



Carondelet Division

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Final Inspection Report

Customer ENERGY INDUSTRIES OF OHIO

Pattern: MCWF-B1 COIL

Order PPPL-FP-LTS-2

ASTM Metal CF8MNMN MOD

Date 2/28/2006

Type Description	Cert Number	Procedure	Acceptance Criteria	Actual
Liquid Penetrant	177210-1	CQP - 300 Rev 9	SEE NOTE	Acceptable
Notes Acceptance per ASTM A903. Acceptance criteria - level 1 for high stressed areas, level 2 for all other areas.				
Mag Perm	177210-1	SOP Mag Perm 100 Rev 1	<1.02	Acceptable
Radiographic	177210-1	Technique # 12726	MSS SP 54	Acceptable
Visual	177210-1	CQP - 500 REV 4	ASTM A802 LEVEL 2	Acceptable

Liquid Penetrant

Technician: Kevin Anderson
ASNT Level II

Visual

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ASNT Level II

Respectfully Submitted,
Charles A. Ruud
Quality Assurance Manager

Superior Quality Engineered Metal Products

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