



Carondelet Division

8600 Commercial Blvd. - Pevely, MO 63070 USA
Phone: 636-479-4499 - Fax: 636-479-3399

Final Inspection Report

Customer ENERGY
INDUSTRIES OF
OHIO

Pattern: MCWF-B4 COIL

Order PPPL-FP-LTS-2

ASTM Metal CF8MNMN MOD

Date 5/25/2006

Type Description	Cert Number	Procedure	Acceptance Criteria	Actual
Liquid Penetrant	183510-1	CQP - 300 Rev 9	SEE NOTE	Acceptable
Notes Acceptance per ASTM A903. Acceptance criteria - level 1 for high stressed areas, level 2 for all other areas.				
Mag Perm	183510-1	SOP Mag Perm 100 Rev 1	<1.02	Acceptable
Radiographic	183510-1	Technique # 12726	MSS SP 54	Acceptable
Visual	183510-1	CQP - 500 REV 4	ASTM A802 LEVEL 2	Acceptable

Liquid Penetrant

Technician: Jim Shanahan
ASNT Level II

Visual:

Technician: Kevin Anderson
ASNT Level II

A handwritten signature in black ink, appearing to read "CAR REC", is written over the printed name of Charles A. Ruud.

Respectfully Submitted,
Charles A. Ruud
Quality Assurance Manager

Superior Quality Engineered Metal Products

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