

TEAM COOPERHEAT-MQS, INC.

CERTIFIED RADIOGRAPHIC INSPECTION REPORT

FORM 6061-RT- 002 Rev.2

5512 W. State St. Milwaukee, WI 53208 Tel:(414)771-3060 Fax:(414)771-9481 (800)818-6403 www.cooperheat-mqs.com

CUSTOMER		DATE	WORK ORDER NO.
NAME METAL TEK INTERNATIONAL		08/08/2005	361-02454
ADDRESS 8600 COMMERCIAL BLVD		P.O. NUMBER Rick Suria	XRAY X
CITY PEVELY STATE MO ZIP 63070			GAMMA
PROCEDURE SPECIFICATION ASTM E94-93	ACCEPTANCE CRITERIA MSS-SP-54-1999	SHEET ____ OF ____	

PART NUMBER	Serial No	View	No Apparent Indications		Dross or Porosity		Incomplete Penetration		Shrinkage		Film Artifacts		REMARKS
			Acceptable	Rejected	Inclusion	Lack of Fusion	Gas Cracks	Hot Tears	Undercut	Surface			
MCWFA-1	1	2-3	✓						2				
		4-5	✓						2				
Z103990		6-7	✓						1				
HT# M169470		VIS	✓										
CO40851		24-25	✓										
R1		26-27	✓						3				
For All Views		27-28	✓						3				
		28-29	✓										
		29-1	✓										
		30-31	✓										
		31-32	✓										
		32-33	✓						1				
		35-36			R			R	3				
		37-38	✓										
		41-42	✓										
		50-51	✓						2				
		51-52	✓										
		52-53	✓										
		62-63	✓							2			
		64-65	✓										
		65-66	✓			1-2				2			
		66-67	✓						1				
		68-69	✓			R		R					
		69-70	✓			R 1-2		R					

NO. ACCEPTED	0	NO. REJECTED	1	MQS TECH. NO.	12970	SHT.	REV.
COMMENTS				CUST. RSS NO.		SHT.	REV.
				REVIEWER	<i>John Petroske</i>		
				CERTIFIED NDT LEVEL (RT)	John Petroske RT II Exp. 01/08		

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 ADDRESS 8600 COMMERCIAL BLVD
 CITY PEVELY STATE MO ZIP 63070

DATE 08/08/2005

WORK ORDER NO.
361-02454

P.O. NUMBER
Rick Suria

XRAY X

GAMMA

PROCEDURE SPECIFICATION
ASTM E94-93

ACCEPTANCE CRITERIA
MSS-SP-54-1999

SHEET _____ OF _____

PART NUMBER	Serial No	View	No Apparent Indications		Dross		Incomplete Penetration		Shrinkage		Film Artifacts		REMARKS
			Acceptable	Rejection	Inclusion	or Porosity	Lack of Fusion	Gas Cracks	Hot Tears	Under cut	Surface		
MCWFA-1	1	71-72	✓										
		76-77	✓										
Z103990		92-93	✓										
HT# M169470		94-95	✓										
CO40851		95-96	✓										
R1		96-97	✓										
For All views		97-98	✓										
		98-99	✓										
		104-105			R			R		2			
		108-109	✓										
		113-114			R			R					
		116-117	✓										
		123-124	✓							1			
		124-125			R			R					
		125-126			R			R	1-2				
		1133	✓							2-3			

NO. ACCEPTED 10

NO. REJECTED 1

MQS TECH. NO. 12970

SHT. REV.

COMMENTS

CUST. RSS NO.

SHT. REV.

REVIEWER John Petroske
 CERTIFIED NDT LEVEL (RT)
 John Petroske RT II Exp. 01/08

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CITY PEVELY STATE MO ZIP 63070			GAMMA
PROCEDURE SPECIFICATION ASTM E94-93	ACCEPTANCE CRITERIA MSS-SP-54-1999	SHEET ____ OF ____	

PART NUMBER	Serial No	View	No Apparent Indications		Dross		Incomplete Penetration		Shrinkage		Film Artifacts		REMARKS
			Acceptable	Rejected	Inclusion	Porosity	Lack of Fusion	Gas Cracks	Hot Tears	Under cut	Surface		
MCWFA-1	1	73-74	✓									✓	
Reshots		82-83	✓										
Z103990													
HT# M169470													
CO40851													

NO. ACCEPTED	1	NO. REJECTED	0	MQS TECH. NO.	12970	SHT.	REV.
COMMENTS				CUST. RSS NO.		SHT.	REV.
				REVIEWER	<i>John Petroske</i>		
				CERTIFIED NDT LEVEL (RT)			
				John Petroske	RT II Exp. 01/08		