Carondelet Division

8600 Commercial Blvd. - Pevely, MO 63070 USA Phone: 636-479-4499 - Fax: 636-479-3399

Material Test Report

ENERGY INDUSTRIES OF OHIO

Purchase Order Number PPPL-FP-LTS-2 Heat Number 29198

Pattern Number SE-141-073 COIL C SHIM (-3 thru -6 Parts) Cert Number S73220-2 and

SE-141-033 COIL A SHIM (-1 thru -6 Parts) Cert Number S76220-1

CAF Metal Designation CF8MNMnMod Material Spec CF8MNMN MOD

Element	Min	Actual	Max
С	0.040	0.070	0.070
CR	18.000	18.100	18.500
MN	2.300	2.970	2.800
MO	2.100	2.450	2.500
N	0.240	0.255	0.280
NI	13.000	13.120	13.500
P*	0.000	0.013	0.035
S*	0.000	0.010	0.025
SI	0.000	0.700	0.700

MN & SI previously reported on CA 1308 and were accepted.

*P & S taken from test from heat parts were poured from and analyzed by wet chemistry, ASTM E1019-03 for sulfur and Gravimetric for phosphorous.

This report covers the eleven castings poured from heat 29198. Only parts listed above however will be shipped for this order. Each casting has a unique number stamped in the part adjacent to the pattern number to differentiate the part and subsequent reporting that will be traced to the casting.

Specification limits have been updated to latest specification.

Respectfully Submitted, Charles A. Ruud Quality Assurance Manager

Pour Date 4/28/2005

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