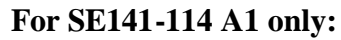
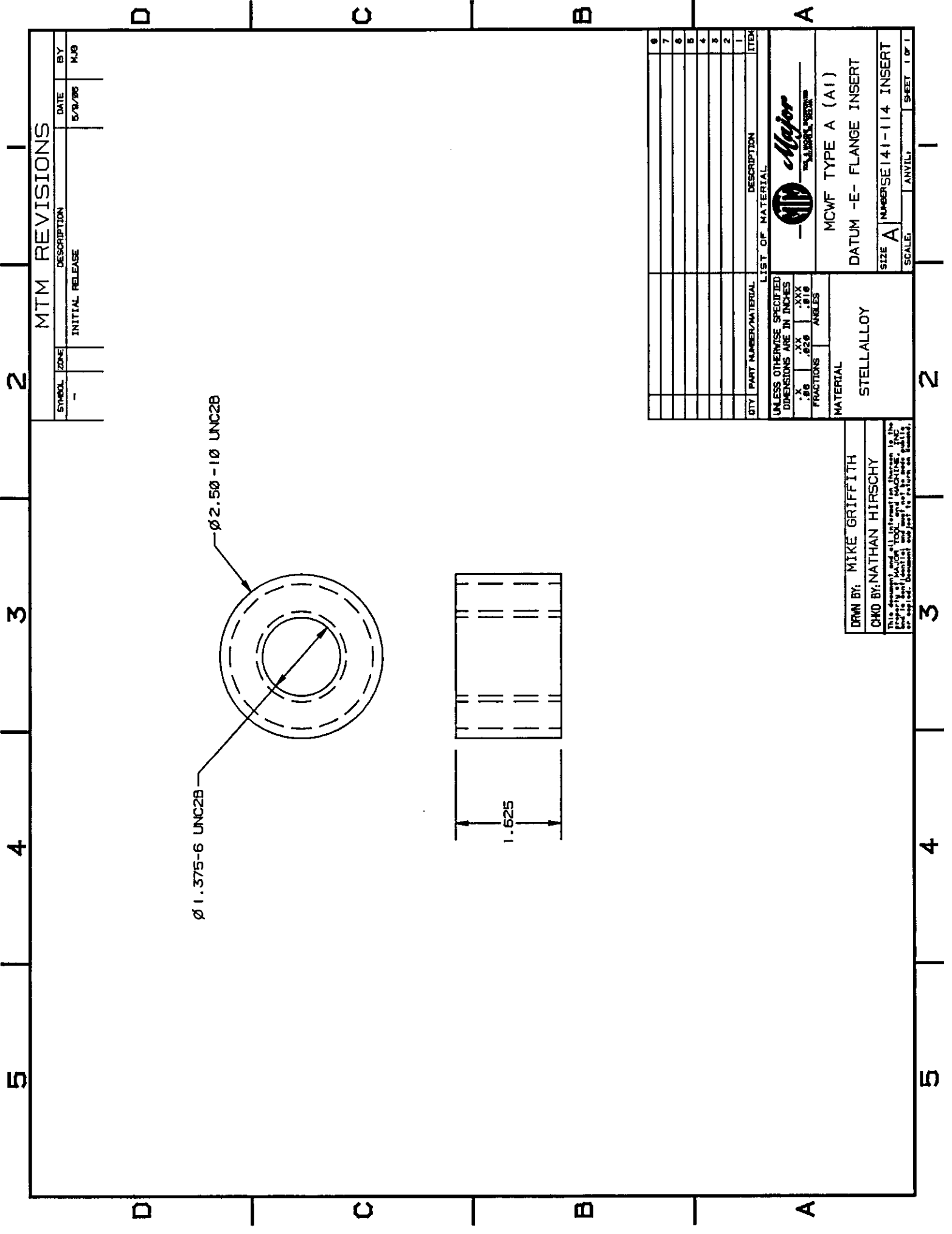


Proposed change to 1.885 thru holes



Special threaded inserts will be manufactured from Stellanloy material with an external thread of 2.5-10 UNC-2A and an internal thread of 1.375-6 UNC-2B.

The inserts will be installed flush to the Datum E flange and tack welded in two places to prevent rotation.



MTM REVISIONS

SYMBOL	ZONE	DESCRIPTION	DATE	BY
-		INITIAL RELEASE	5/8/86	MJB

QTY	PART NUMBER/MATERIAL	DESCRIPTION	ITEM
6			
7			
6			
5			
4			
3			
2			
1			
LIST OF MATERIAL			
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES			
FRACTIONS DECIMALS ANGLES			
MATERIAL			
STELLALLOY			
DRAWN BY: MIKE GRIFFITH			
CHKD BY: NATHAN HIRSCHY			
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SIZE A NUMBER 141-114 INSERT			
SCALE: ANVIL: SHEET 1 OF 1			



MCWF TYPE A (A1)
DATUM -E- FLANGE INSERT