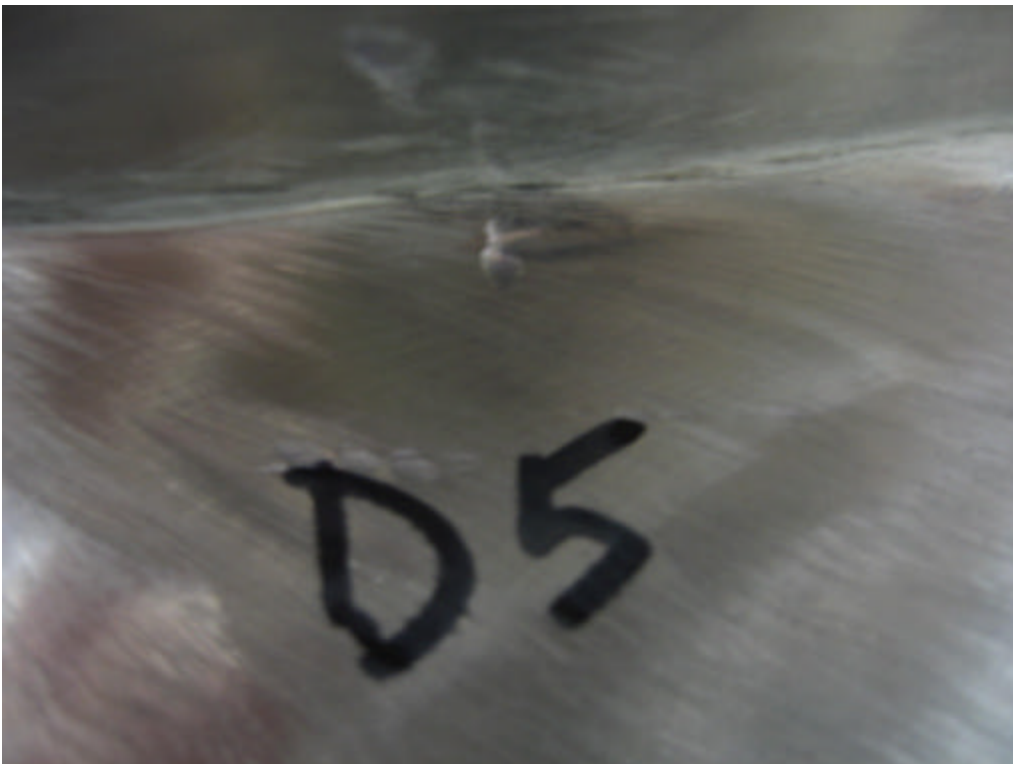


Tool Gouge blended out between pad and lead block slot.

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NC19718 attachment.



Excavated areas of high permeability beneath VPI groove in radius at casting wall.

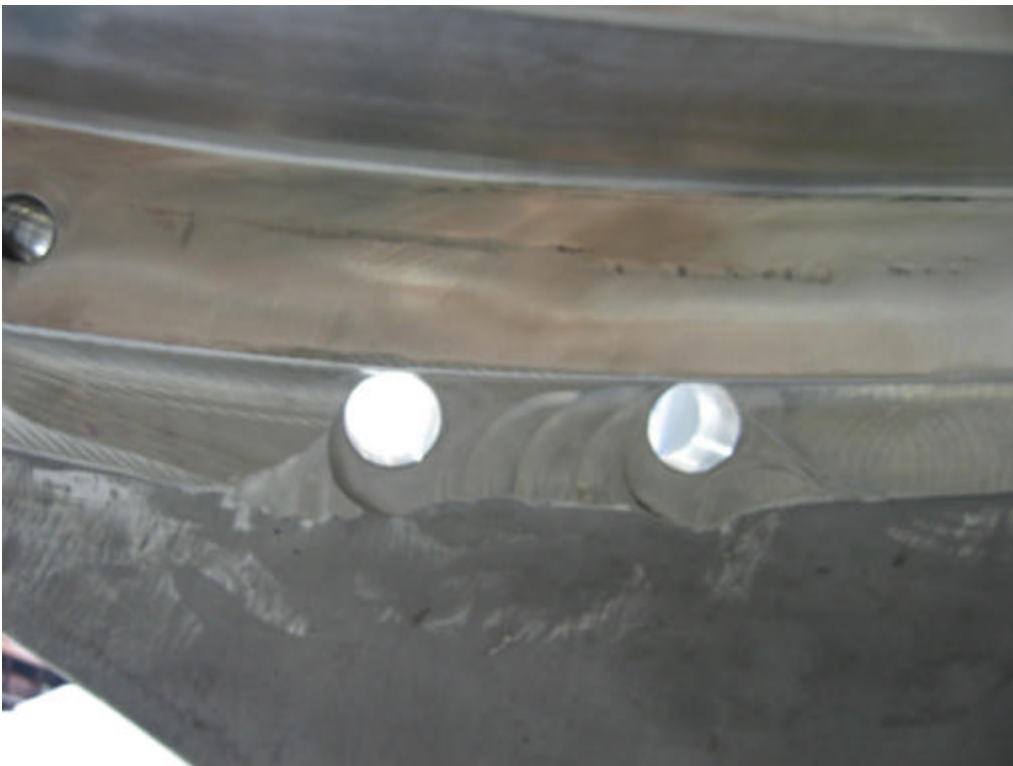


Small cutter noncleanup between long and short legs (.120", .005" deep)

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NC19718 attachment.



Wide view of cutter noncleaup on short leg between holes 26 and 29 on E side.



Close up view. Noncleanup is approx. .008" at the max depth and max. of .100" wide.

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NC19718 attachment.



Area of cutter noncleanup near radius between D33 and D35. Approx. .008" max depth.