

Major Tool & Machine, Inc.
1458 East 19th Street
Indianapolis, IN 46218-4289

MTM N/C: 17452

Page: 1
Date: 06/03/05
User ID: BOWLINK

Customer: ENERGY INDUSTRIES OF OHIO

Contact: NANCY HORTON
E-Mail: NKHFlowen@aol.com

Telephone: 216-496-2314
Fax: 216-328-2001

Part: SE141-116 / MODULAR COIL WINDING FORM TYPE

Drawing ID: SE141-116 Revision: 3
Links: 1-Type:W: 65707/1.0 Sub: 1 Op: 20

Customer P.O.: S005242-F/Ln:1
Serial No./Qty: 1

Reported By: KEVIN BOWLING
E-Mail: kBowling@MajorTool.com

Telephone: 317-636-6433
Fax: 317-634-9420

Problem: THERE IS A TOOL GOUGE ON A CORNER OF THE FLANGE FACE.

Proposed Disposition:

SUBMITTED TO CUSTOMER REQUESTING PERMISSION TO WELD REPAIR.

Number of additional pages: _____

Customer Disposition: ☐ Use As Is ☐ Rework ☒ Repair ☐ Scrap ☐ Replace

MTM is authorized to weld repair the gouge. Welding may proceed per N/C 17339, which authorizes repairs on the C1 casting based on the submitted weld qualification procedures which lack some of the test results required in ASTM A488.

Technical Contact Approval: Phil Heitzenroeder
2005.06.03 11:39:21 -04'00'

Title: _____ Date: _____

RLM Approval: Brad Nelson

Title: _____ Date: _____

Major Tool Implemented By: Kevin Bowling

Title: PROGRAM MGMT Date: 10-NOV-05

Root Cause 1: 806-PROCEDURE NONCOMPLIANCE

Resource: 40FT MITSU Equipment:
Description: MACHINIST TOUCHED OFF THE PART AND SET ZERO INCORRECTLY.

Corr Actn: 1:

Action: By:

Description: N/A