PPPL NONCON	FORMANCE REPORT NO: 364	5 Open	Date 03/31/06		
<u> </u>	2 - Disposition Needed	Trend	01-Deviation From	Doc/Proc	
-	NCSX	Division	NCSX Project		
-	VENDOR				
-	NCSX-CSPEC-141-03-11 Procurement	# <u>S0052</u>	42-F C	Cost Center 9450 1*** 1404	
RAP# 3209		or Energy In	dustries of Ohio		
RAP Title NCSX -	Modular Coil Winding Forms				
HoldTag App	lied				
found to exhibit a perr magnetic permeability found are on the as c 1. Oxidized, rusted ap	Condition (include requiremen e magnetic permeability verification of the NCSX meability above the maximum allowed. NCSX-O of any point in the winding form (including base ast surface and appear to fit into one of four char opearance in the form of a scrape or a ding, see accape where the foreign material can be seen fla	C4 modular of CSPEC-141-03 metal and we aracterizations areas 1, 2, 7,	oil winding form a tot B-11 paragraph 3.1.1 Id repairs) shall not e below. 9, 10, 11, 12, 27, 28,	.5.1 states "the local relative exceed 1.02." All of these areas	
3. Dark areas that have	g at Major Tool on 3/23/06. See areas 30, 31, 3 ve the appearance of lead or dark substance sm sions in the as cast surface with no distinct color	neared on the		,	
A picture of each area	a is attached (pages 2 - 17).				
Lot Size Recd	0 Sample Size Insp 0] Lot Rejected	# Rejected 0	
Reported By Ph	elps C Validated By Ma	linowski F	Valida	ated Date 03/31/06	
For rework or repa	air of vendor supplied equipments, fill i	in informatio	on below:	Distribution	
#Hours	\$Est Labor	\$G&A		Cog <u>Chrzanowski J</u>	
\$Material	\$Burden	\$Total		Insp <u>Phelps C</u> Proj. Doc Control (when closed)	
Disposition By			Date	QC Files	
Supervisor's Concur			Date	Malsbury J Boscoe J	
Eng. Dept. Head	Concur		Date	Heitzenroeder P	
WCO/Other			Date	Reiersen W Nelson B	
				Williams M	
				Tyrrell M Malinowski E	
PQA/QC Mgr Dispos Concur			Date	Malinowski F	
QC Field Verification By			Date	—	
				-	































































