

**Request for Deviation**

**MCWF Type C**

**Number: MTM-RFD-C-PORTS**

**RFD Description:**

During a joint meeting at MTM 4 thru 6-Jan-06, the port surface geometry location was discussed. MTM forwarded the geometry as currently programmed via IGES surfaces. The proposed change to the CAD model is to allow MTM to machine the port openings at common angles that require less time for setups.

**Initiator: Kevin Bowling**

**Organization: Major Tool and Machine, Inc.**

**List of Impacted Documents:**

Database and drawing for SE141-116 Type C castings.

**Cost Impact: None**

**Schedule Impact: Helps to eliminate extra setups for different approach angles.**

**Quality Impact: None**

**Initiator Signature:** Kevin Bowling **Date:** 16-FEB-06