

PPPL NONCONFORMANCE REPORT NO: 3643 **Open Date 03/27/06**

Status	2 - Disposition Needed		Trend	05-Design Interference	
Department	NCSX		Division	NCSX Project	
Source/Org	VENDOR				
Item Dwg/Part#	MCWF C-1, 2, and 3	Procurement #	S005242-F	Cost Center	9450 1*** 1404
RAP#	3209	Job Doc #	S005242-F	Vendor	Energy Industries of Ohio
RAP Title	NCSX - Modular Coil Winding Forms				

HoldTag Applied

Nonconforming Condition (include requirement(s) violated):

MCWFs 1,2, and 3 - While the model shows adequate clearance with nominal wall thicknesses, the thicker cast walls on NCSX MCWF C-3 interfere with the flange counter-bored holes in some locations. In at least 4 cases, the lack of clearance may prevent tightening of the nut or even insertion of the fastener. This same condition is reported to exist on MCWF's C-1 & C-2.

Lot Size Recd	0	Sample Size Insp	0	<input type="checkbox"/> Lot Rejected	# Rejected	0
Reported By	Gettelfinger G	Validated By	Malinowski F	Validated Date	03/27/06	

Disposition: Rework*__ Repair*__ Use As Is*__ Return To Vendor*__ Scrap*__

For rework or repair of vendor supplied equipments, fill in information below:

#Hours	_____	\$Est Labor	_____	\$G&A	_____
\$Material	_____	\$Burden	_____	\$Total	_____

Disposition By	_____	Date	_____
Supervisor's Concur	_____	Date	_____
Eng. Dept. Head Concur	_____	Date	_____
WCO/Other	_____	Date	_____

PQA/QC Mgr Dispos Concur	_____	Date	_____
QC Field Verification By	_____	Date	_____

Distribution

Cog Heitzenroeder P
Insp Chrzanowski J
 Proj. Doc Control (when closed)
 QC Files
 Malsbury J
 Boscoe J
 Nelson b
 Reiersen W
 Phelps C
 Williams M
 Sutton L
 Tyrrell M
 Malinowski F