

Coil C-4 Weld Map – Metal Tek

Map of all major welds exceeding 20% of wall, over 1 inch or over 10² inches

Defect Number	Drawing View	Length (inches)	Width (inches)	Depth (inches)
1	Left	4 ³ / ₄	4 ¹ / ₂	1 ¹ / ₂
2	Left	6 ¹ / ₂	6	1
3	Left	4 ³ / ₄	4 ¹ / ₂	1
4	Left	20	10 ¹ / ₂	1 ¹ / ₄
5	Left	8	3	¹ / ₂
6	Left	13	2	¹ / ₂
7	Left	6 ¹ / ₂	4 ³ / ₄	¹ / ₄
8	Left	9	3	¹ / ₄
9	Left	19	2	¹ / ₄
10	Left	8 ¹ / ₂	4	¹ / ₄
11	Left	15	2	¹ / ₂
12	Left	18	10	³ / ₄
13	Left	3	2	2
14	Left	4 ¹ / ₂	1 ³ / ₄	1 ¹ / ₂
15	Left	5	4	¹ / ₄
16	Left	10	5	¹ / ₄
17	Left	9	1 ¹ / ₂	¹ / ₄
18	Left	10 ³ / ₄	1	¹ / ₂
19	Left	8	3	¹ / ₄
20	Left	12	6	Thru
21	Top	5	5	¹ / ₂
22	Bottom	10 ¹ / ₂	6	³ / ₄
23	Bottom	13	5	Thru
24	Bottom	7	2 ¹ / ₂	Thru
25	Bottom	6	3 ¹ / ₄	³ / ₄
26	Bottom	12	8	³ / ₄
27	Bottom	14	7	1
28	Back	10	4	1 ¹ / ₂
29	Back	11	2	2
30	Back	4	2 ¹ / ₂	Thru
31	Back	23	5 ¹ / ₂	1
32	Back	10	6	1
33	Back	12	2 ¹ / ₂	Thru
34	Back	2	2	1
35	Back	13	2	1 ³ / ₄

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36	Back	16	1	¼
37	Back	9	5	Thru
38	Back	3	3	1
39	Back	8	4 ½	¾
40	Back	7	2	2
41	Back	3	2	1 ½
42	Top	10	2	1 ¾
43	Top	5	2	1 ½
44	Top	7	1 ½	1
45	Top	8	2	1
46	Front	7 ½	7	3
47	Front	22 ½	10	2
48	Front	15	6	4
49	Front	8 ½	4	3
50	Front	9	4	1 ½
51	Front	6 ½	5	¾
52	Front	6	3	1
53	Front	14	6	1 ½
54	Front	10	4	Thru
55	Front	5	3 ½	Thru
56	Front	7 ½	4 ½	1
57	Front	3 ½	3 ½	2
58	Front	6	4	¾
59	Front	13	5	¾
60	Front	3 ½	3 ½	2
61	Front	9	7 ½	½
62	Front	12	1	3/4
63	Front	8	4	1 ½
64	Front	3	2	Thru
65	Front	6	3 ½	Thru
66	Front	13	3	Thru
67	Front	31	12	1
68	Front	6	3 ½	2
69	Bottom	8	2 ¾	1 ½
70	Right	7	4	1
71	Right	3	2	1
72	Right	9	6	3

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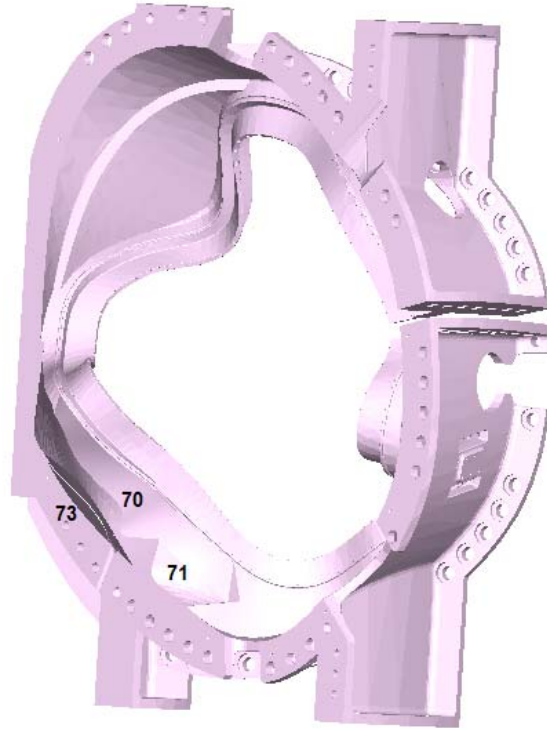
Map of all major welds exceeding 20% of wall, over 1 inch or over 10² inches

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Map of all major welds exceeding 20% of wall, over 1 inch or over 10² inches

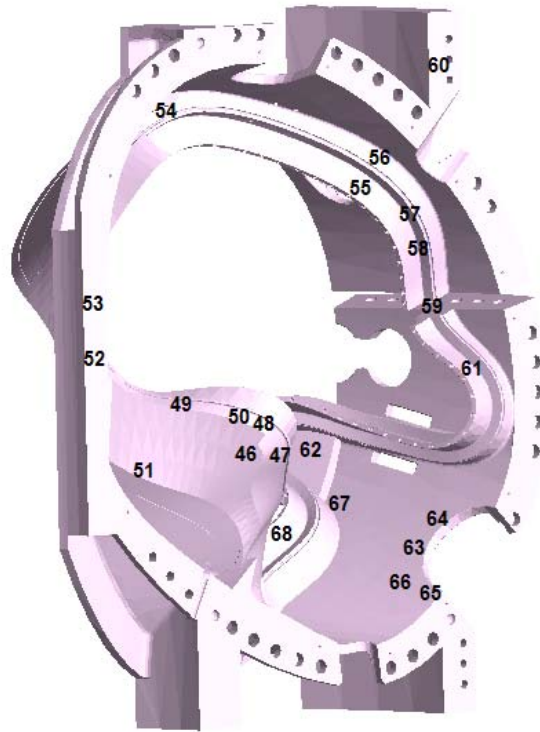
Right View



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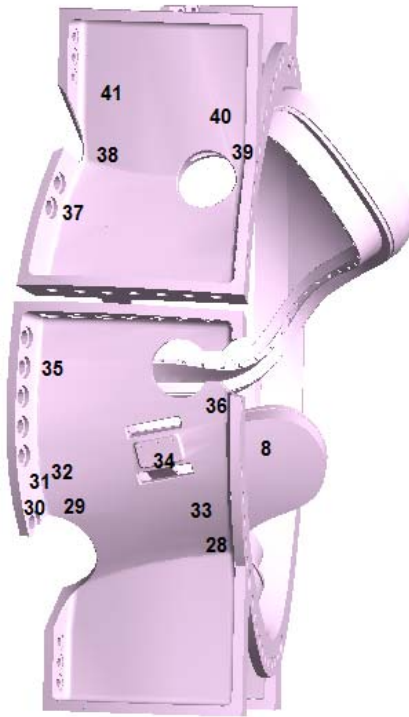
Front View



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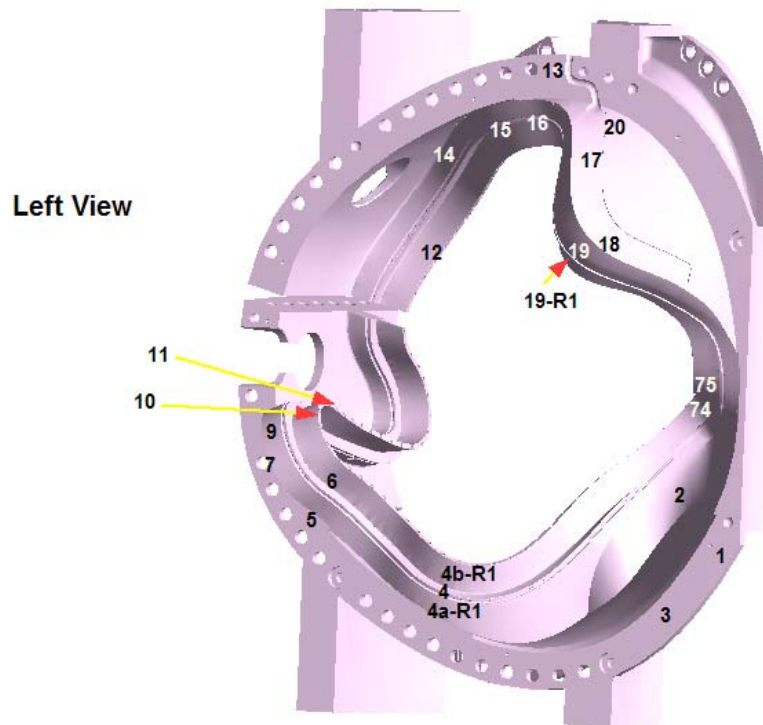
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Back View



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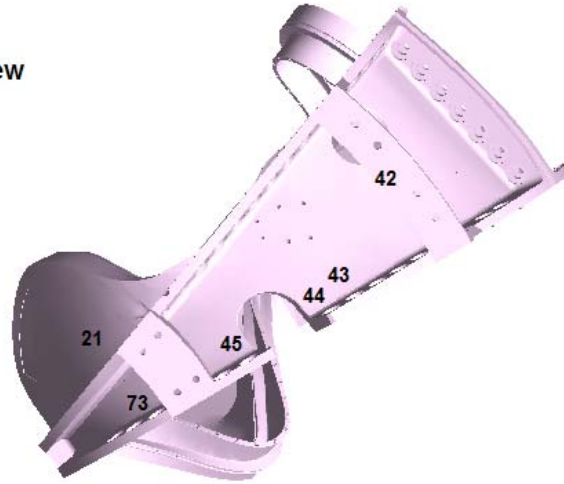
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Top View



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Bottom View

