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16 March 2006

Ms. Nancy Horton
Energy Industries of Ohio
6100 Oak Tree Boulevard, Suite 200
Independence, Ohio 44131

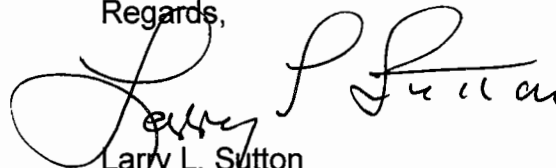
SUBJECT: Subcontract S005242-F
Rapid Response Change – Poloidal Break Fit-Up Checks

Dear Ms. Horton:

The change below is effective for implementation immediately. It will be incorporated into the next revision of the NCSX Modular Coil Winding Form Specification.

“Tight fit up of the bushings around as much of the perimeter as possible and between the poloidal break flange elements is important for structural integrity. Poloidal break bushings shall be checked to assure that clearances between the bushing and flange are < 0.002 ”. The planar fit-up of the poloidal flange elements shall be checked to assure that cumulative through gaps are < 0.005 ”. Gaps at any location of the poloidal break perimeter may be up to 0.015 ”, but shall extend in from the edge no more than $1/8$.”

Regards,



Larry L. Sutton

Senior Subcontract Administrator

cc: M. Tyrrell
B. Simmons
F. Malinowski
P. Heitzenroeder