

C-5 Coil Weld Map – Metal Tek

Map of all major welds exceeding 20% of wall, over 1 inch or over 10² inches

Defect Number	Drawing View	Length (inches)	Width (inches)	Depth (inches)
1	Right	8	7	3
2	Right	23	16	3
3	Right	3	3	2
4	Right	7 ½	5	2
5	Right	24	13	¾
6	Left	9	2	Thru
7	Left	21	4	Thru
8	Left	16	1 ½	¾
9	Left	14	9	1 ¼
10	Left	7	4	Thru
11	Right	7 ½	4	Thru
12	Right	10 ½	1 ½	¾
13	Right	6	4	1 ¼
14	Right	5	1 ¾	1 ½
15	Right	4	4	Thru
16	Right	4	2	Thru
17	Right	6	4	1
18	Right	12	4	Thru
19	Right	18	4	2
20	Right	15	2	2
21	Right	14	3	¾
22	Right	16	6	1
23	Right	5 ¼	4	¾
24	Right	7	4	¼
25	Right	6	4	3
26	Right	9	3	1 ½
27	Right	3	2	1 ½
28	Right	4	5	1
29	Right	4	3	1 ¼
30	Right	6	5 ½	¾
31	Right	10	7	Thru
32	Right	2	2	1
33	Bottom	4	2 ½	2
34	Bottom	5 ½	2	2
35	Bottom	11	4	¾

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36	Back	7	3	1 ½
37	Back	4	3	2
38	Back	16	4	1
39	Back	9	4 ¼	¾
40	Back	5	5	¾
41	Back	5	1 ½	1 ½
42	Back	22 ½	1	¾
43	Back	5	3	1
44	Back	7	3	1
45	Front	4	2	Thru
46	Front	7 ½	3	2
47	Left	31	12	1
48	Left	32 ¾	6	¾
49	Left	18	1	¼
50	Left	14	7	1
51	Left	17	1	Thru
52	Left	7	5 ½	¾
53	Left	21	6	3
54	Left	9	1 ½	¼
55	Left	13	4	Thru
56	Left	9	2 ½	1 ½
57	Left	6	6	Thru
58	Left	2	2	2
59	Left	10	6	1
60	Left	22	8	1
61	Left	24	1 ½	¾
62	Left	28	3	2
63	Left	15	4 ½	1
64	Left	21	7	1
65	Left	3	2 ½	2 ½
66	Left	13	5	Thru
67	Left	4	4	2 ½
68	Left	8	2	1 ½
6	Left	4	4	2
70	Left	15	1	½
71	Left	4	2 ½	3
72	Left	9	4 ½	½

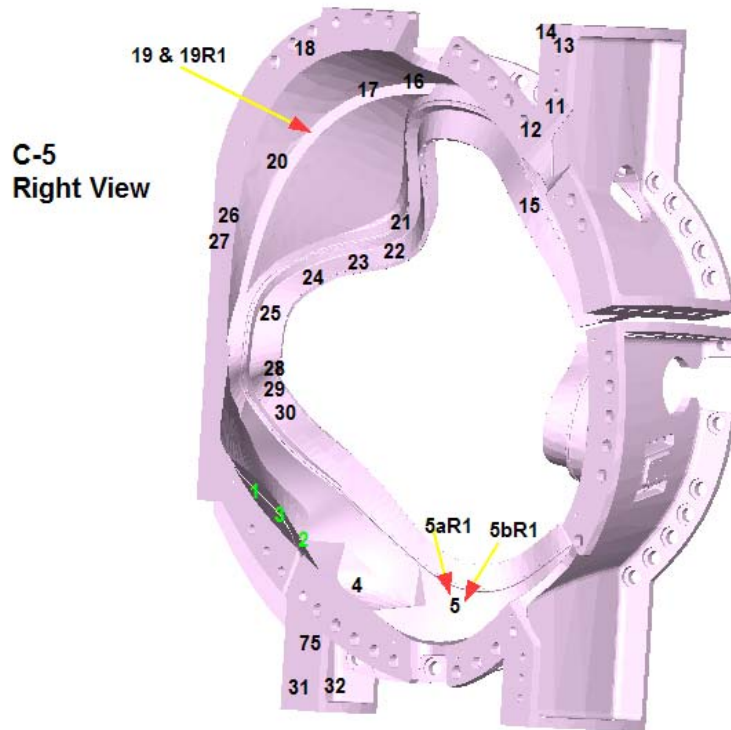
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Map of all major welds exceeding 20% of wall, over 1 inch or over 10² inches

Defect Number	Drawing View	Length (inches)	Width (inches)	Depth (inches)
62r1	Left	4 ³ / ₄	3 ³ / ₄	¹ / ₂
73	Left	10	1 ¹ / ₂	³ / ₄
51aR1	Left	8	4	¹ / ₂
51bR1	Left	7 ¹ / ₂	3 ¹ / ₂	³ / ₄
19R1	Right	9 ¹ / ₂	1 ³ / ₄	³ / ₄
5aR1	Right	5	3	1 ¹ / ₂
5bR1	Right	6 ¹ / ₂	2	1
74	Left	6	3	3
75	Right	3	2 ¹ / ₂	2
76	Top	9	4	3

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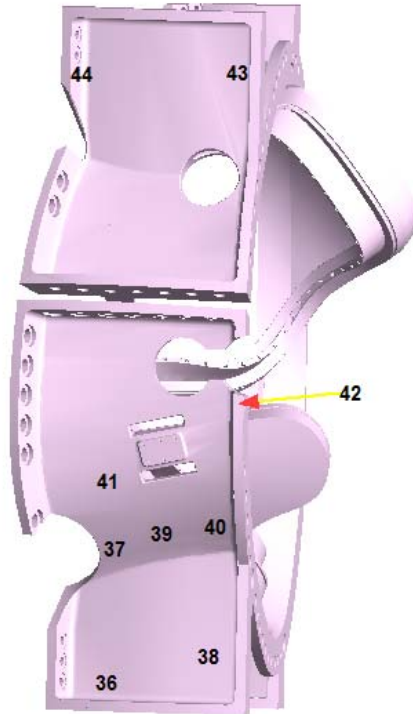
C-5
Front View



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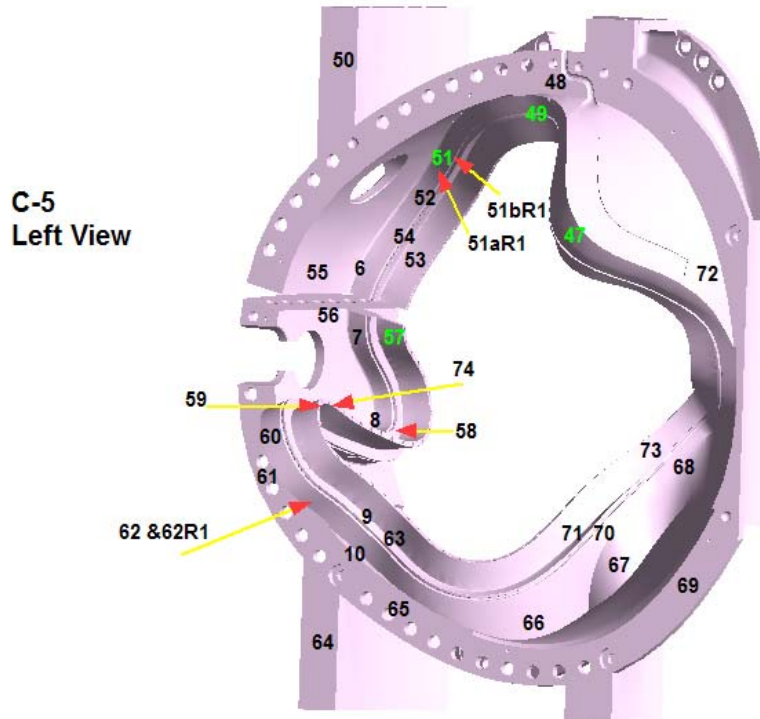
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C-5
Back View



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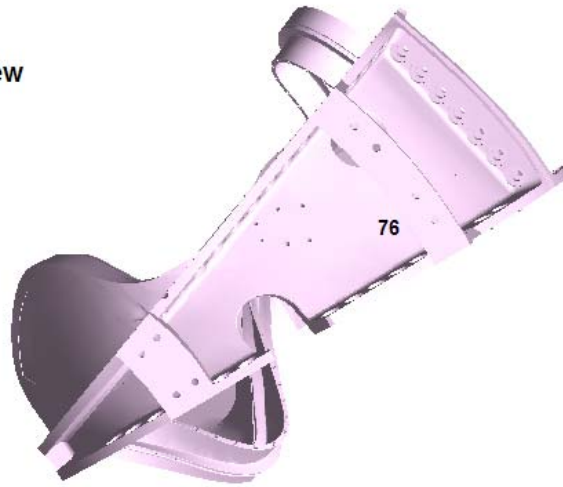
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Map of all major welds exceeding 20% of wall, over 1 inch or over 10² inches

Top View



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Map of all major welds exceeding 20% of wall, over 1 inch or over 10² inches

C-5
Bottom View

